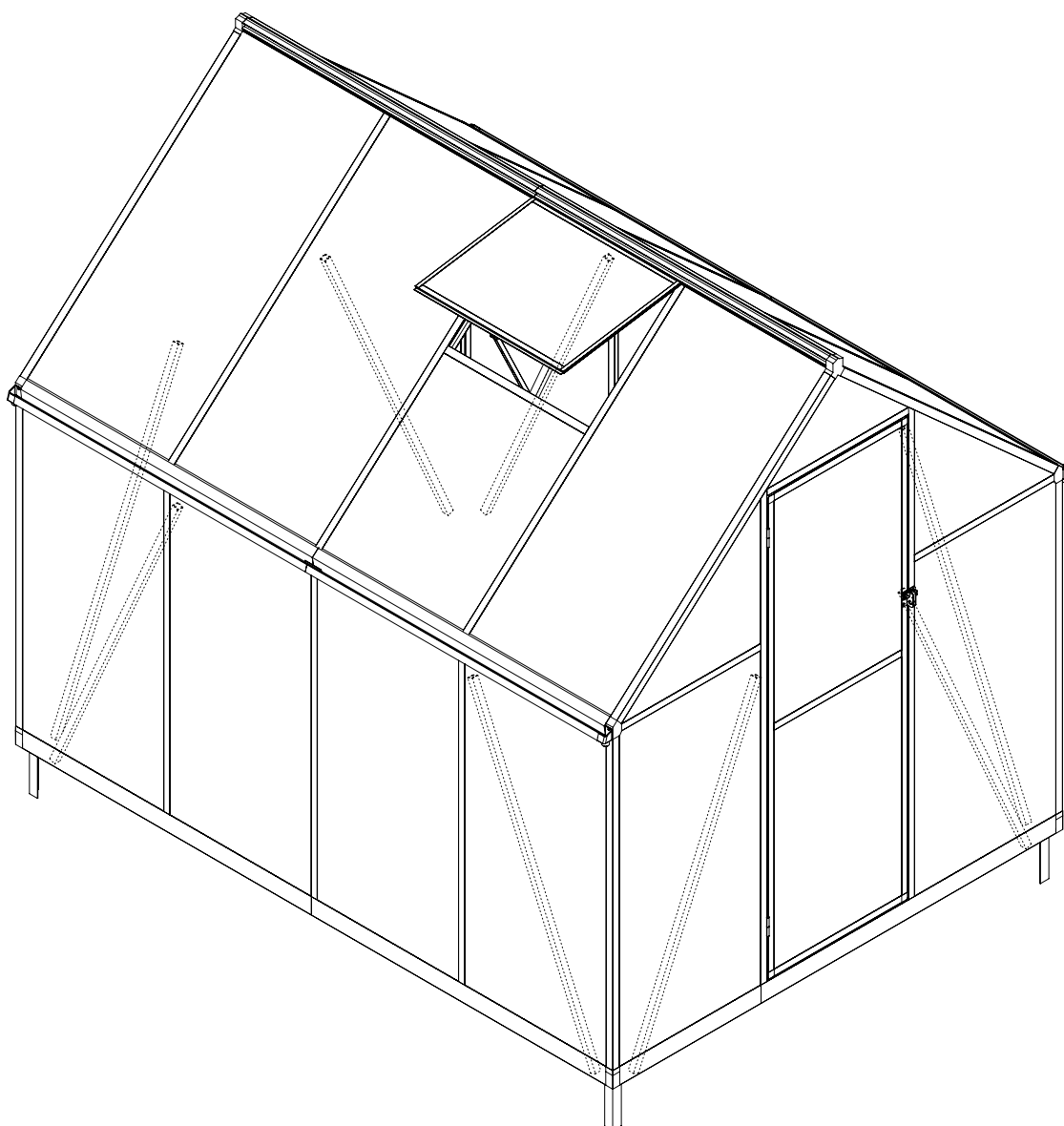
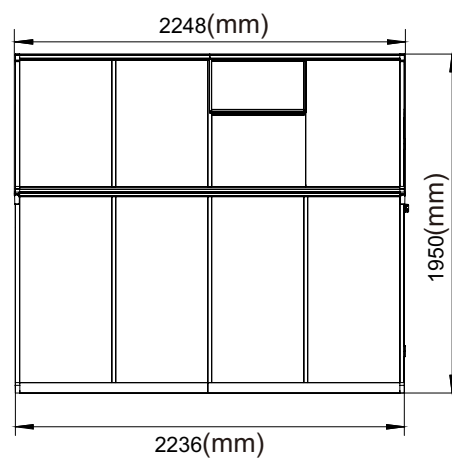
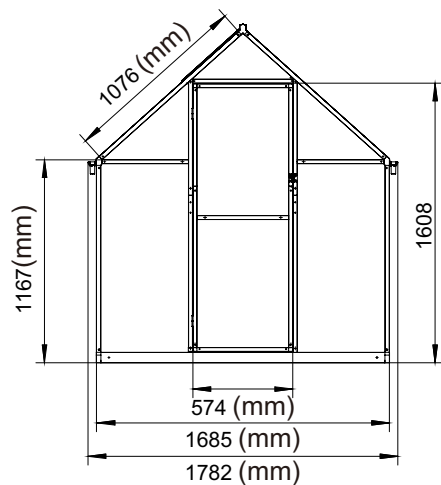
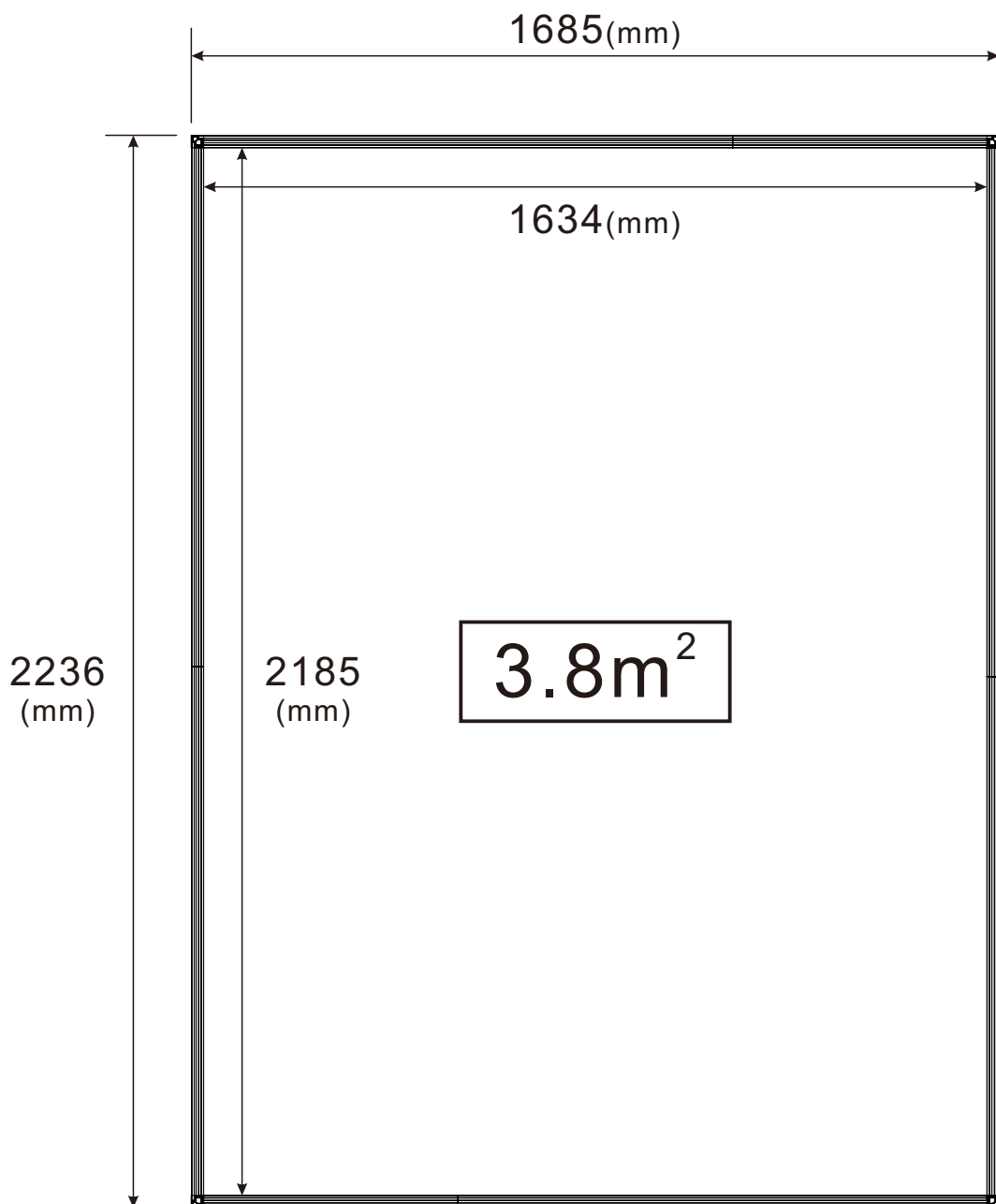


INSTALLATION MANUEL / INSTALLATION MANUAL
INSTALLATION SANLEITUNG / MANUAL DE INSTALACIÓN
MANUALE DI INSTALLAZIONE / INSTALLATIE HANDLEIDING
MANUAL DE INSTALAÇÃO / INSTRUKCJA MONTAZU

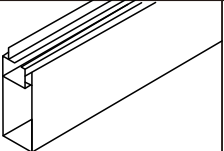
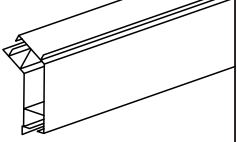
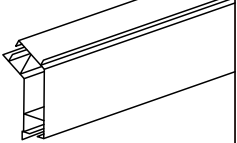
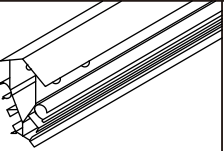
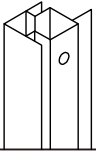
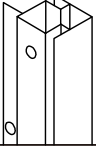
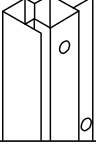
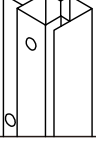
ASTELIA

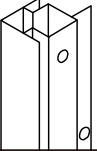
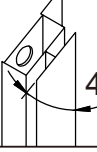
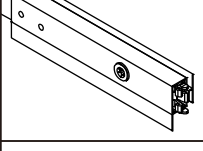
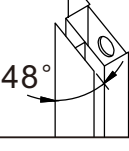
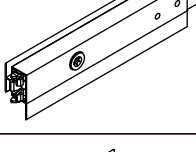
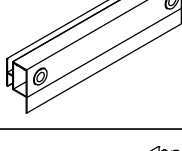
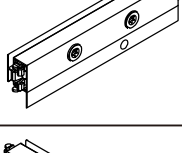
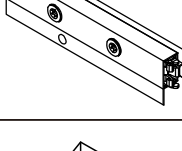
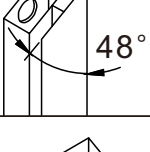
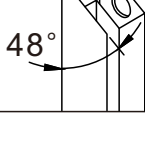
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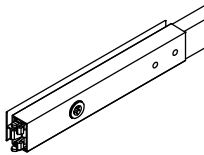
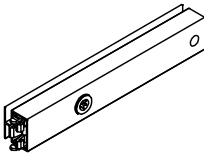
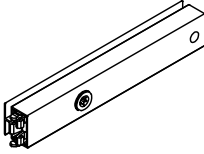
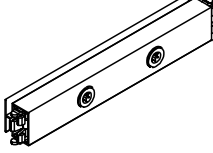
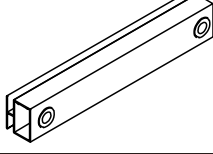
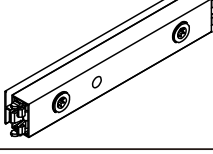
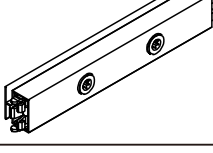
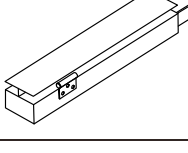
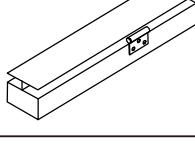
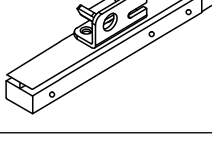


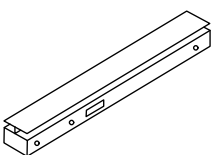
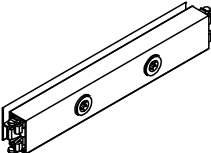
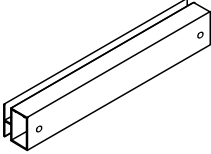
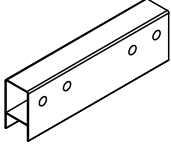
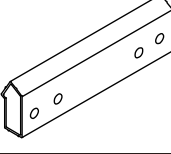
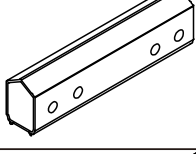
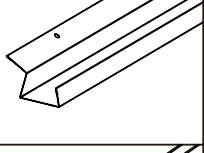
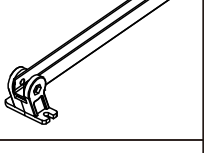
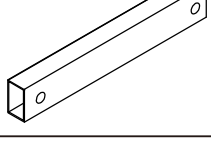




A1-1		x4
A1-2		x2
A1-3		x2
A2-1		x2
A2-2		x2
A3		x2
A4		x4
A5-1		x1
A5-2		x1
A5-3		x1

A5-4		x1
A6-1		x1
A6-2		x1
A6-3		x1
A6-4		x1
A7		x1
A8-1		x1
A8-2		x1
A9-1		x1
A9-2		x1

A9-3		x2
A10-1		x2
A10-2		x2
A11		x1
A12		x1
A13		x6
A14		x4
A15-1		x1
A15-2		x1
A15-3		x1

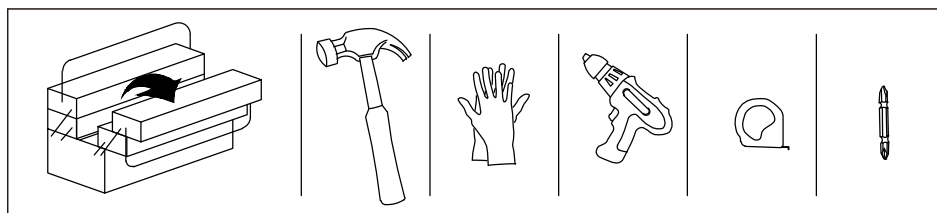
A15-4		x1
A16		x1
A17		x2
A18		x4
A19		x2
A20		x1
A21		x4
A22		x1
A23		x8
A24		x4

H1		x4
H2		x2
H3		x2

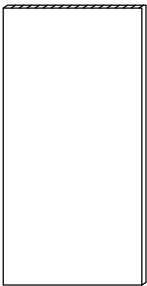
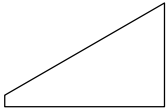
H4		x2
H5		x2

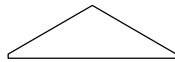
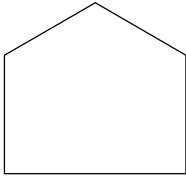
H6		x22	M6x30
H7		x1	
H8		x36	M6x12
H9		x30	M6
H11		x12	ST5x10
H12		x12	ST5x16
H13		x1	

H14		x1	
H15		x2	
H16		x24	M6x20
H17		x2	
H18		x1	
H19		x1	M4x40
H20		x10	ST4x8



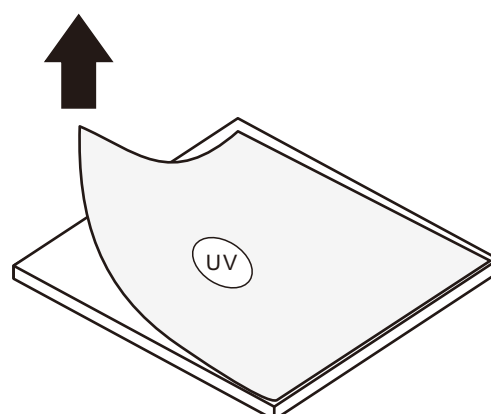
Non inclus dans le package.
 Not included in package.
 Nicht im Lieferumfang enthalten.
 No incluido en el paquete.
 Non incluso nella confezione.
 Niet inbegrepen in het pakket.
 Não incluído no pacote.
 Nie jest zawarte w opakowaniu.

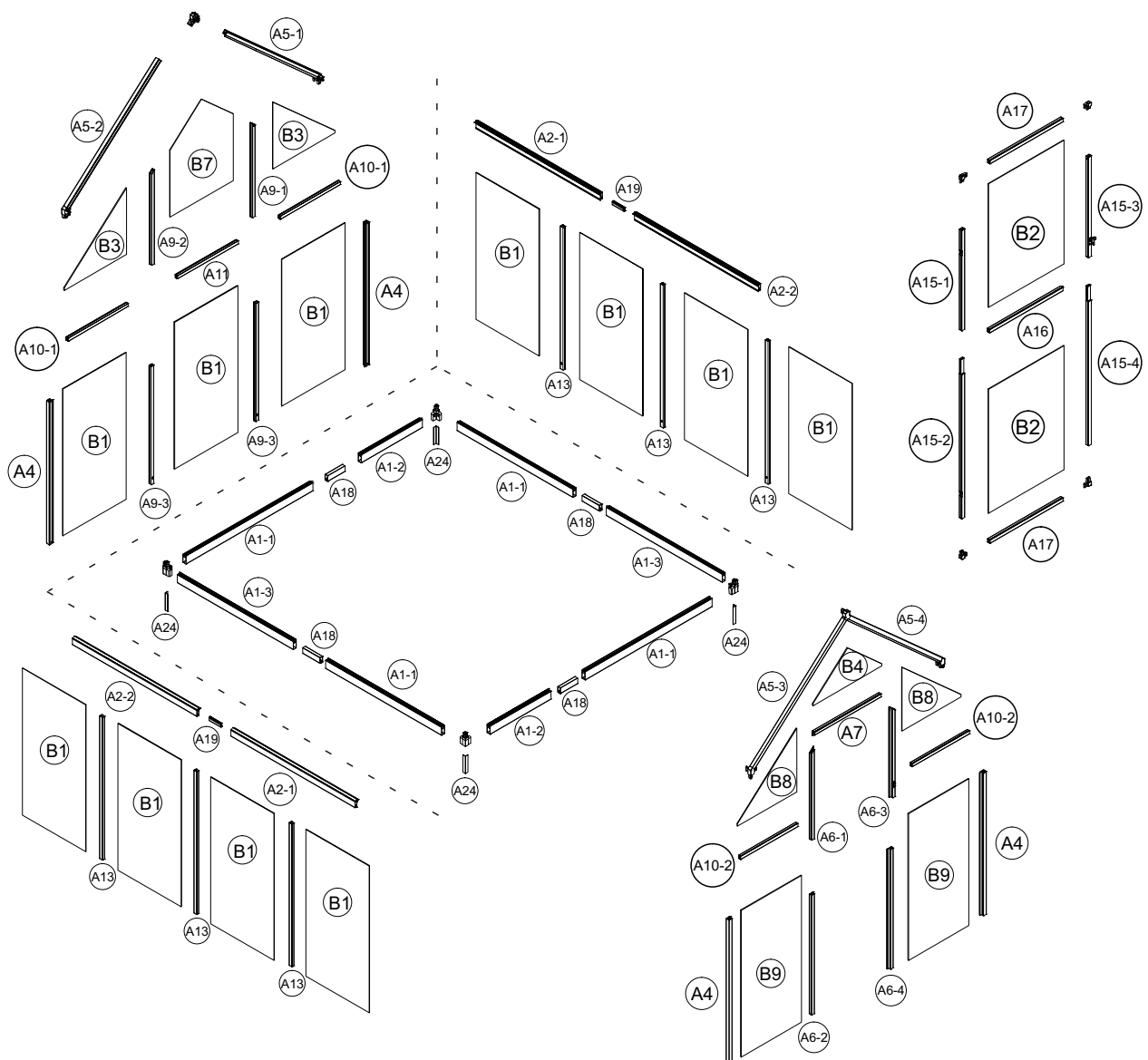
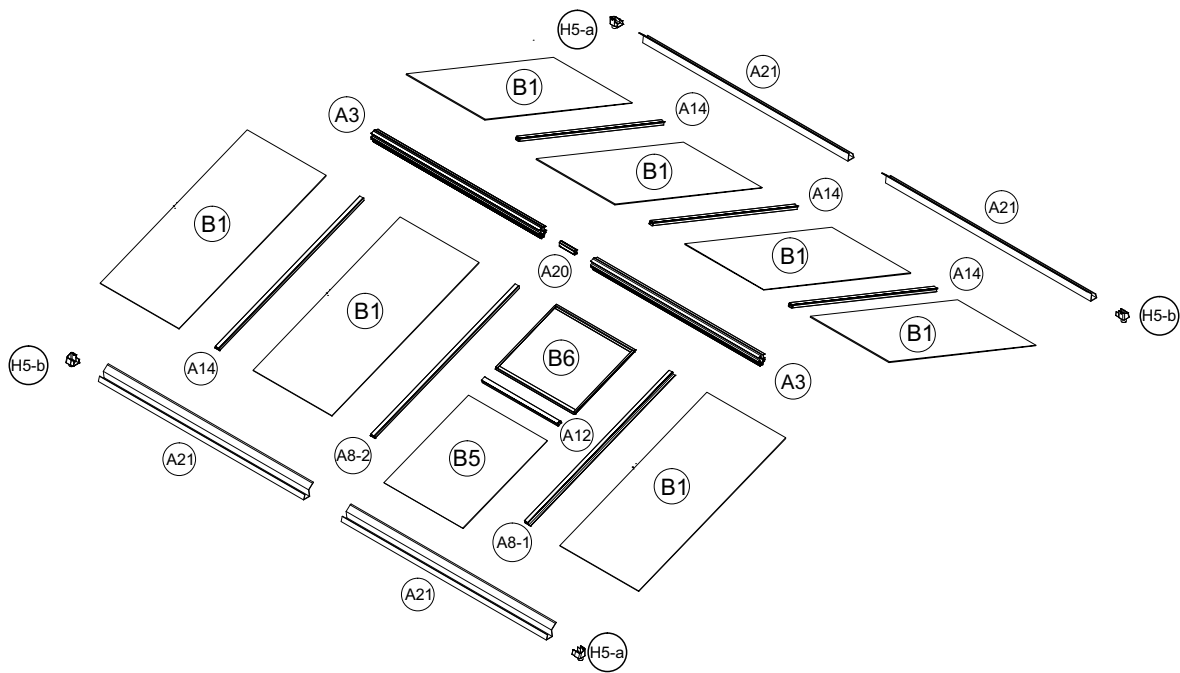
B1		18
B2		2
B5		1
B9		2
B3		2
B8		2

B4		1
B7		1
B6		1



Côté étiquette UV à installer à l'extérieur ; film des deux côtés à décoller avant l'installation.
 / UV-Label side to be installed outside; Film on both sides to be peeled off before installation.
 / Die UV-Label-Seite muss außen angebracht werden; die Folie auf beiden Seiten muss vor der Installation abgezogen werden.
 / El lado de la etiqueta UV debe instalarse en el exterior; la película de ambos lados debe despegarse antes de la instalación.
 / Il lato con etichetta UV deve essere installato all'esterno; la pellicola su entrambi i lati deve essere staccata prima dell'installazione.
 / UV-Labelzijde moet buiten worden geïnstalleerd; Film aan beide zijden moet worden verwijderd voor installatie.
 / Lado com etiqueta UV para ser instalado no exterior; Filme em ambos os lados a retirar antes da instalação.
 / Strona z etykietą UV musi zostać zainstalowana na zewnątrz; Folia z obu stron musi zostać odklejona przed instalacją.



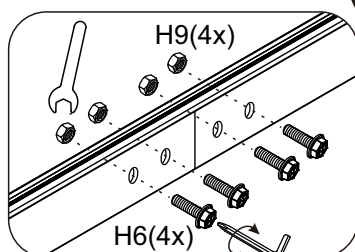
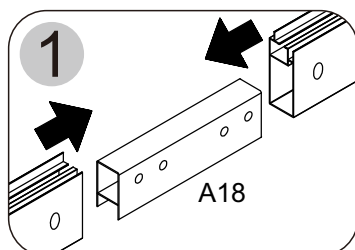
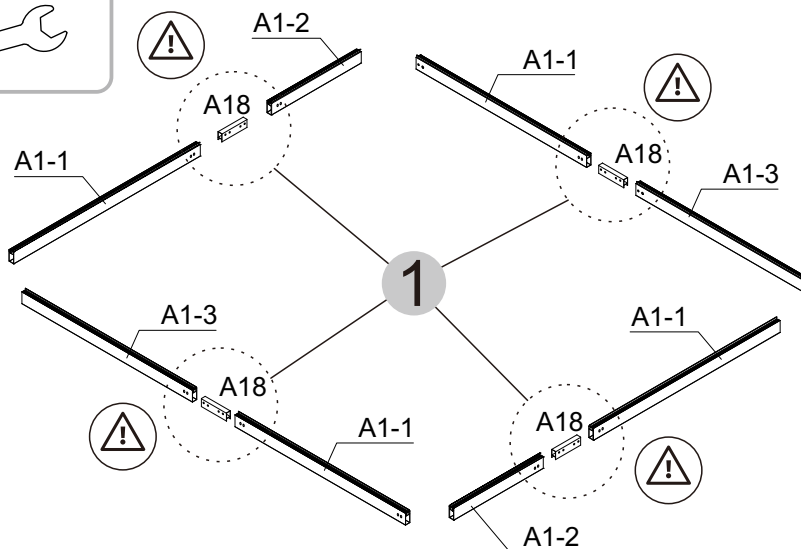


	A1-1	x4
	A1-2	x2
	A1-3	x2
	A18	x4
	M6x30	x16
	M6	x16

H7

H14

1

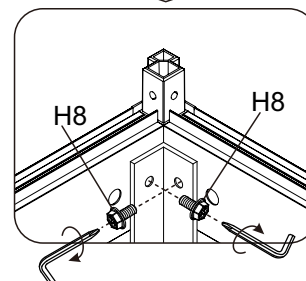
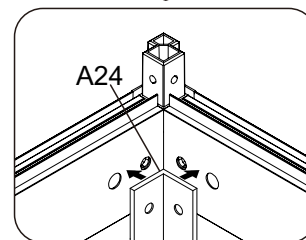
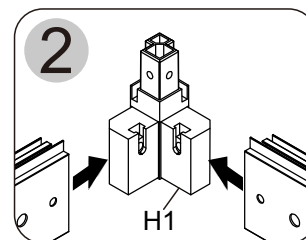
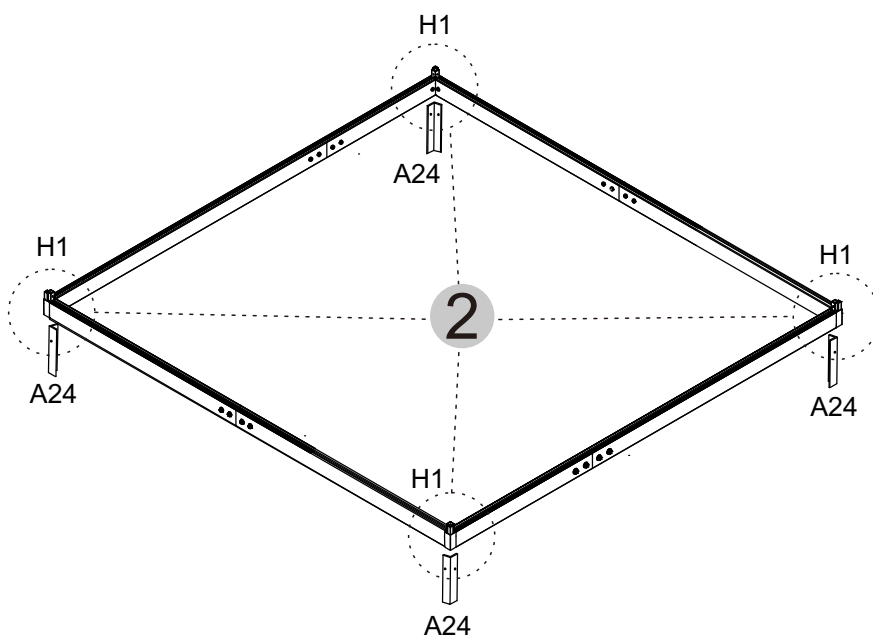


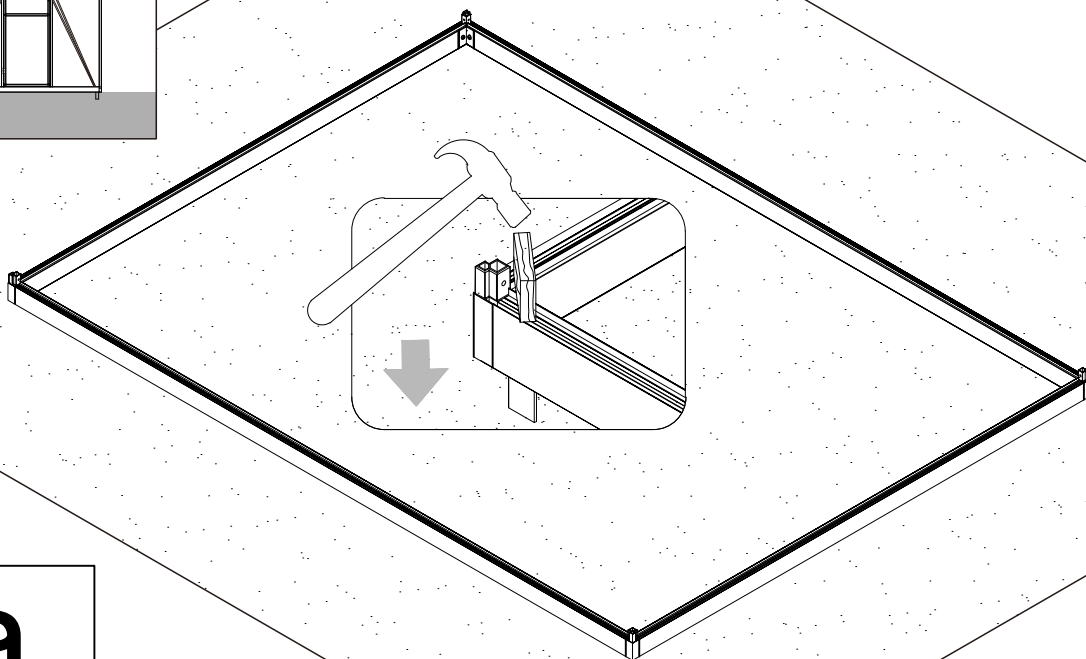
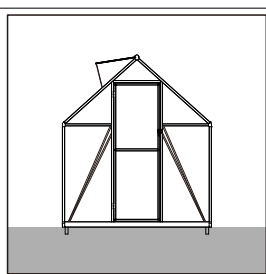
Veuillez fusionner les raccords jusqu'à ce qu'il n'y ait plus d'espace avant de serrer les vis.
 / Please merge the fittings until there is no gap before tightening the screws.
 / Bitte fügen Sie die Beschläge zusammen, bis keine Lücke mehr besteht, bevor Sie die Schrauben festziehen.
 / Junte los accesorios hasta que no haya espacio antes de apretar los tornillos.
 / Unire i raccordi fino a quando non ci sono più spazi vuoti prima di stringere le viti.
 / Voeg de fittingen samen totdat er geen opening meer is voordat u de schroeven vastdraait.
 / Por favor, mescle os acessórios até que não haja folga antes de apertar os parafusos.
 / Przed dokręceniem śrub należy połączyć elementy, aż nie będzie żadnej szczeliny.

	H1	x4
	M6x12	x8
	A24	x4

H7

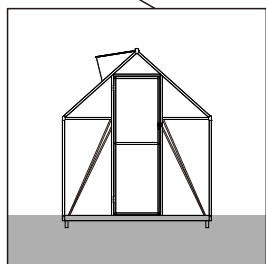
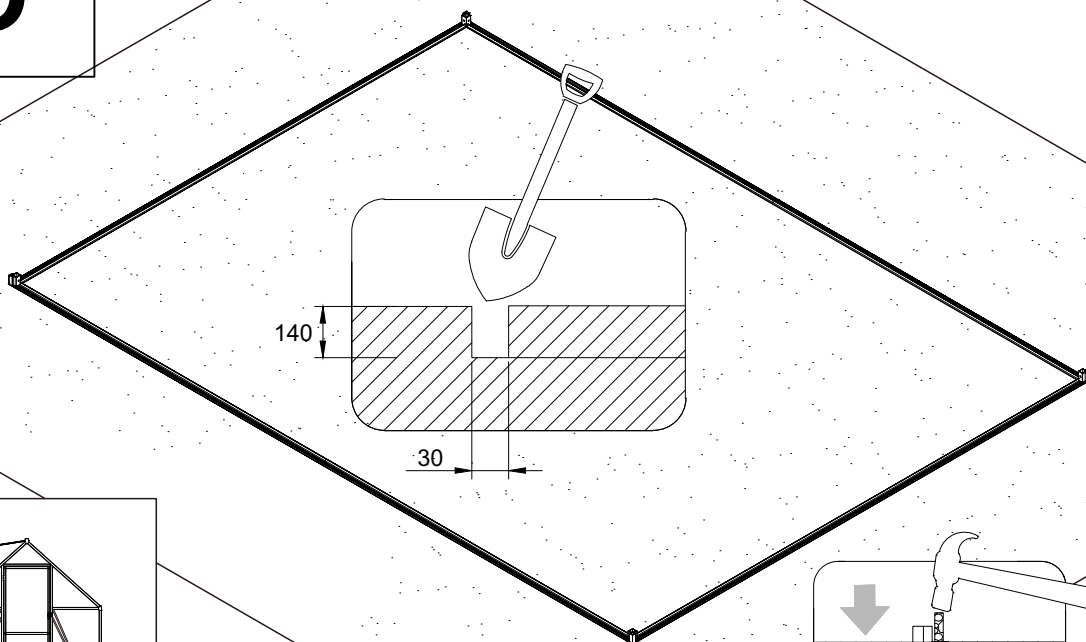
2





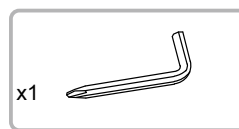
a

b

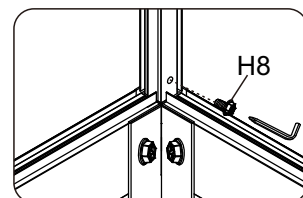
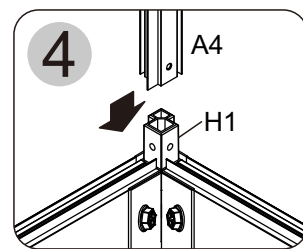
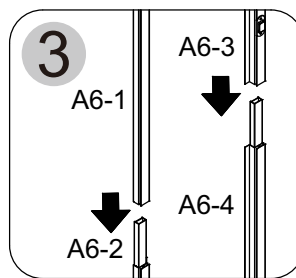
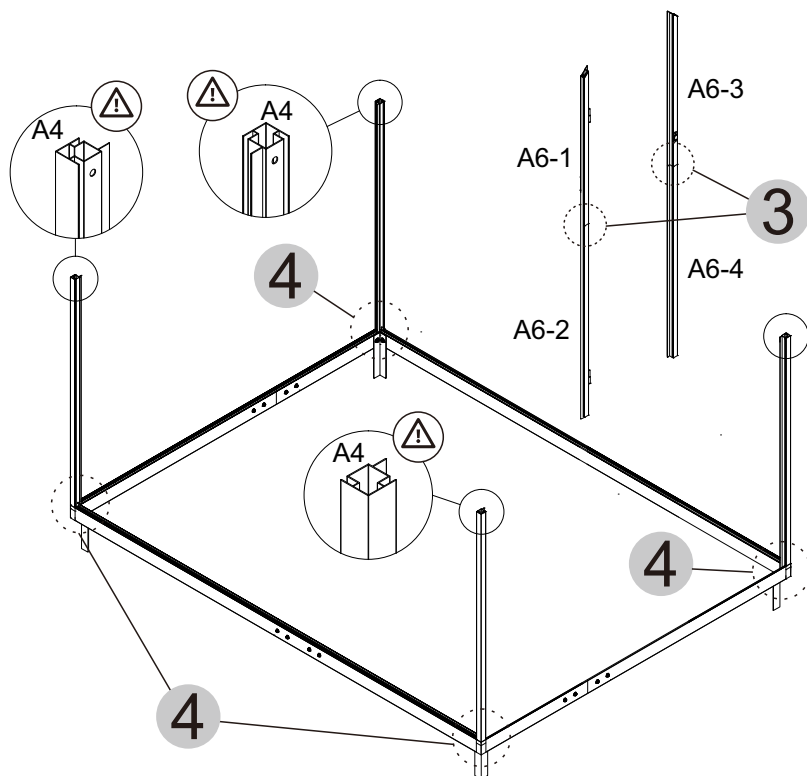


	A4	x4
	A6-1	x1
	A6-2	x1

	A6-3	x1
	A6-4	x1
	H8	x4

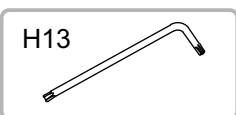


3-4

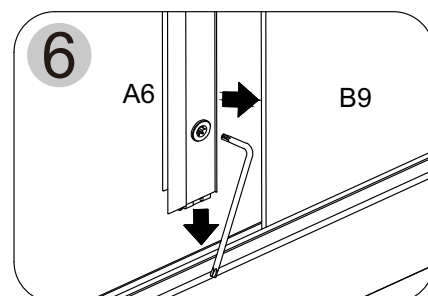
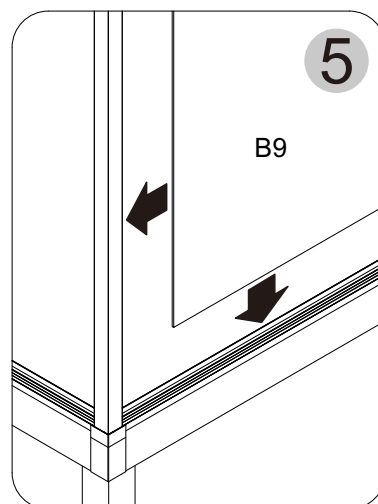
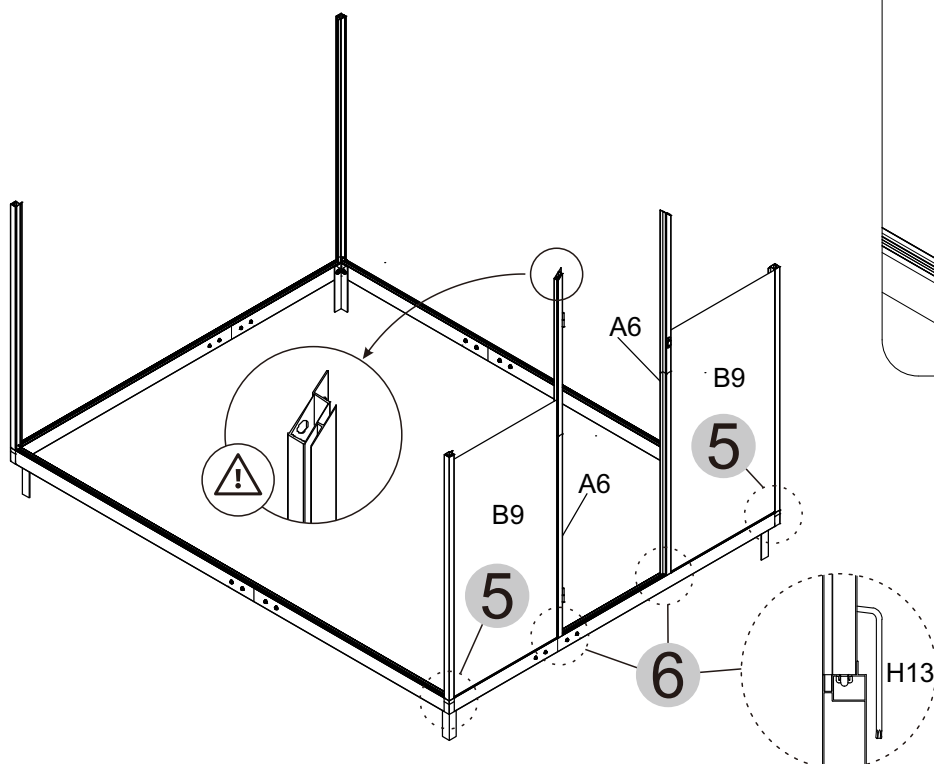


Veuillez noter l'orientation A4.
 / Please note the A4 orientation.
 / Bitte beachten Sie die A4-Ausrichtung.
 / Tenga en cuenta la orientación A4.
 / Notare l'orientamento A4.
 / Let op de A4-oriëntatie.
 / Observe a orientação A4.
 / Należy zwrócić uwagę na orientację A4.

	B9	x2
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5-6

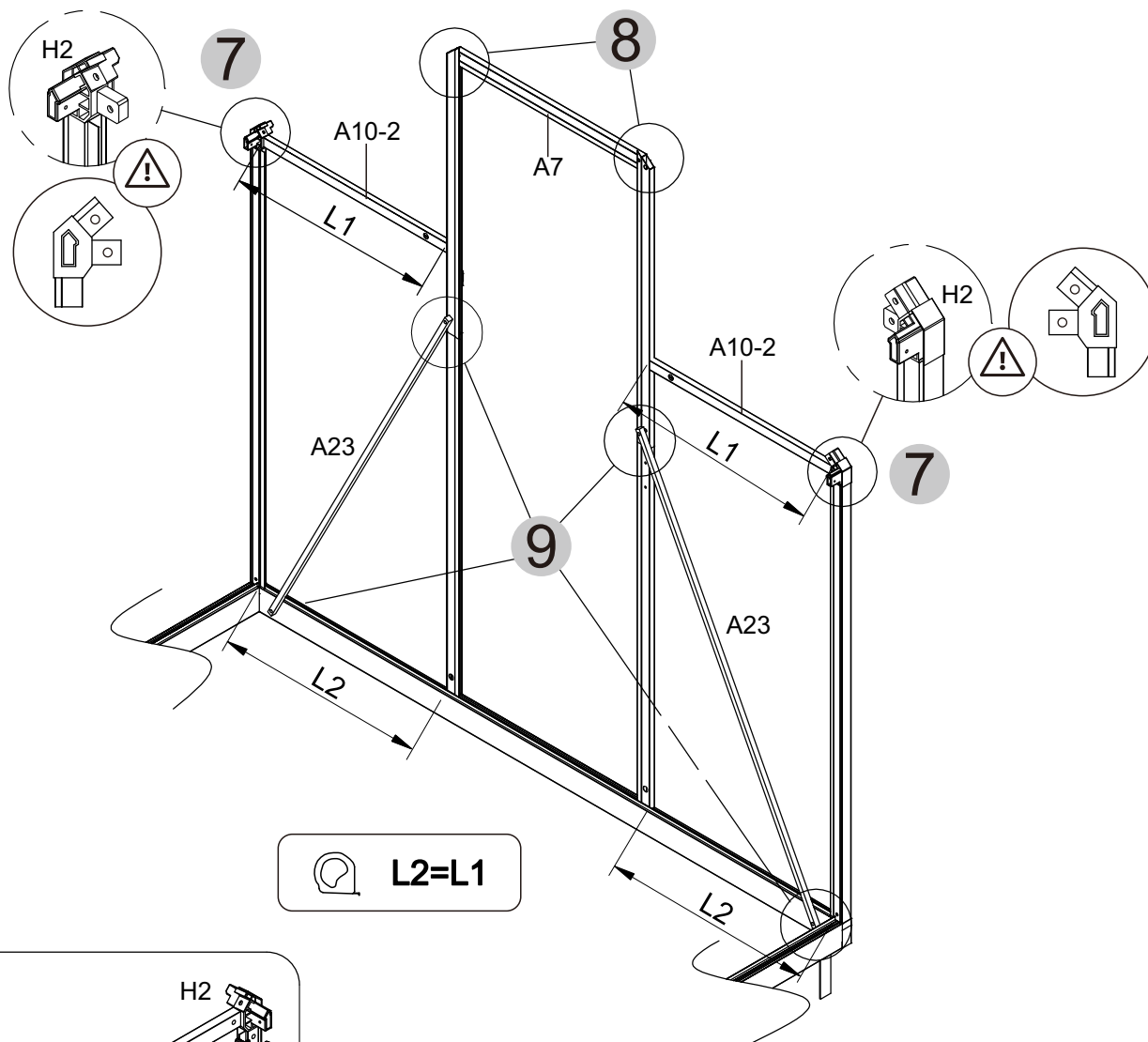
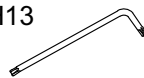


	A7	x1		H2	x1
	A10-2	x2		H8	x6
	A23	x2		H16	x4
			M6x12		
			M6x20		

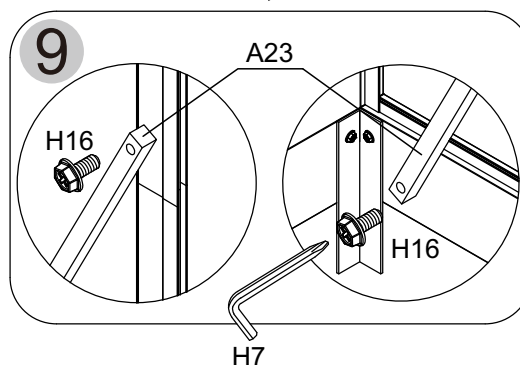
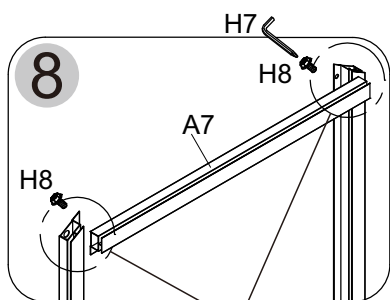
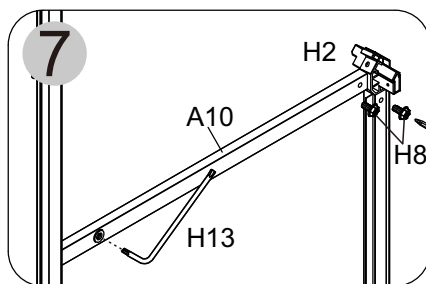
H7



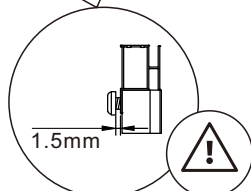
H13



L2=L1

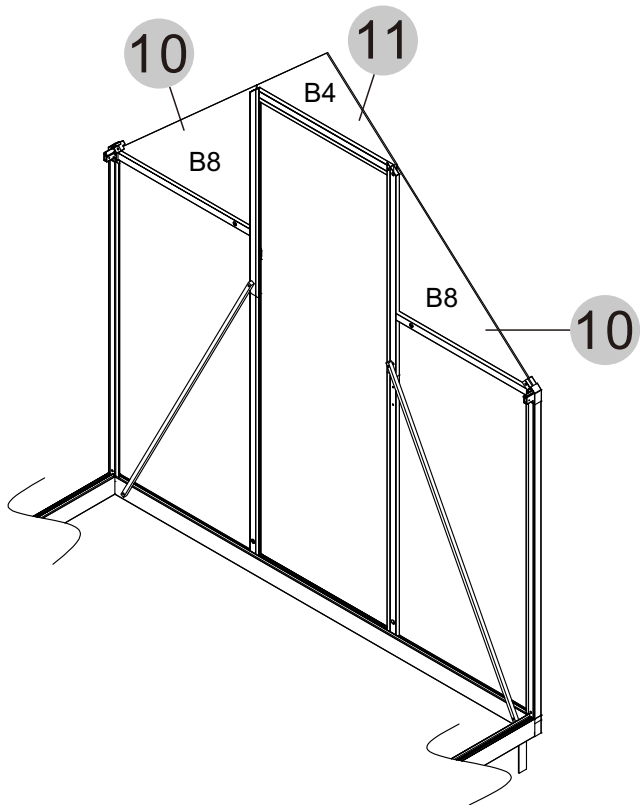
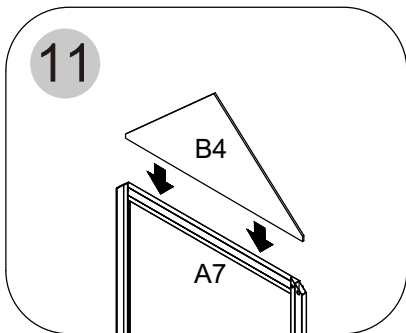
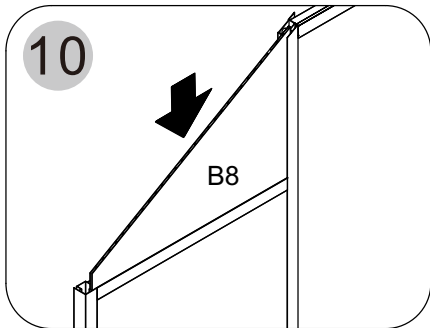


Ne serrez pas bien la vis H8 à l'étape 8 jusqu'à ce que l'étape 13 soit terminée avec succès.
 / Do not tighten H8 screw well in Step 8 until Step 13 is done successfully.
 / Ziehen Sie die H8-Schraube in Schritt 8 erst fest an, wenn Schritt 13 erfolgreich abgeschlossen ist.
 / No apriete bien el tornillo H8 en el paso 8 hasta que haya completado correctamente el paso 13.
 / Non stringere bene la vite H8 nel passaggio 8 finché non si è completato correttamente il passaggio 13.
 / Draai de H8-schroef niet goed vast in stap 8 totdat stap 13 succesvol is voltooid.
 / Não aperte bem o parafuso H8 no Passo 8 até que o Passo 13 seja concluído com êxito.
 / Nie dokręcaj mocno śruby H8 w kroku 8, dopóki krok 13 nie zostanie pomyślnie wykonany.



	B4	x1
	B8	x2

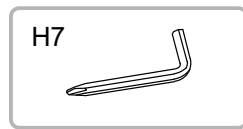
10-11



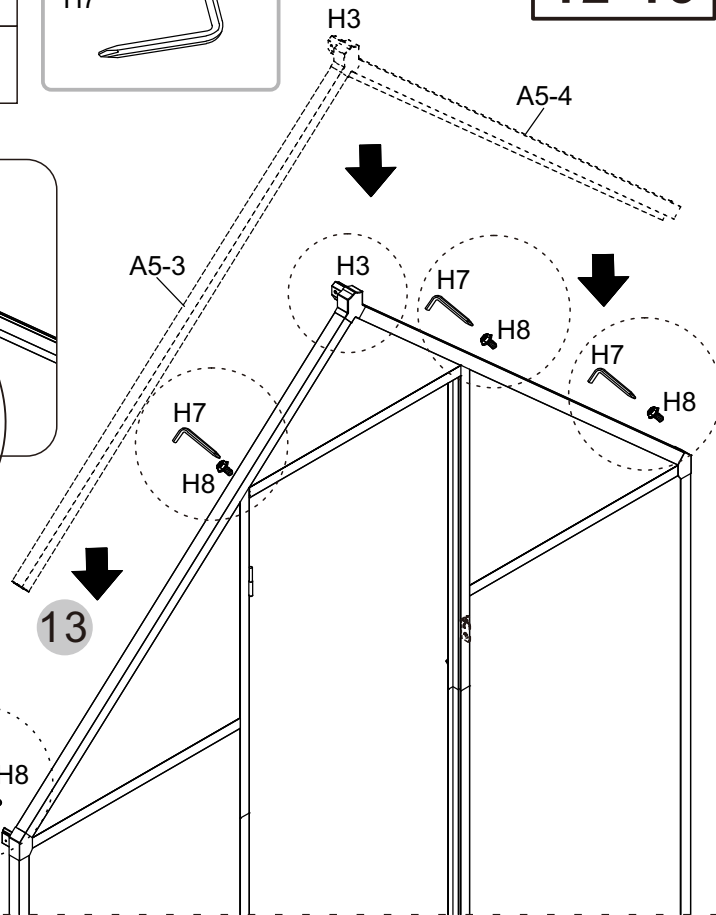
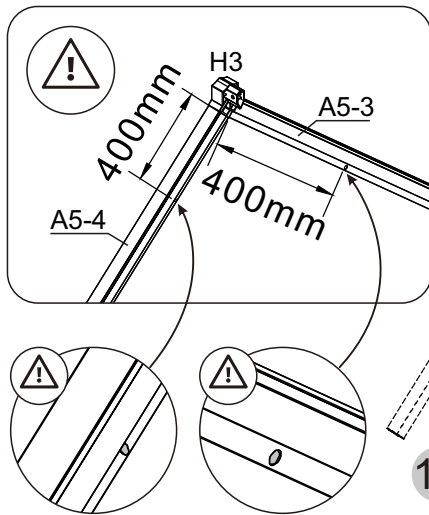
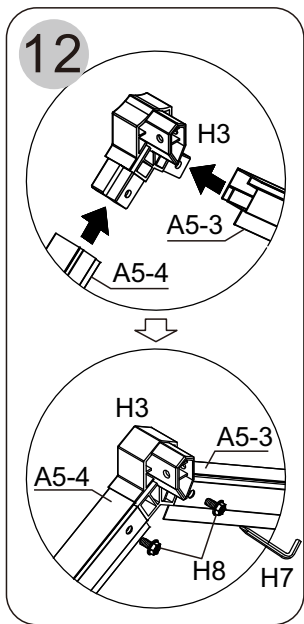
	A5-3	x1
	A5-4	x1

	H3	x1
	H8	x6

M6x12



12-13

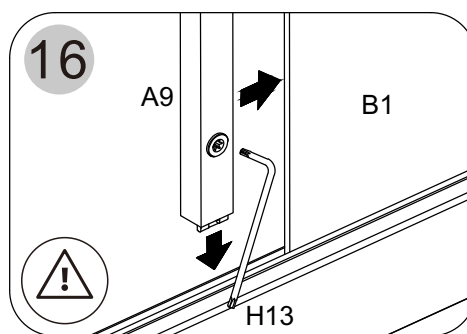
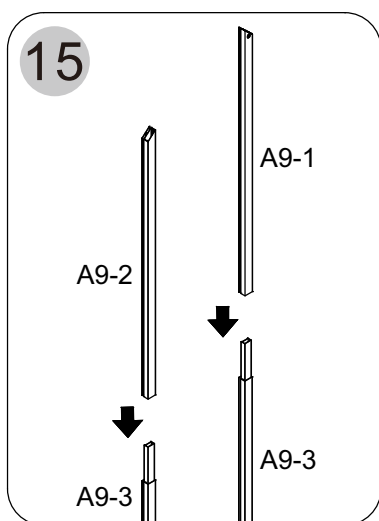
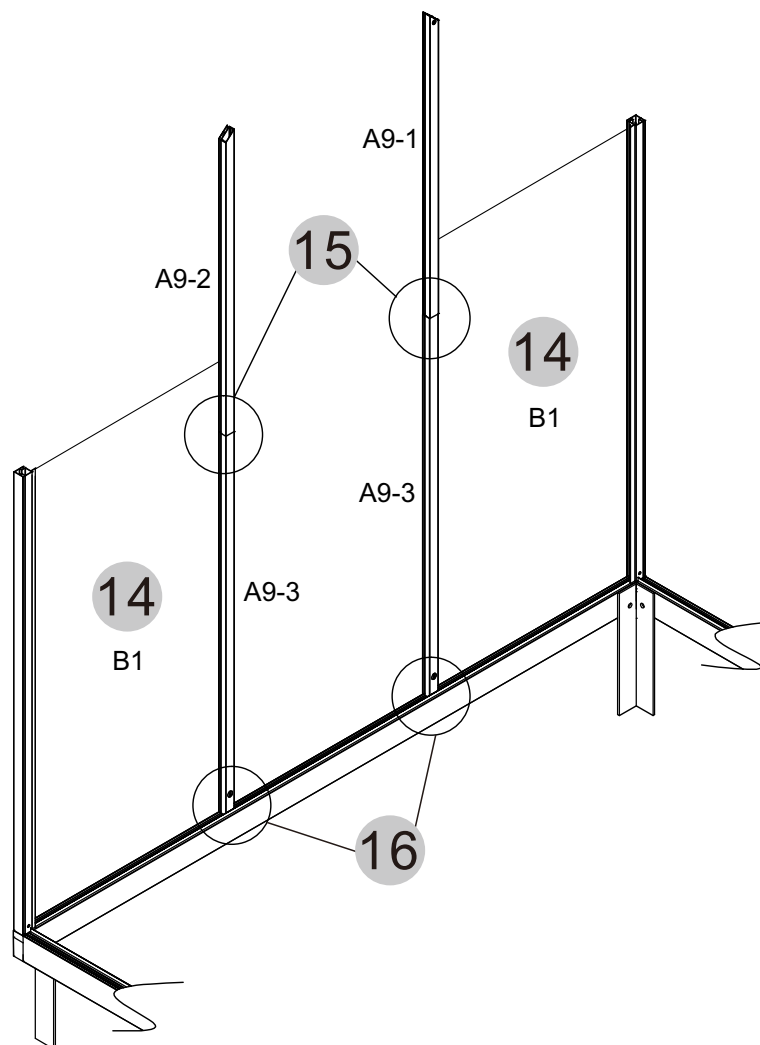
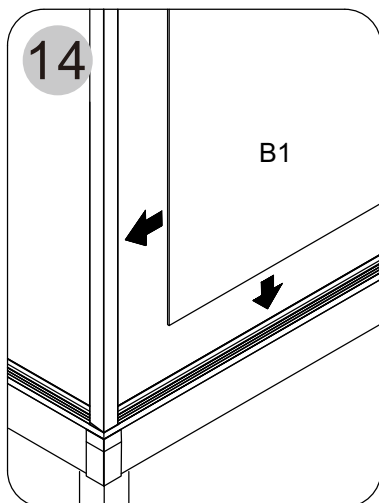


	A9-1	x1
	A9-2	x1
	A9-3	x2
	B1	x2

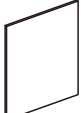
H13

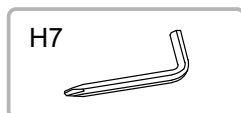


14-16

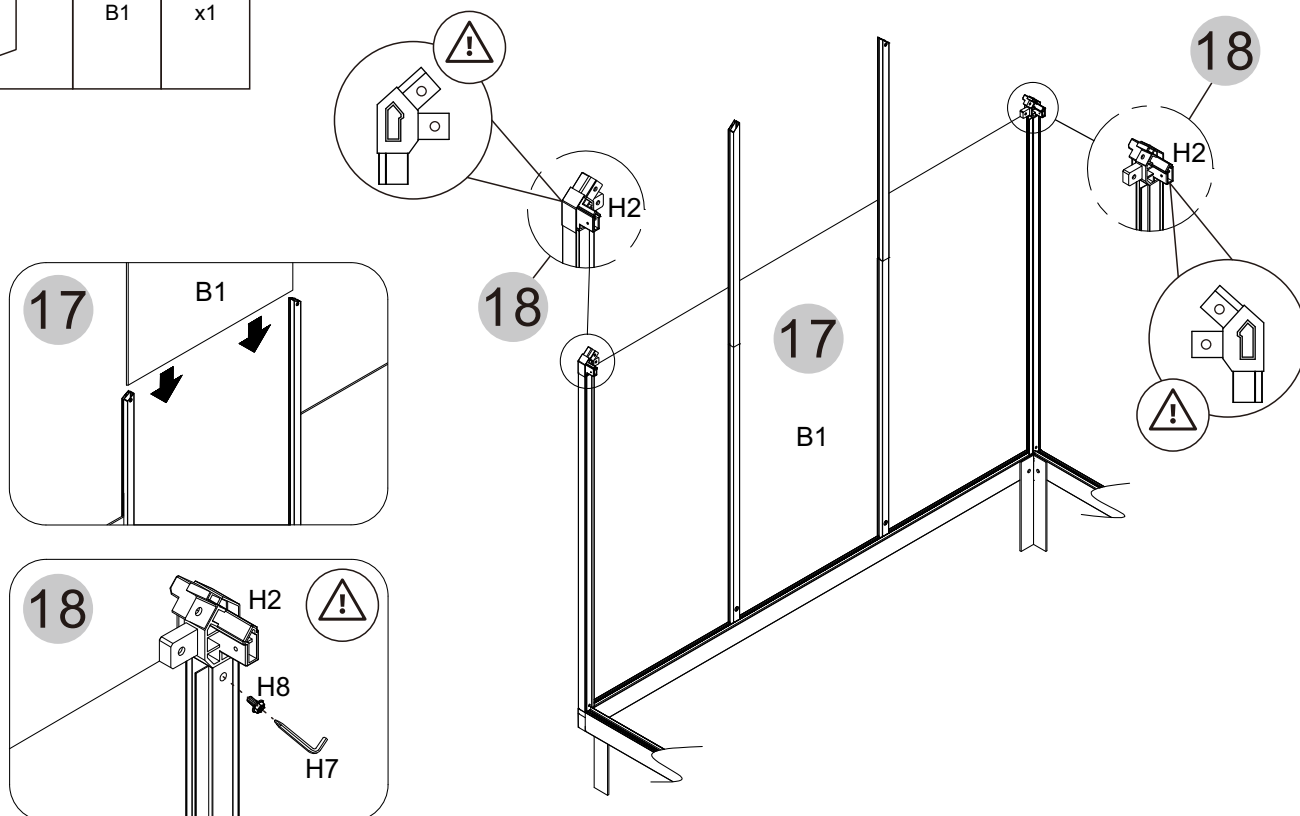


Veuillez appuyer sur la plaque pour la mettre en place avant de la verrouiller.
 / Please press the plate into place before locking it.
 / Bitte drücken Sie die Platte an ihren Platz, bevor Sie sie verriegeln.
 / Presione la placa en su lugar antes de bloquearla.
 / Premere la piastra in posizione prima di bloccarla.
 / Druk de plaat op zijn plaats voordat u deze vastzet.
 / Por favor, pressione a placa no lugar antes de a bloquear.
 / Przed zablokowaniem należy docisnąć płytę.

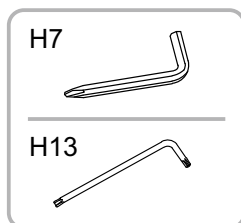
	H2	x1
 M6x12	H8	x2
	B1	x1



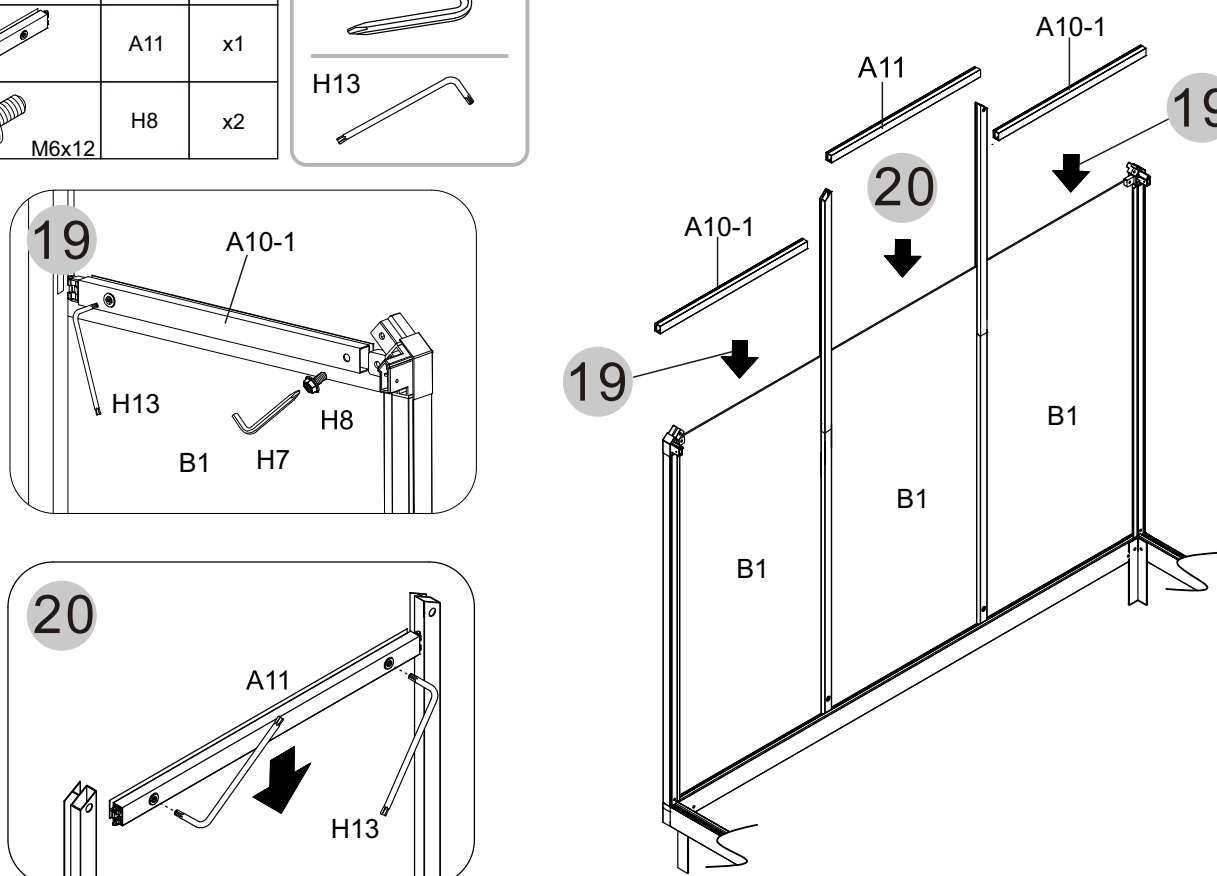
17-18



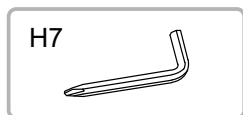
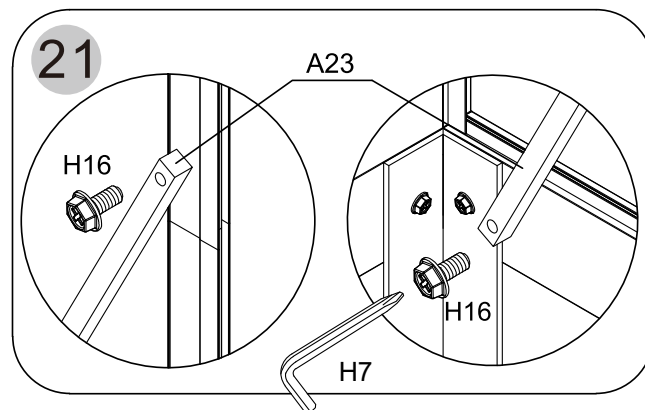
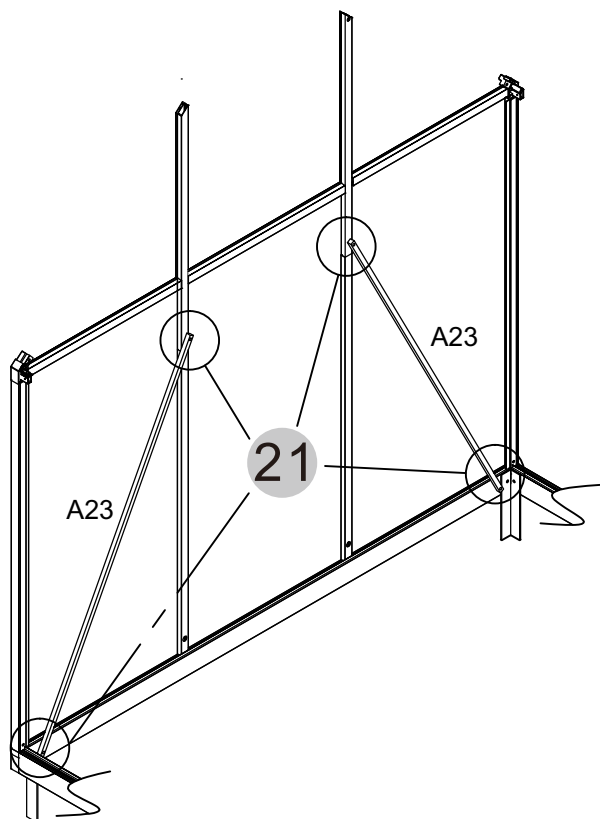
	A10-1	x2
	A11	x1
 M6x12	H8	x2

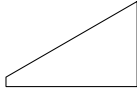
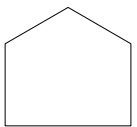


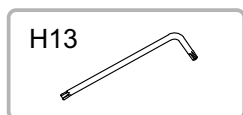
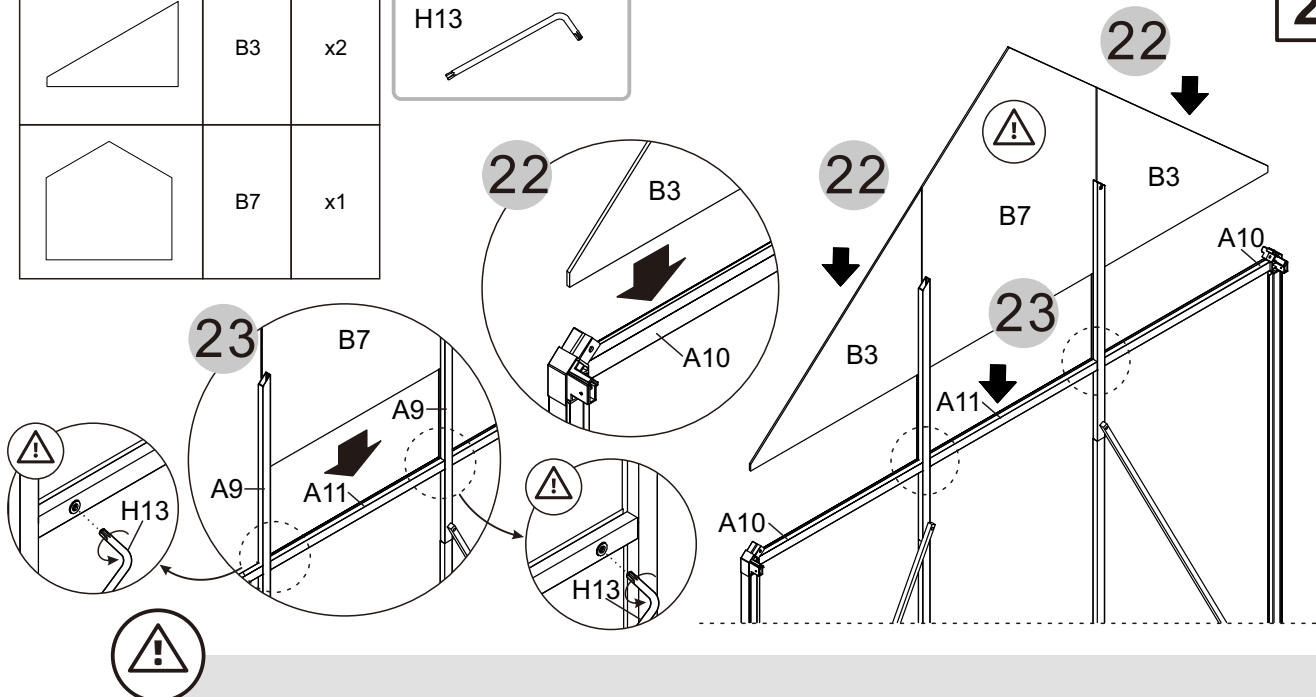
19-20



	A23	x2
	H16	x4


21


	B3	x2
	B7	x1


22-23


Pour une meilleure installation du B7, desserrez un peu les vis, insérez le B7 puis resserrez les vis.

/ For better B7 installation, loose screws a bit, insert B7 and then tighten the screws again.

/ Für eine bessere B7-Installation lösen Sie die Schrauben ein wenig, setzen Sie B7 ein und ziehen Sie die Schrauben dann wieder fest.

/ Para una mejor instalación del B7, afloje un poco los tornillos, inserte el B7 y luego apriete los tornillos nuevamente.

/ Per una migliore installazione B7, allentare un po' le viti, inserire B7 e quindi stringere di nuovo le viti.

/ Voor een betere B7-installatie, draait u de schroeven een beetje los, plaatst u B7 en draait u de schroeven vervolgens weer vast.

/ Para uma melhor instalação do B7, desaperte um pouco os parafusos, insira o B7 e volte a apertar os parafusos.

/ Aby lepiej zainstalować B7, należy nieco poluzować śruby, włożyć B7, a następnie ponownie dokręcić śruby.

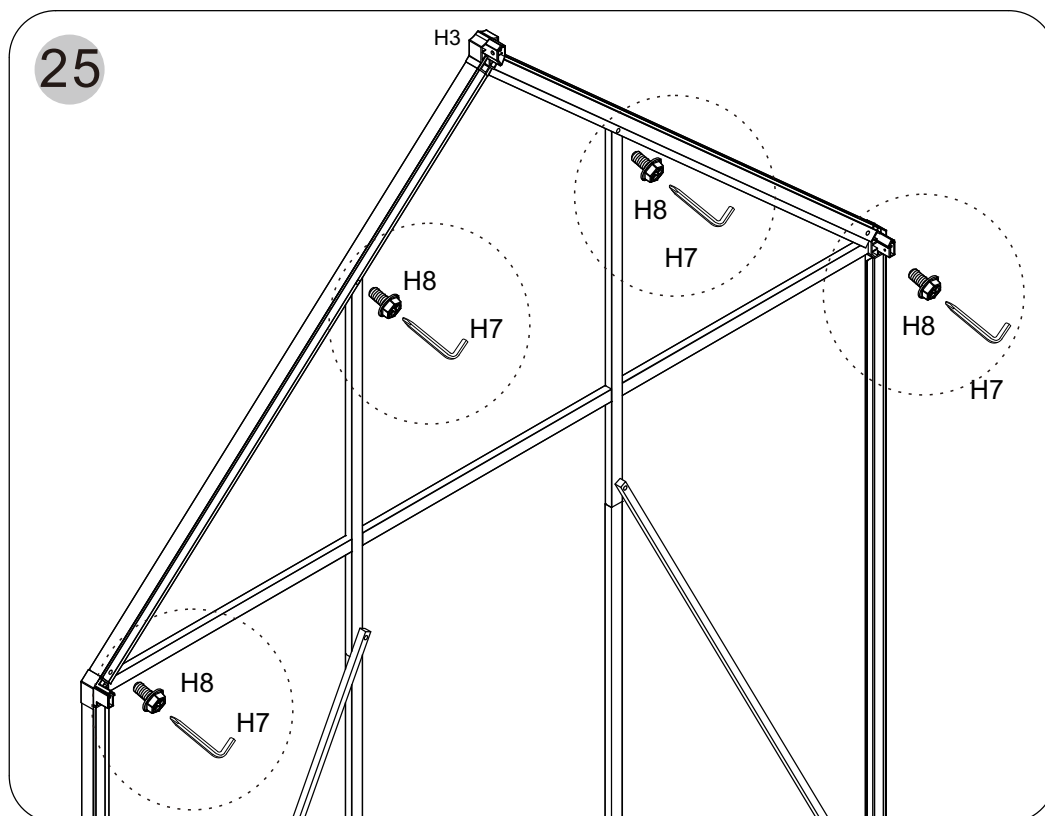
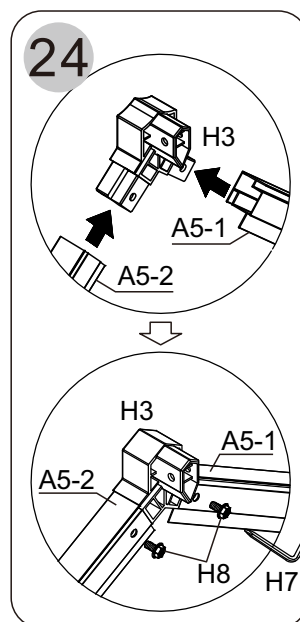
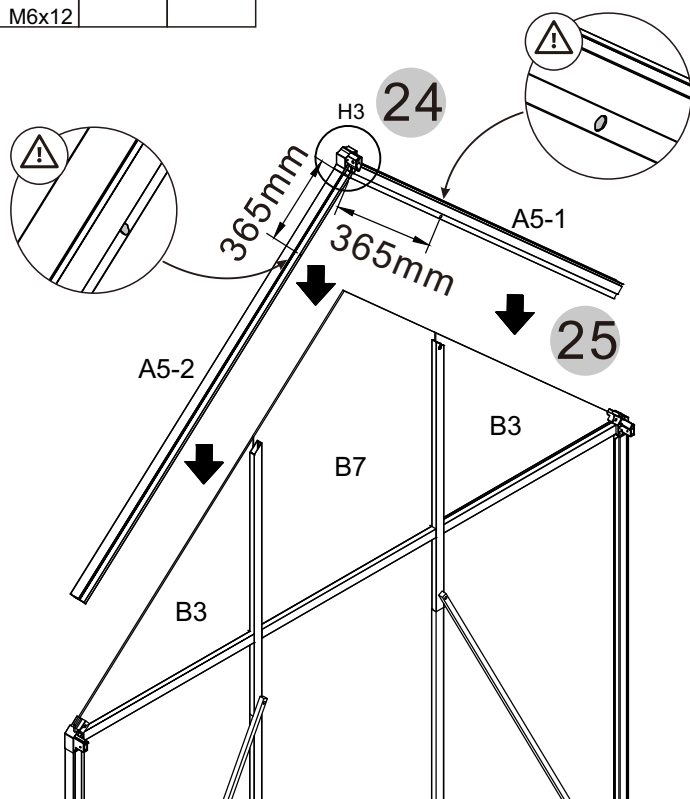
	A5-1	x1
	A5-2	x1
	H3	x1
	H8	x6

M6x12

H7

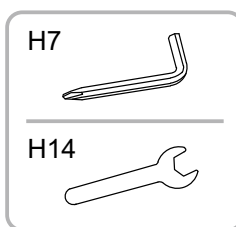


24-25

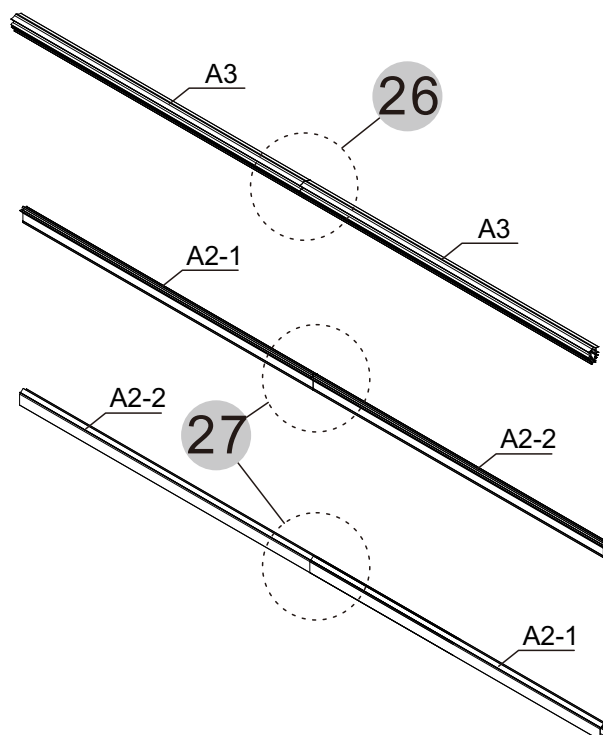
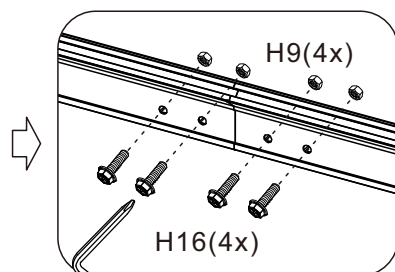
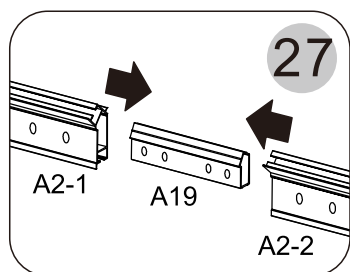
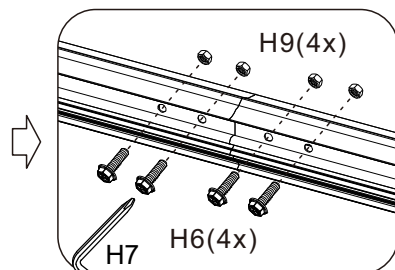
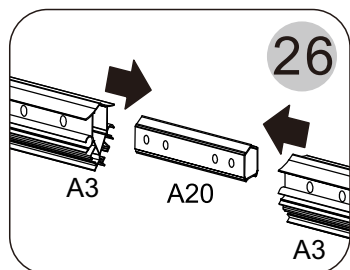


	A2-1	x2
	A2-2	x2
	A3	x2
	A19	x2

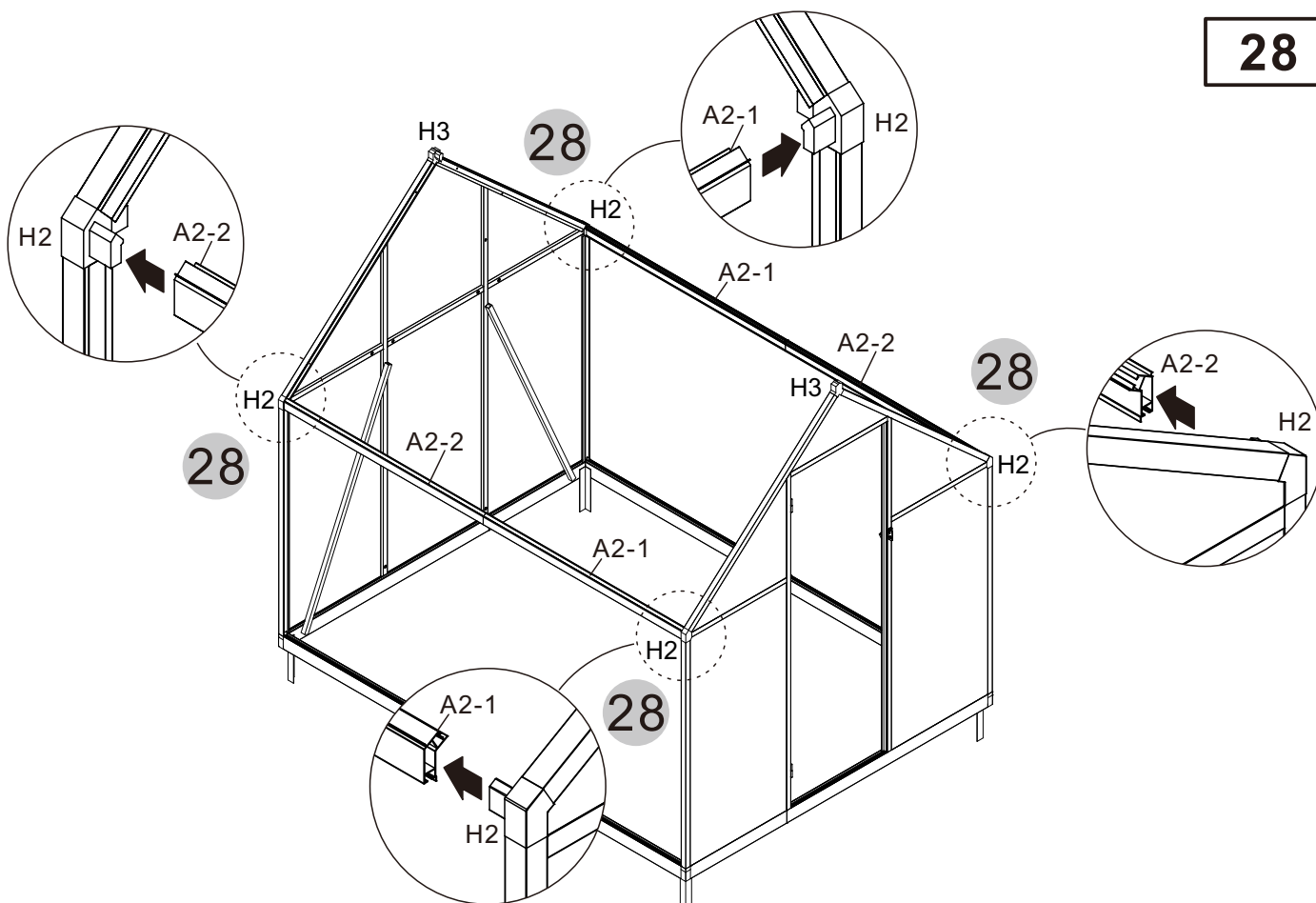
	A20	x1
 M6x30	H6	x4
 M6	H9	x12
 M6x20	H16	x8



26-27



28

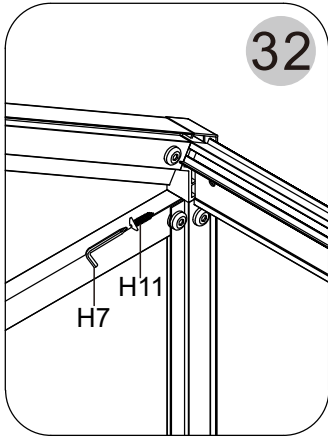
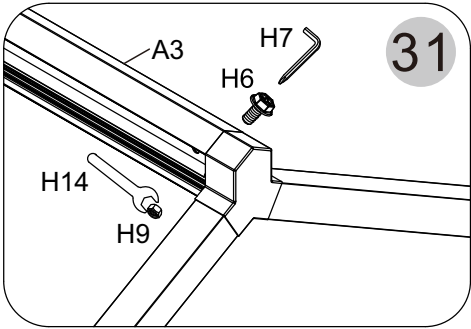
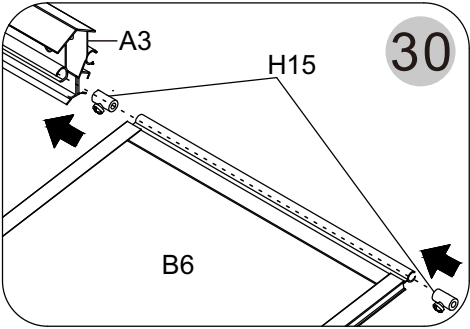
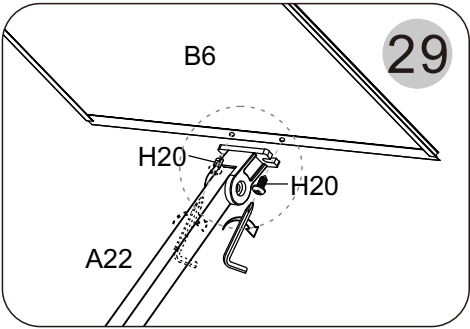
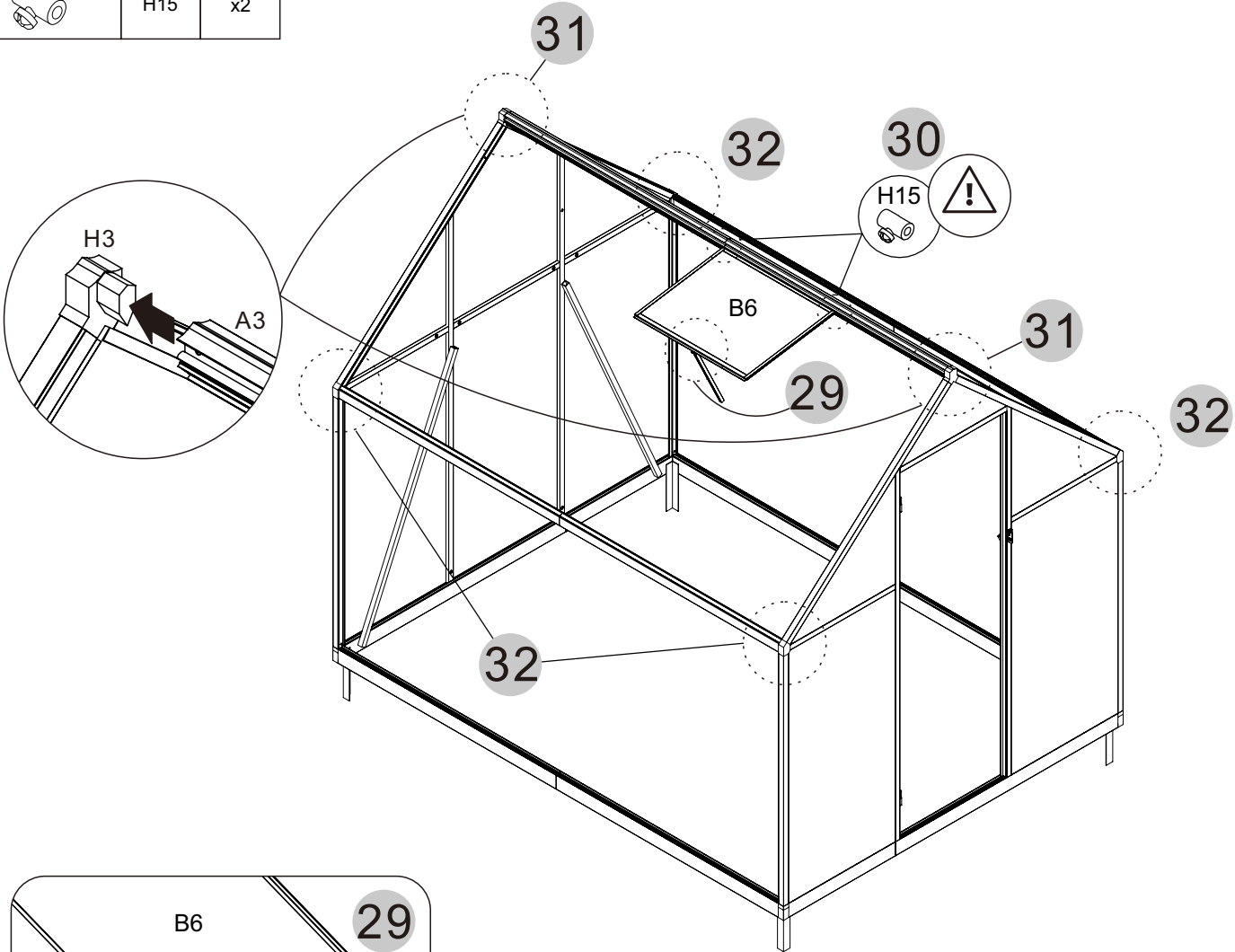


	A22	x1
	H6	x2
	H9	x2
	H11	x4
	H15	x2

	H20	x2
	B6	x1

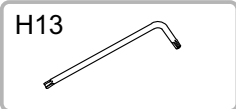
H7

H14

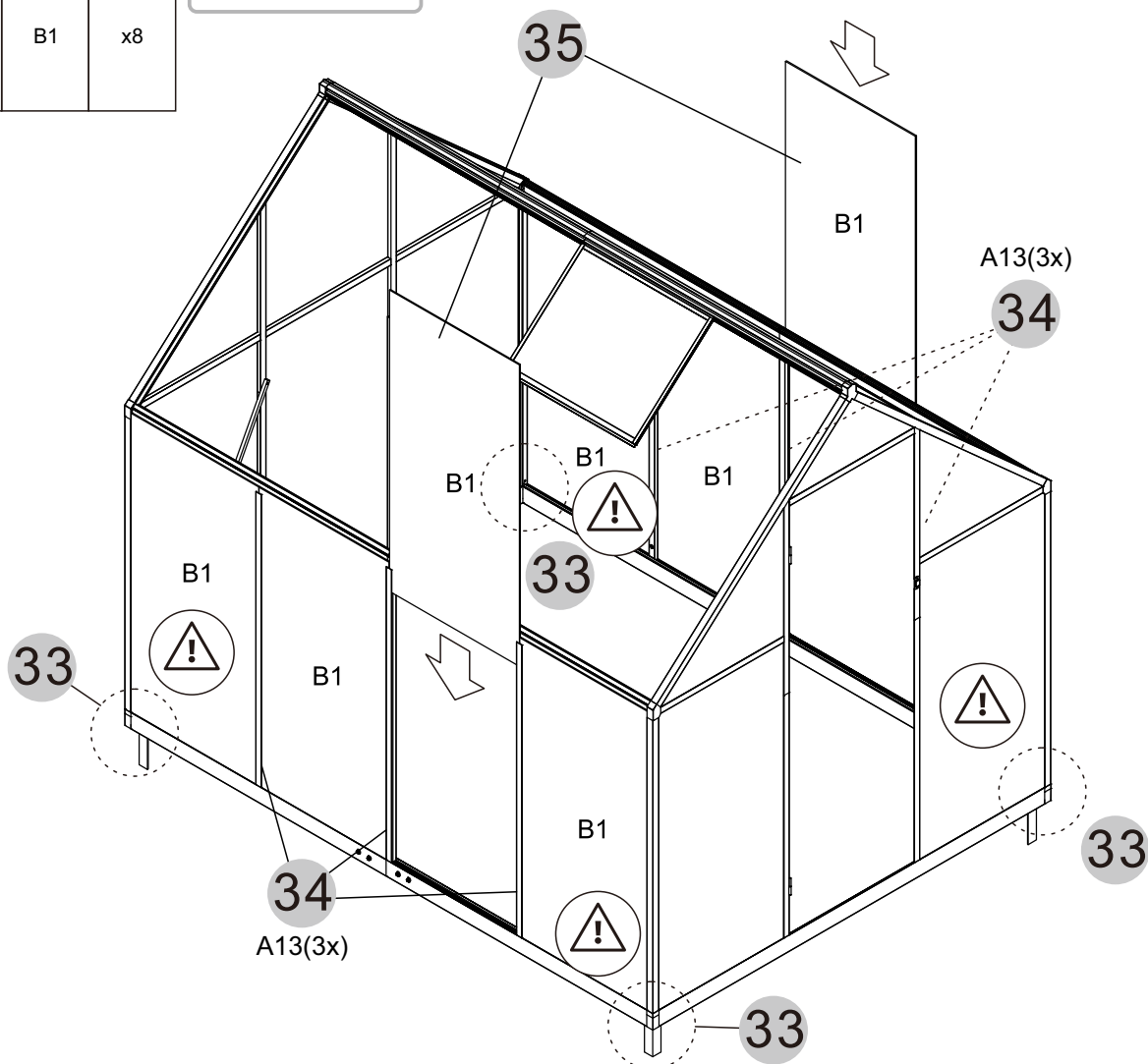


	A13	x6
	B1	x8

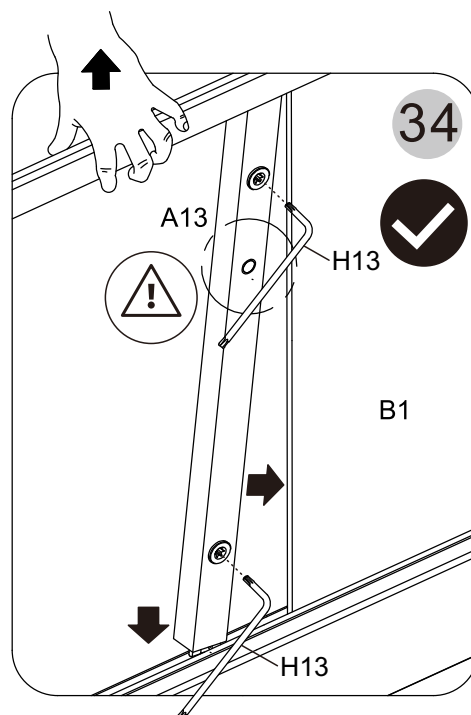
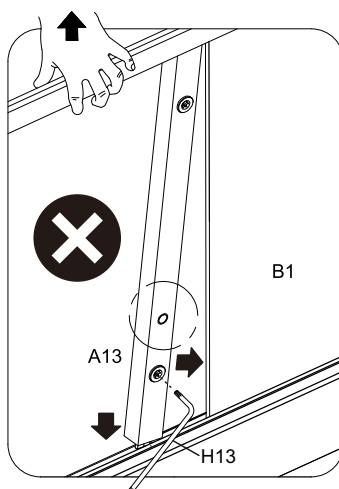
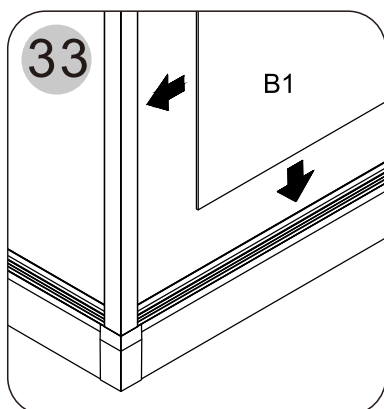
H13



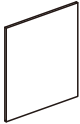
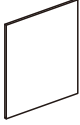
33-34

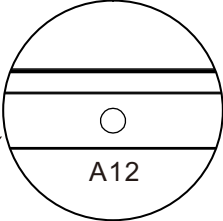
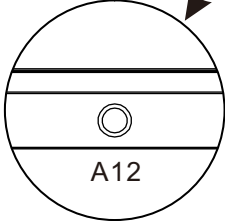
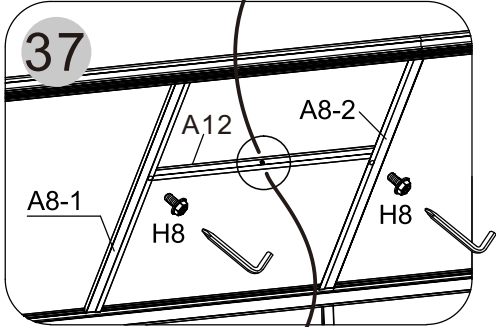
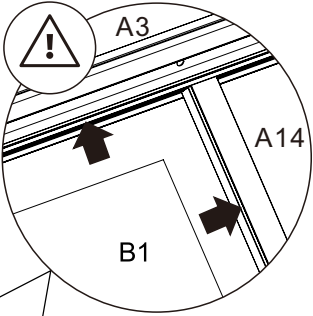
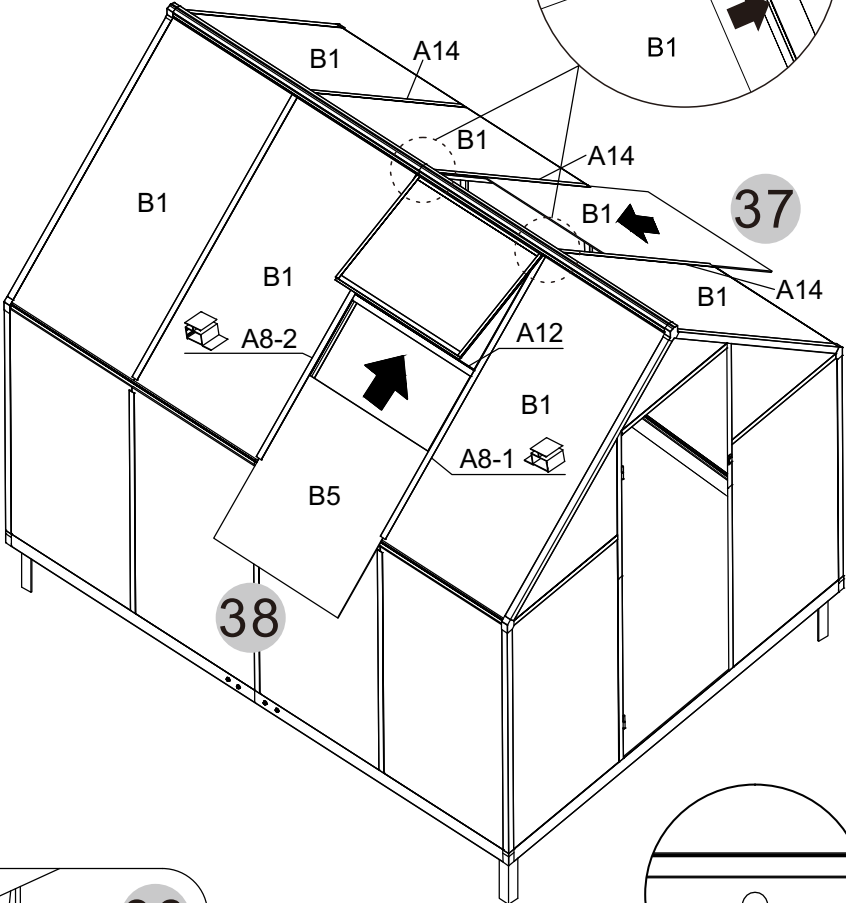
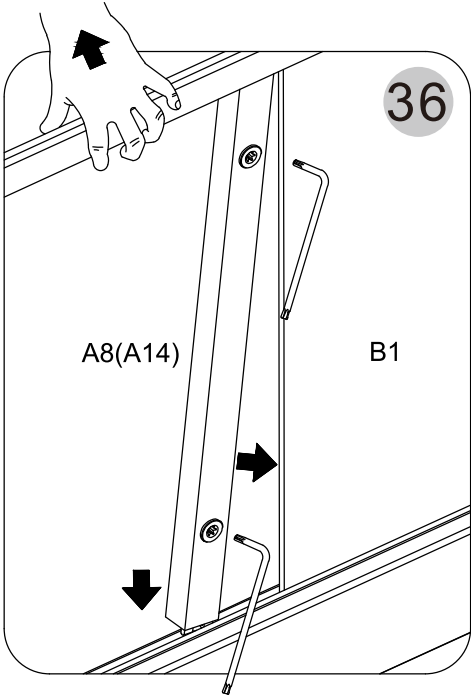
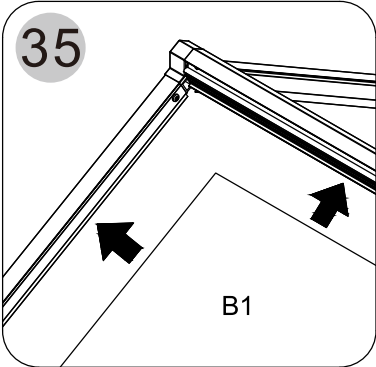
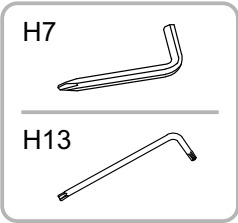


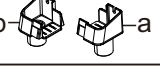
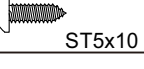
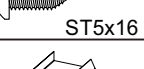
Veuillez d'abord installer les deux côtés, puis le centre.
 / Please install both sides first and then the center.
 / Bitte installieren Sie zuerst beide Seiten und dann die Mitte.
 / Instale primero ambos lados y luego el centro.
 / Installare prima entrambi i lati e poi il centro.
 / Installeer eerst beide zijden en vervolgens het midden.
 / Instale primeiro os dois lados e depois o centro.
 / Najpierw należy zainstalować obie strony, a następnie środek.

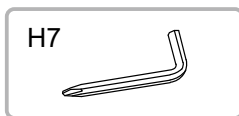


Picture	NO.	Qty.
	A8-1	x1
	A8-2	x1
	A12	x1
	A14	x4
	H8	x2

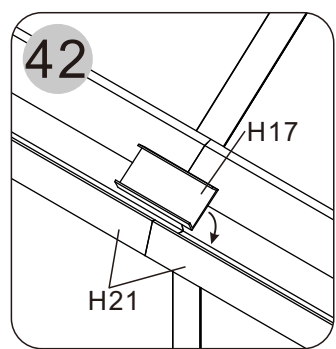
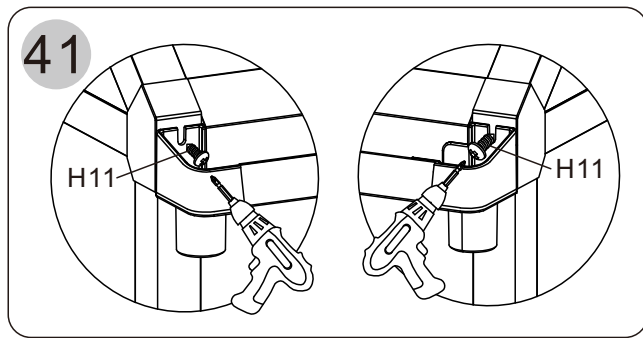
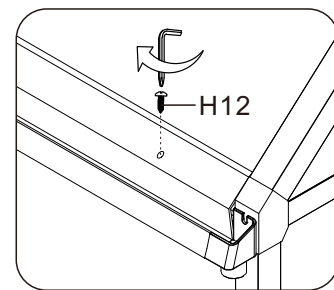
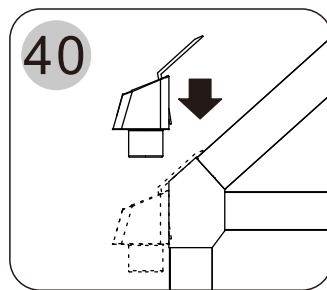
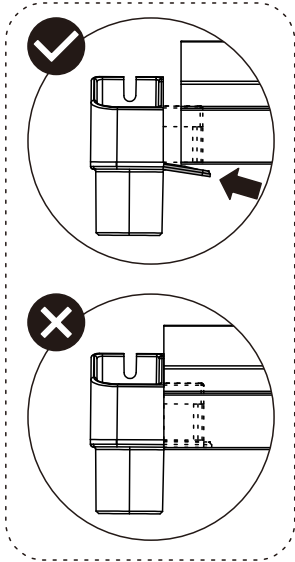
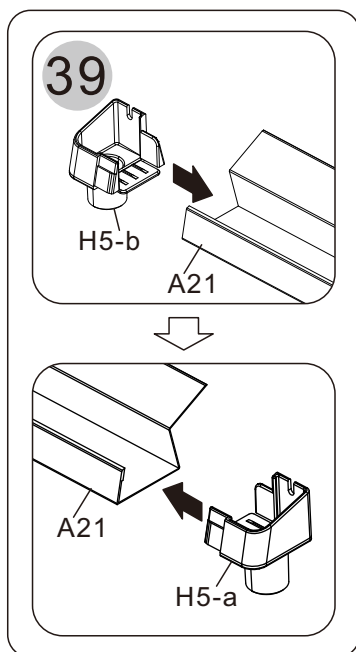
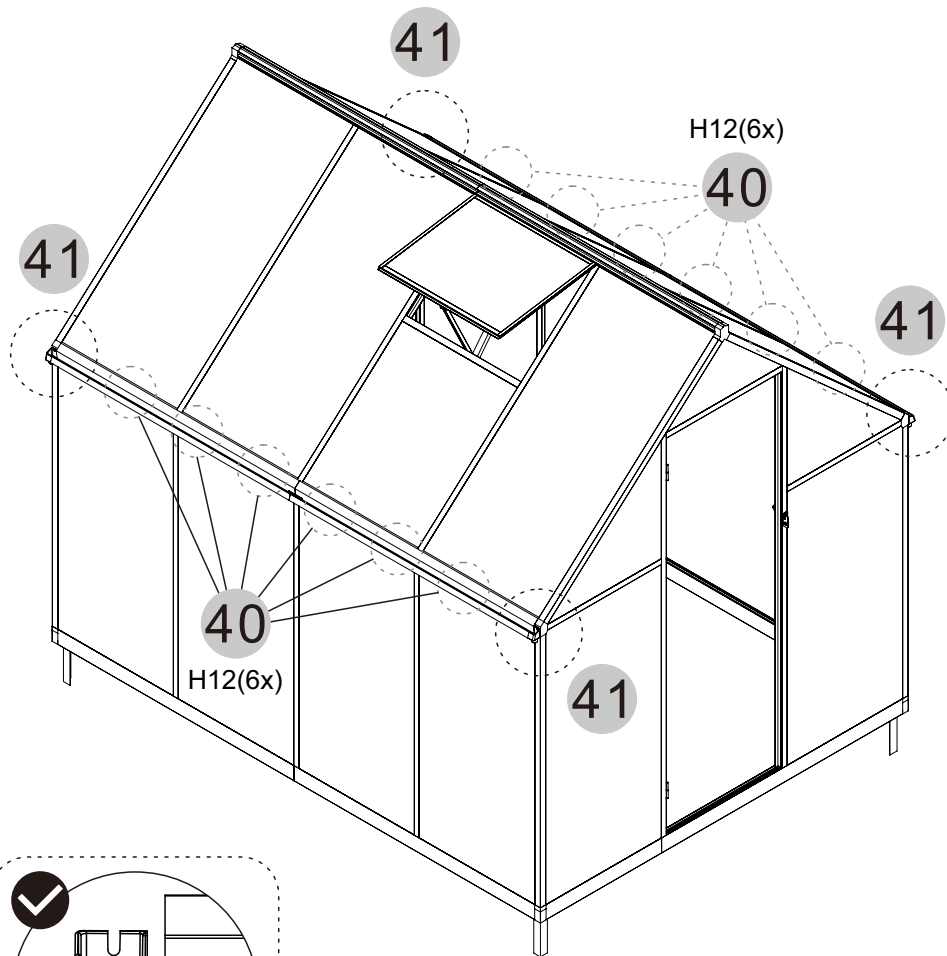
Picture	NO.	Qty.
	B1	x7
	B5	x1



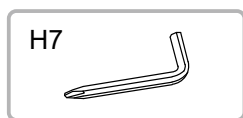
	A21	x4
	H5	x2
	H11	x4
	H12	x12
	H17	x2



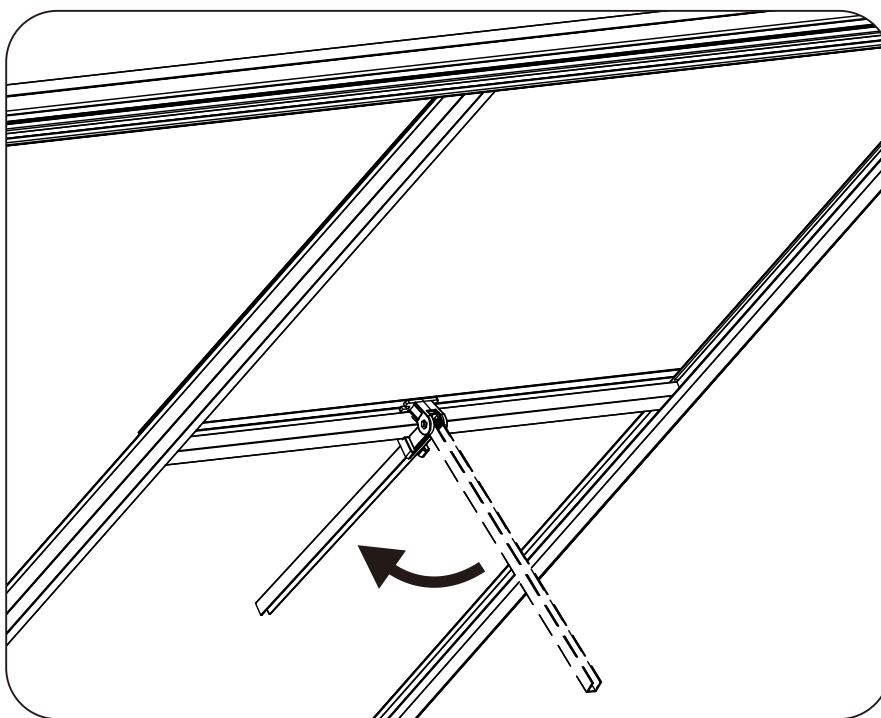
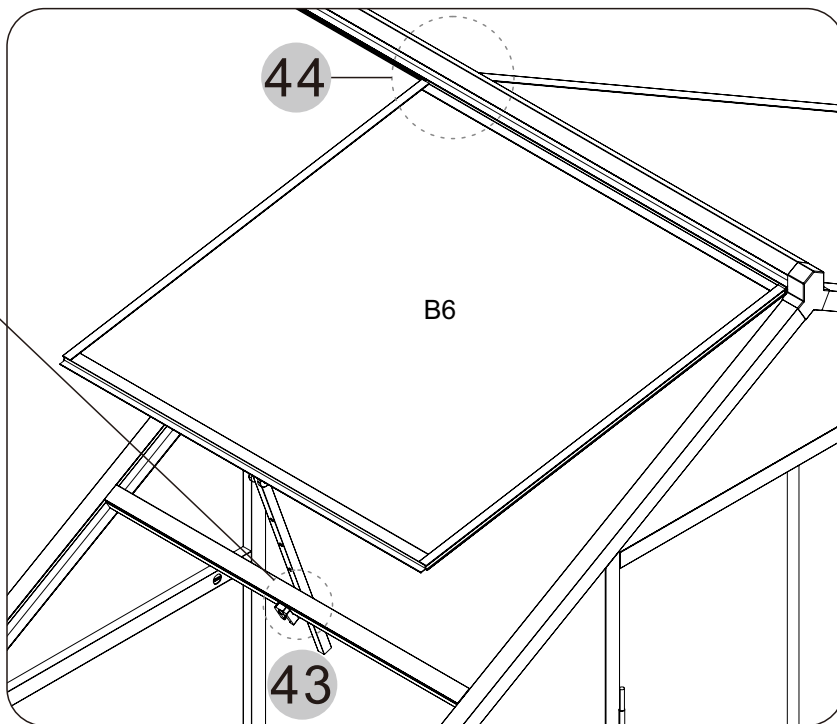
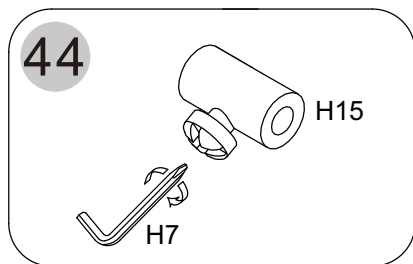
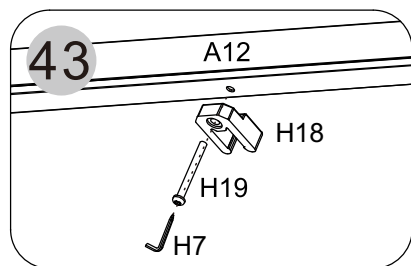
39-42



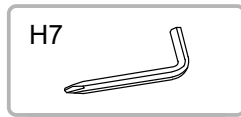
	H18	x1
	M4x40	x1



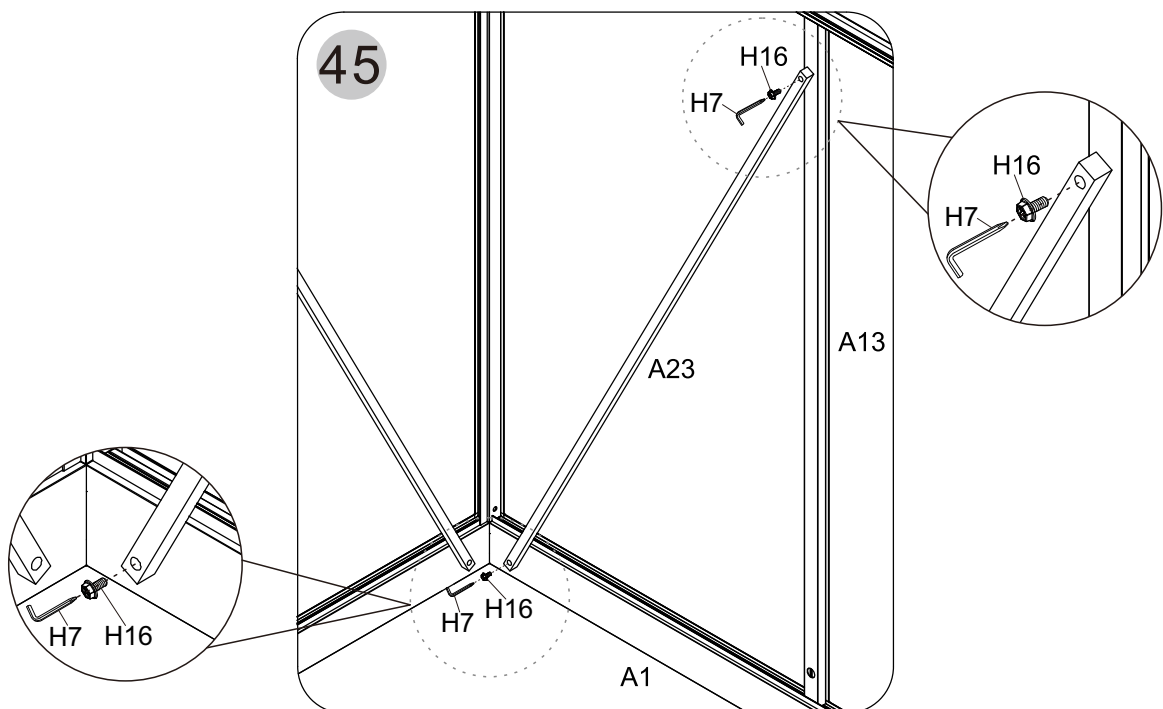
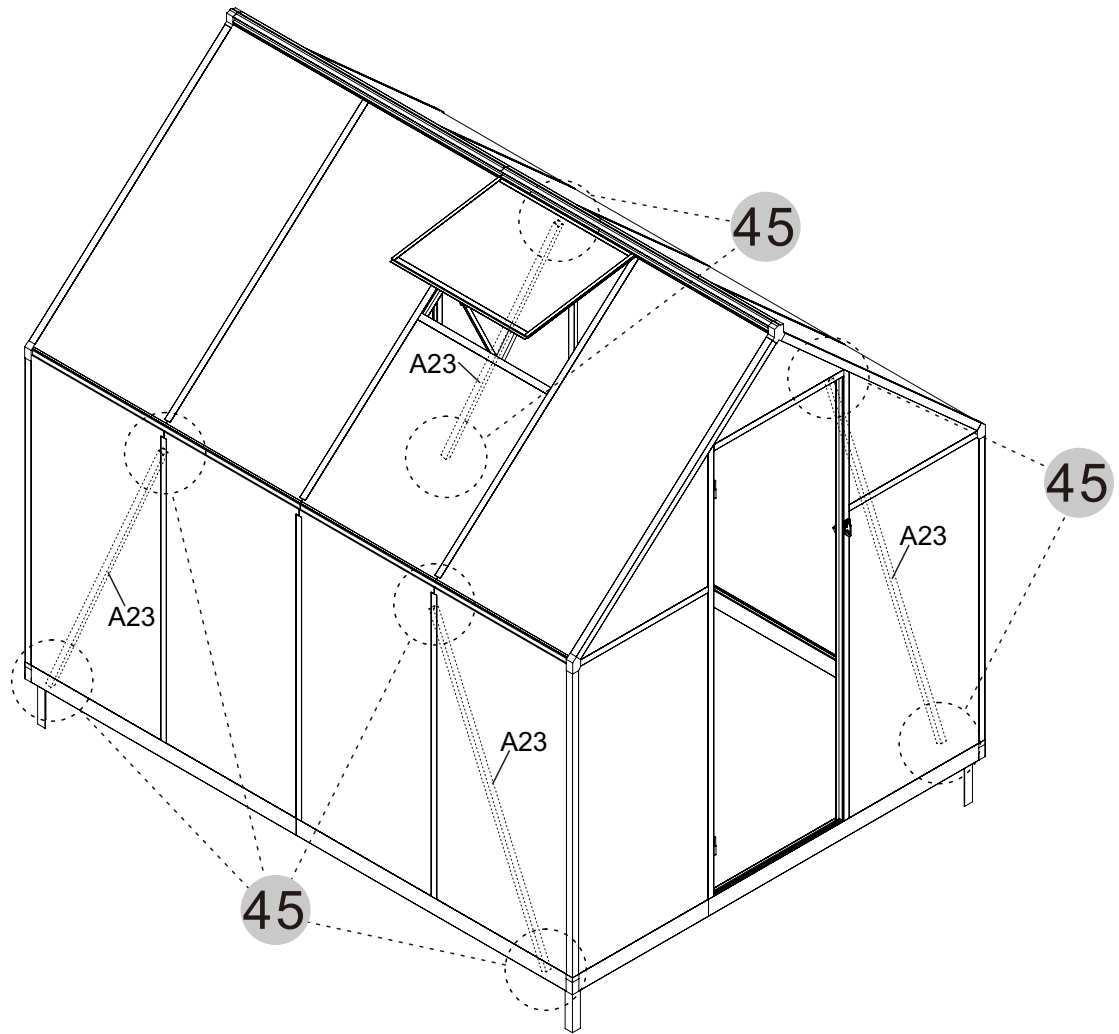
43-44



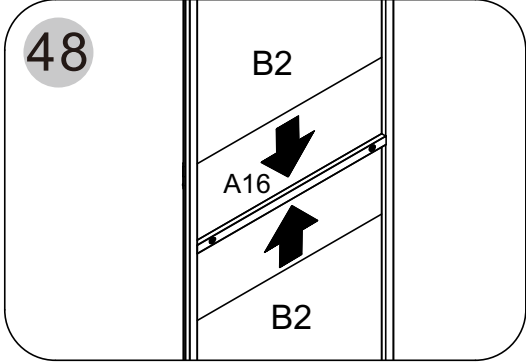
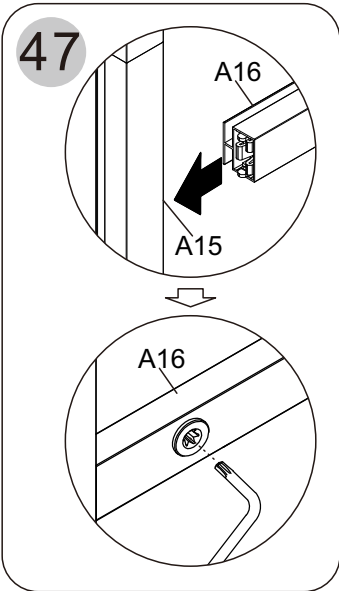
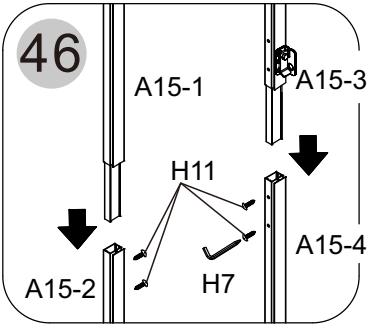
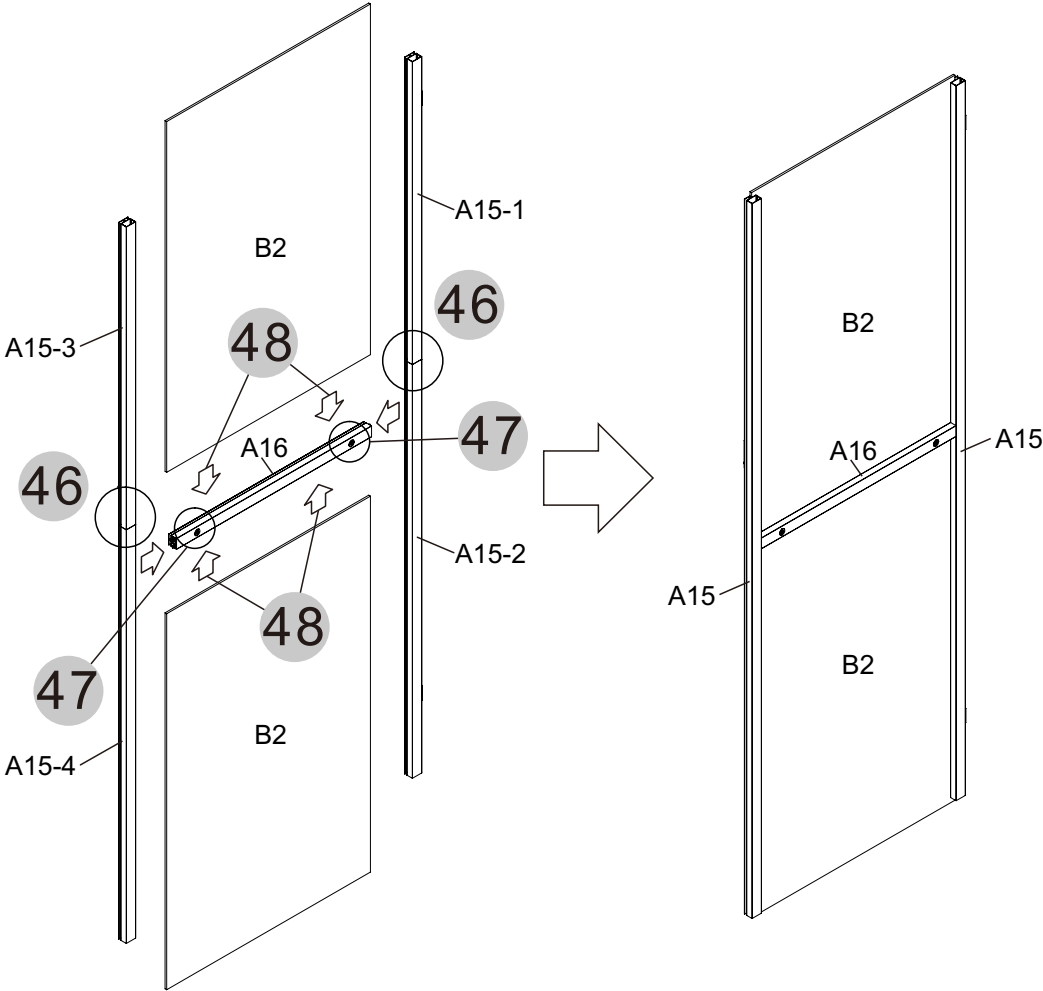
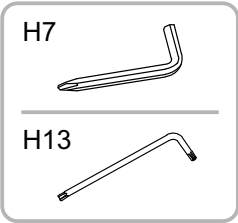
	A23	x4
 M6x20	H16	x8

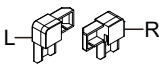


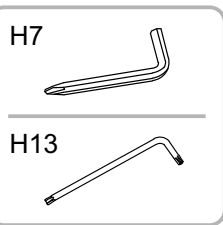
45



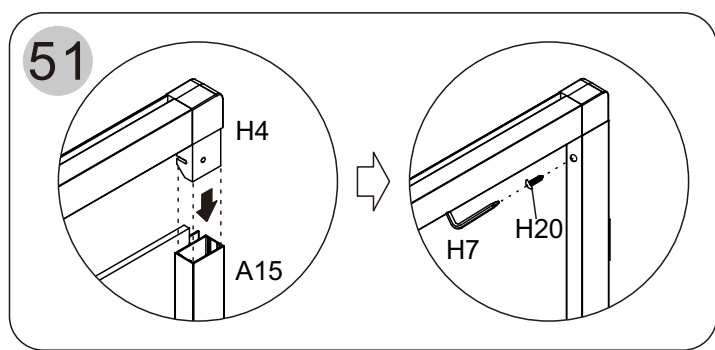
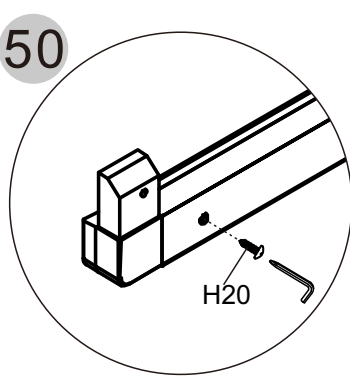
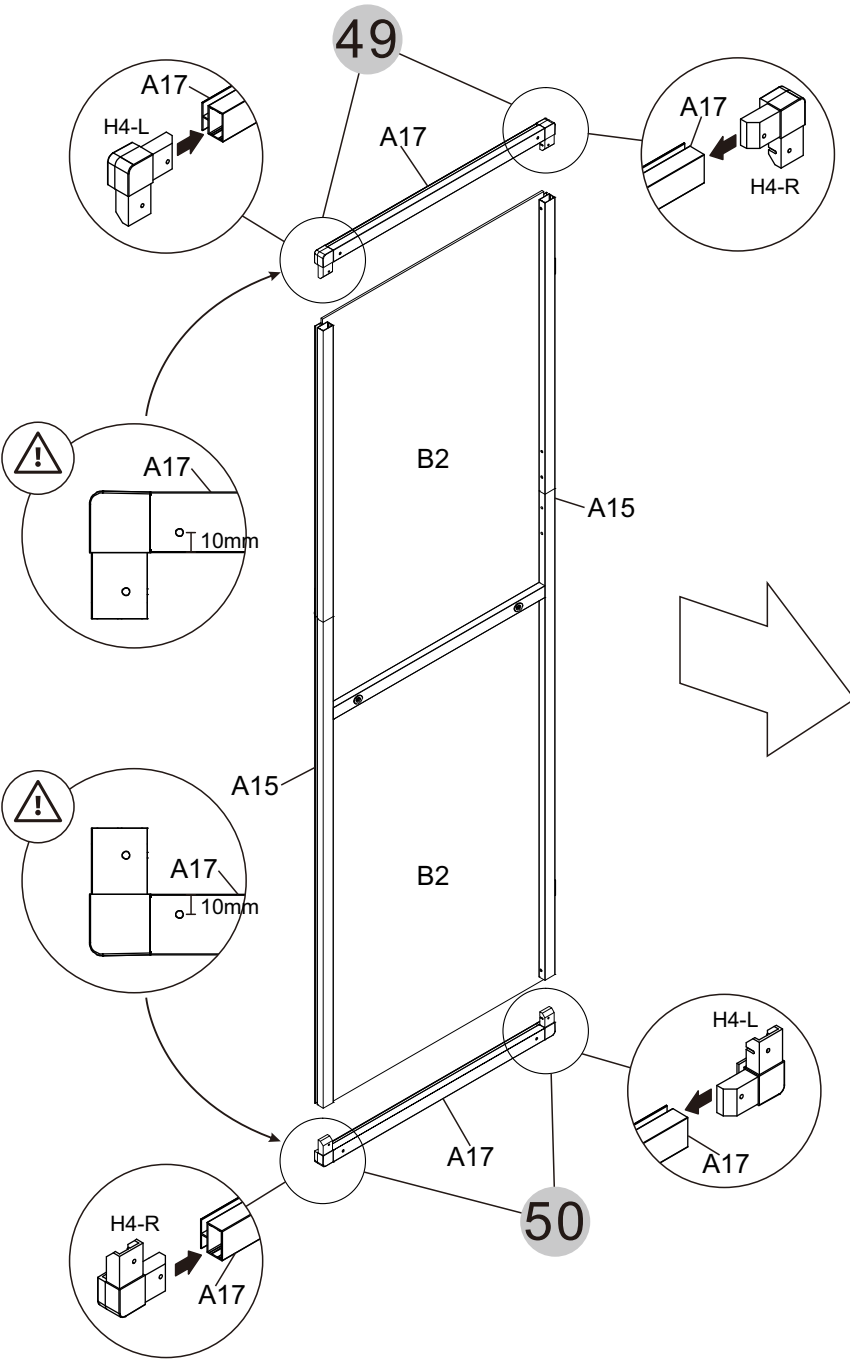
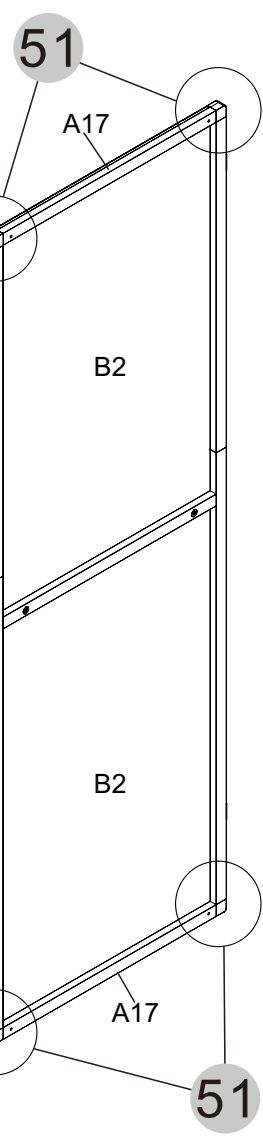
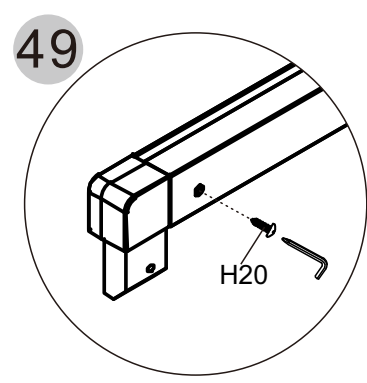
	A15-1	x1		A16	x1
	A15-2	x1		H11	x4
	A15-3	x1		ST5x10	
	A15-4	x1		B2	x2

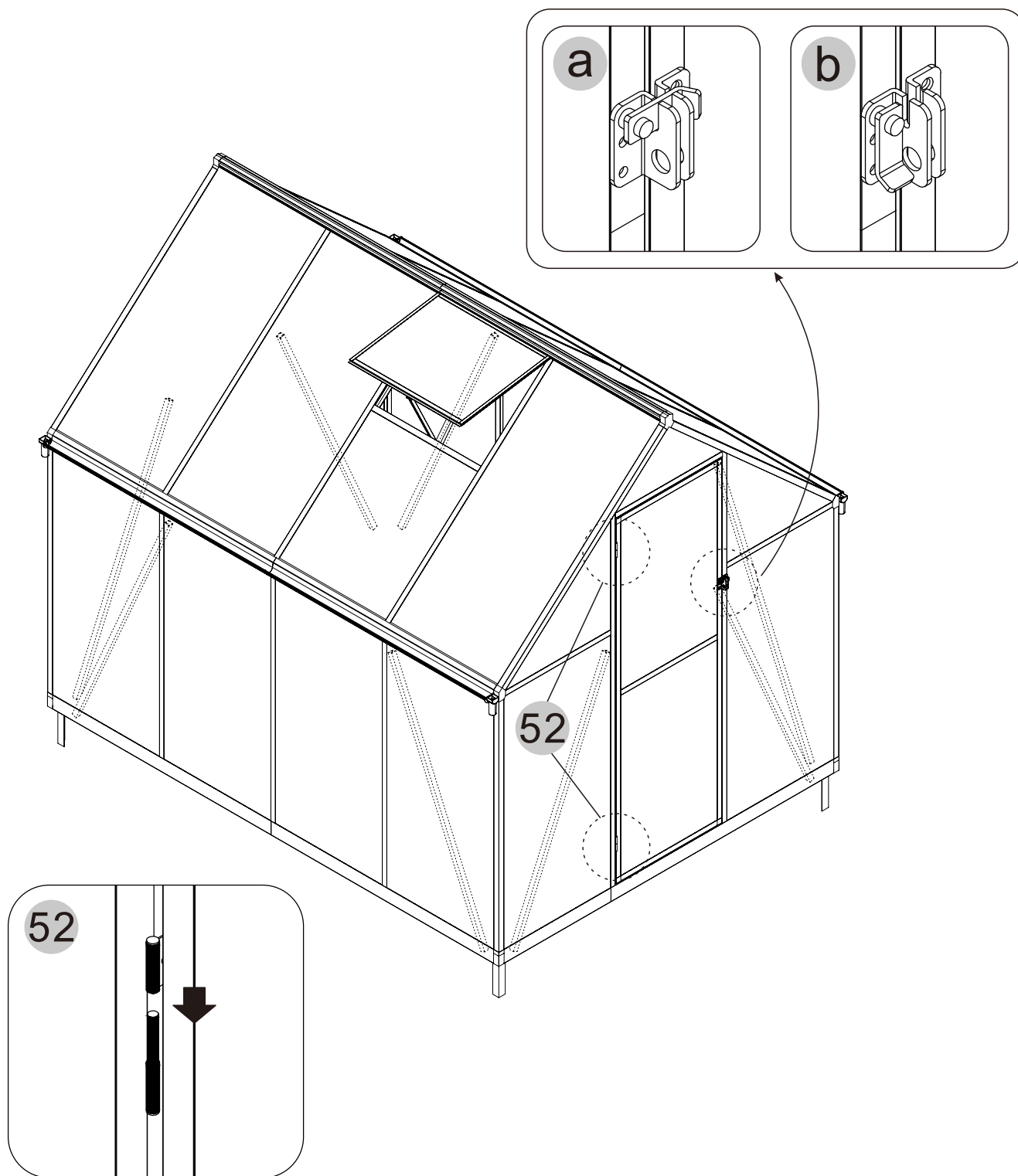


	A17	x2
	H4	x2
	H20	x8



49-51





Vérifiez et serrez toutes les vis pour vous assurer que la serre est solide.
 / Check and tighten all screws to ensure that the greenhouse is sturdy.
 / Überprüfen und ziehen Sie alle Schrauben fest, um sicherzustellen, dass das Gewächshaus stabil ist.
 / Verifique y apriete todos los tornillos para asegurarse de que el invernadero esté firme.
 / Controllare e stringere tutte le viti per assicurarsi che la serra sia robusta.
 / Controleer en draai alle schroeven vast om ervoor te zorgen dat de kas stevig staat.
 / Verifique e aperte todos os parafusos para garantir que a estufa está robusta.
 / Sprawdź i dokręć wszystkie śruby, aby upewnić się, że szklarnia jest stabilna.



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