

# BIERNE

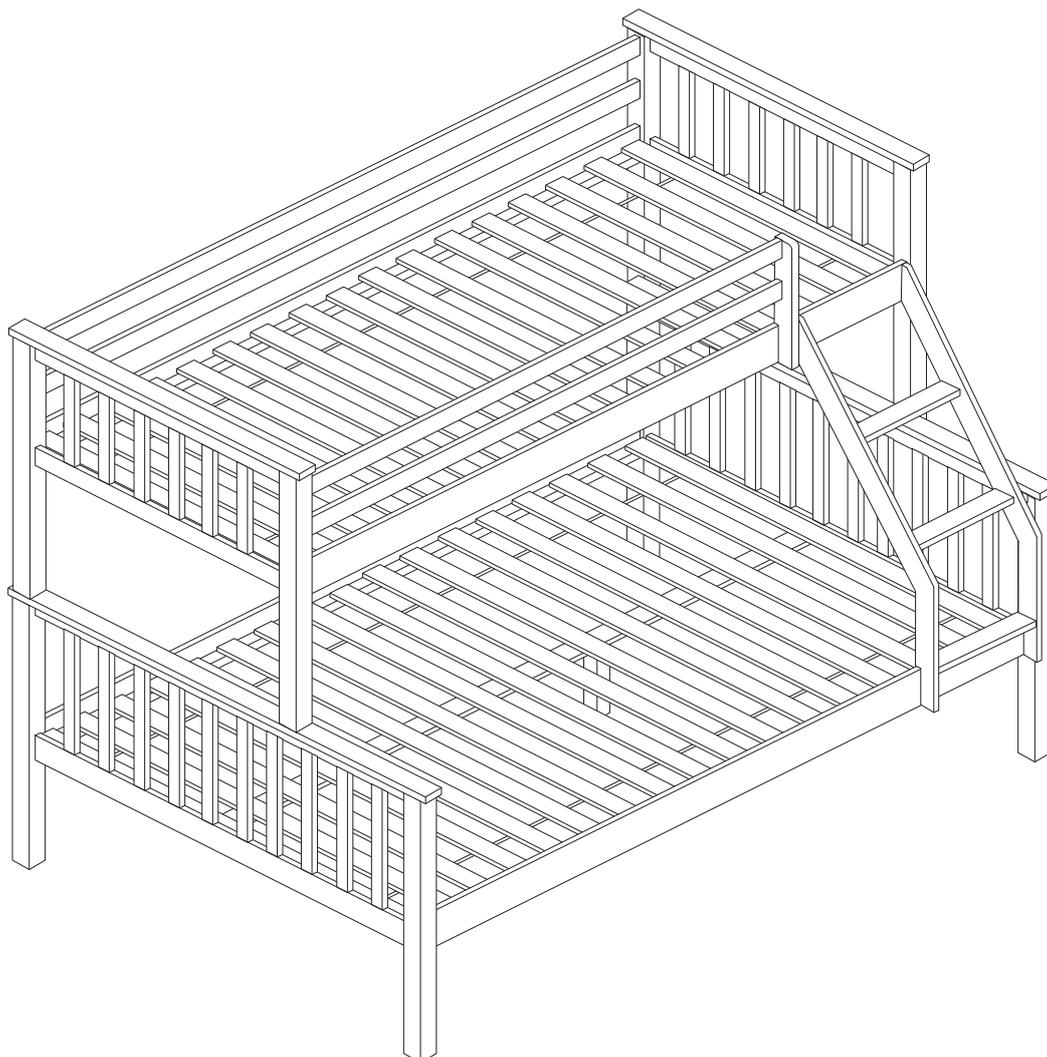


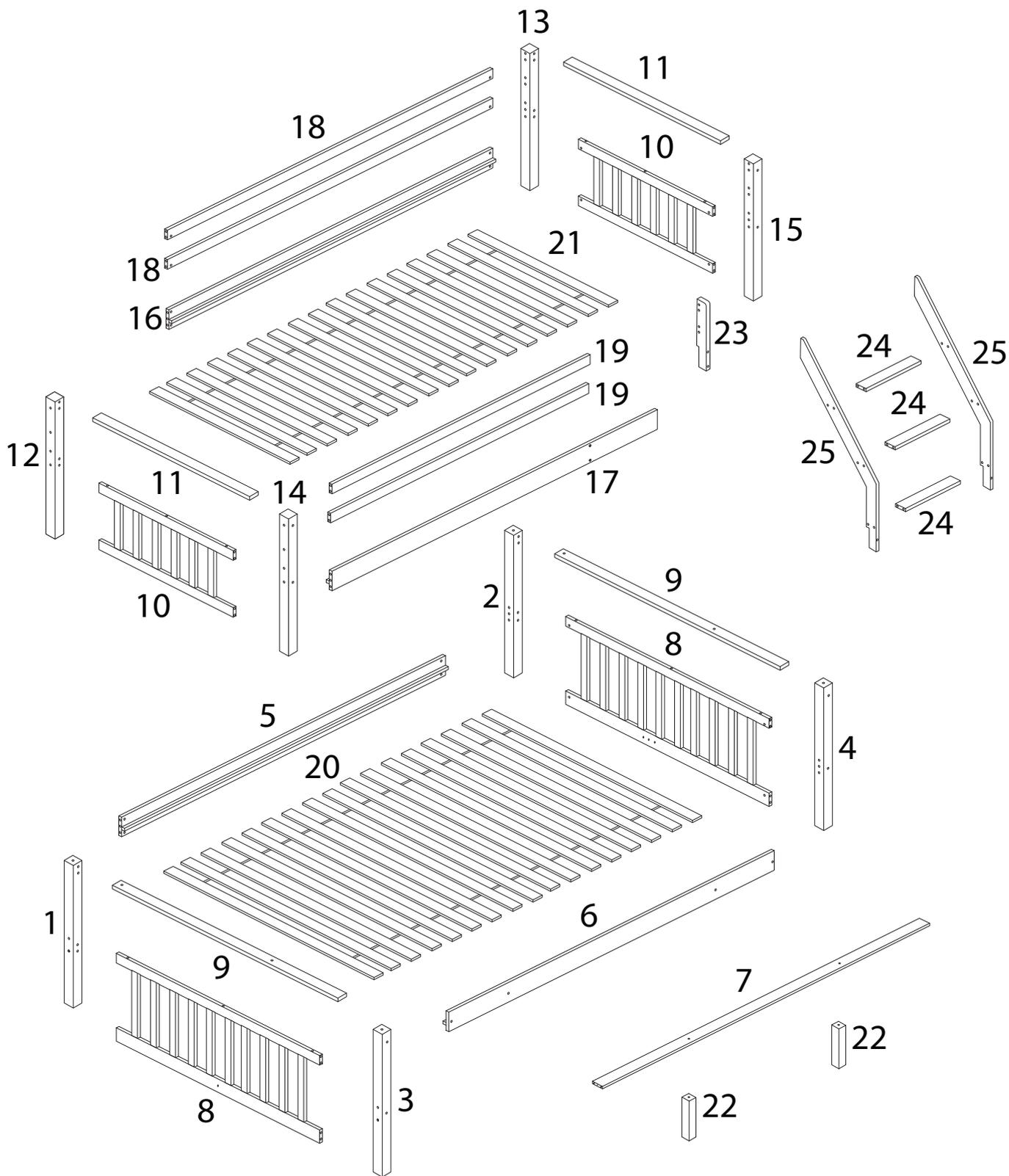


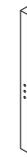
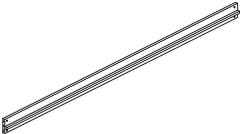
Diagram illustrating assembly steps and safety warnings:

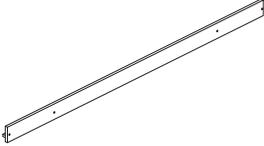
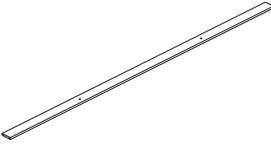
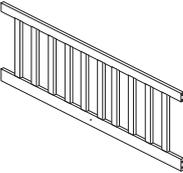
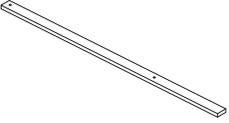
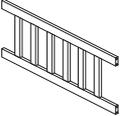
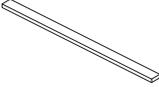
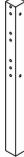
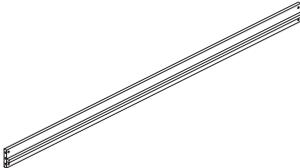
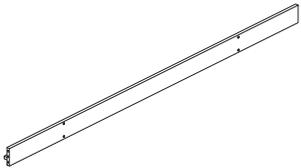
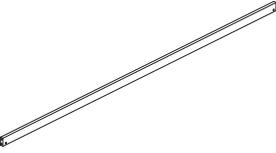
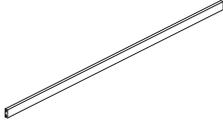
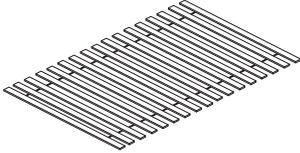
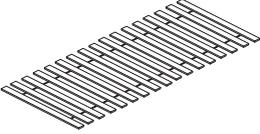
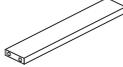
- Step 1:** Shows tools (screwdriver and Allen key) and a power drill. A warning triangle with an exclamation mark is present.
- Step 2:** Shows a rectangular block being placed on a surface. A warning triangle with an exclamation mark is present.
- Time:** A clock icon indicates a duration of 60'.
- Personnel:** An icon of a person indicates that 2 people are required for this step.

!

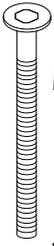




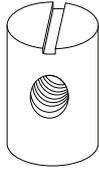
1	2	3	4	5
				
x 1	x 1	x 1	x 1	x 1

6  x 1	7  x 1	8  x 2	9  x 2
10  x 2	11  x 2	12  x 1	13  x 1
14  x 1	15  x 1	16  x 1	17  x 1
18  x 2	19  x 2	20  x 1	21  x 1
22  x 2	23  x 1	24  x 3	25  x 2

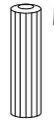
A  
M6  
x  
80  
x 38



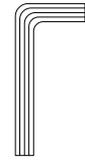
B  
x 40



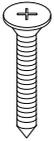
C  
M8  
x  
30  
x 36



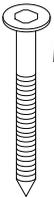
D  
x 2



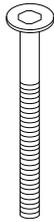
E  
M4  
x  
30  
x 76



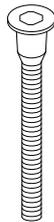
F  
M6  
x  
50  
x 14



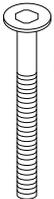
G  
M6  
x  
70  
x 12



H  
M7  
x  
60  
x 2



I  
M6  
x  
60  
x 4



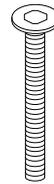
K  
x 4



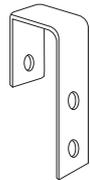
L  
x 4



M  
M6  
x  
50  
x 2



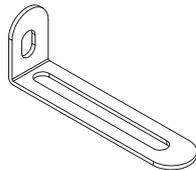
N  
x 1



O  
M3.5  
x  
16  
x 2



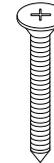
P  
x 6



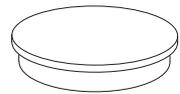
Q1  
x 2



Q2  
M4  
x  
50  
x 2

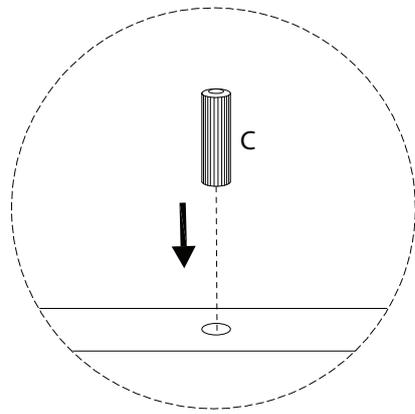
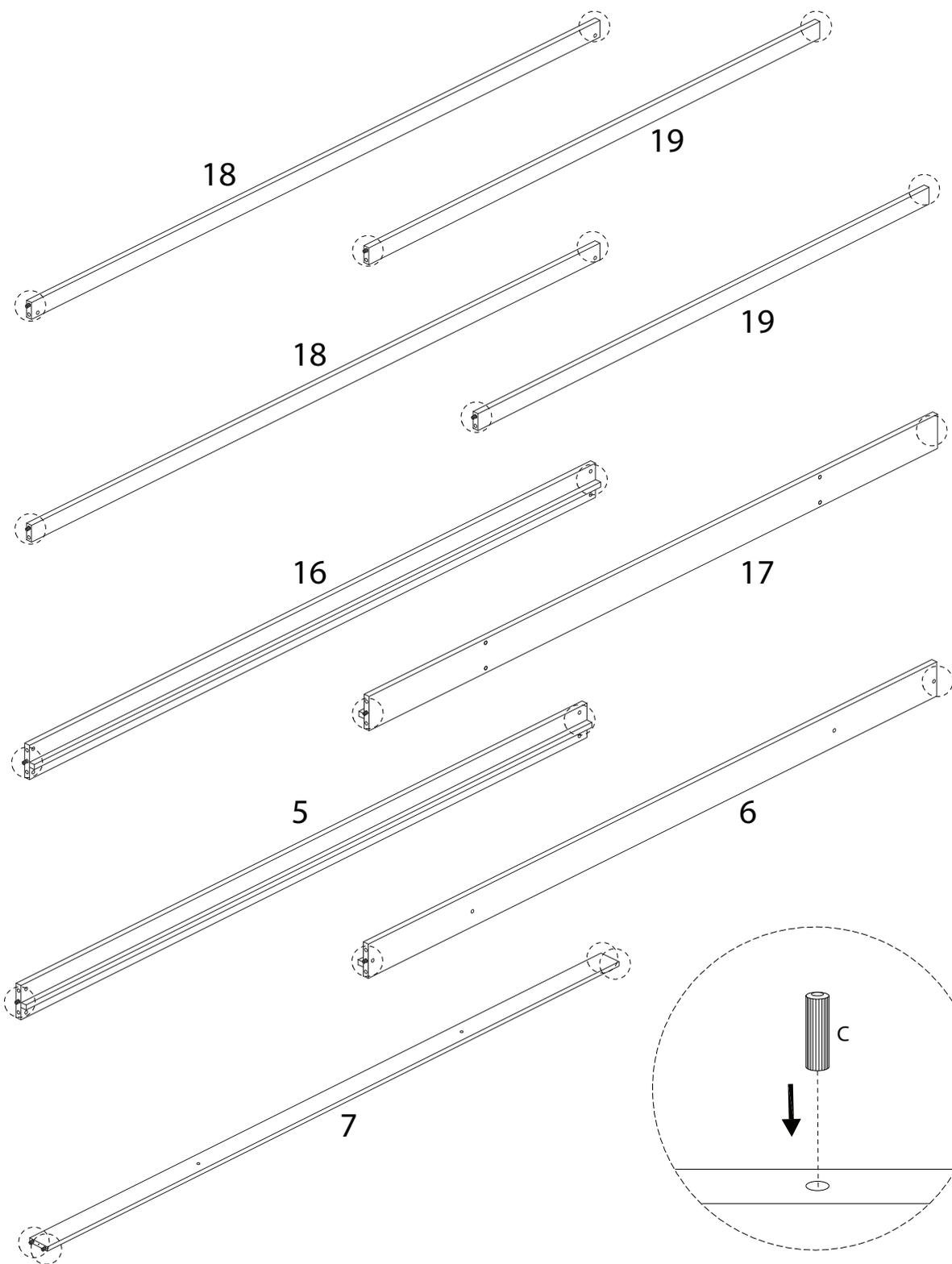


R  
x 50

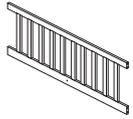


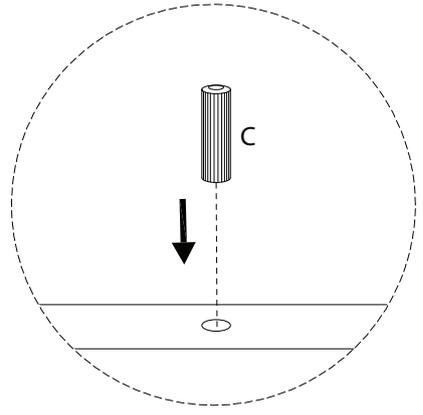
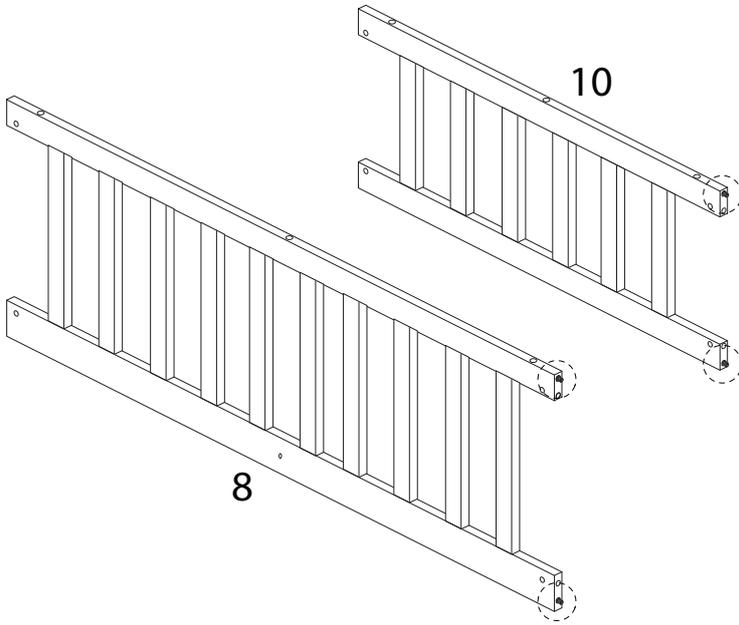
1

5	6	7	16	17	18	19	C
							
x 1	x 1	x 1	x 1	x 1	x 2	x 2	M8 x 30 x 20

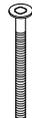


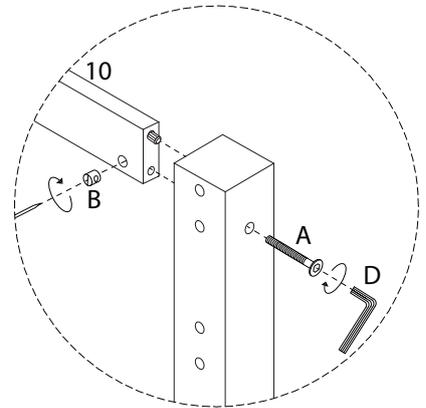
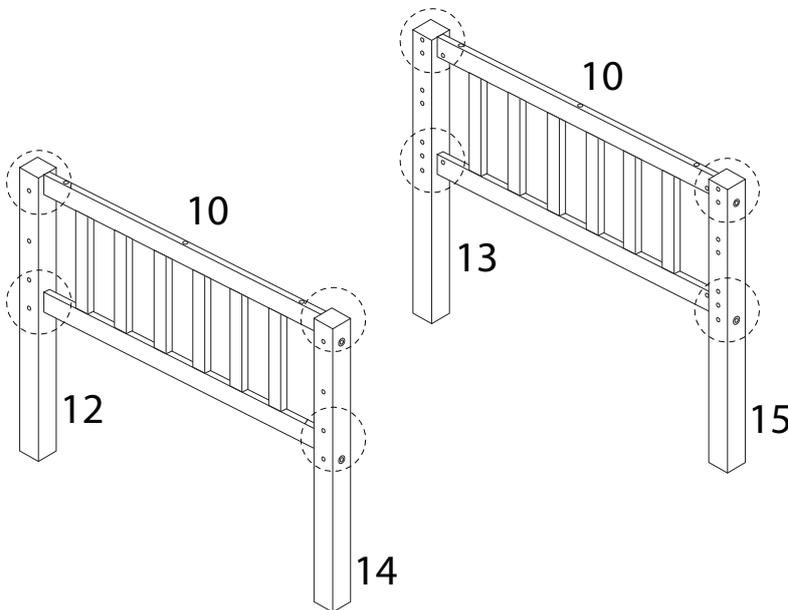
2 x 2

8  x 1	10  x 1	C  M8 x 30 x 8
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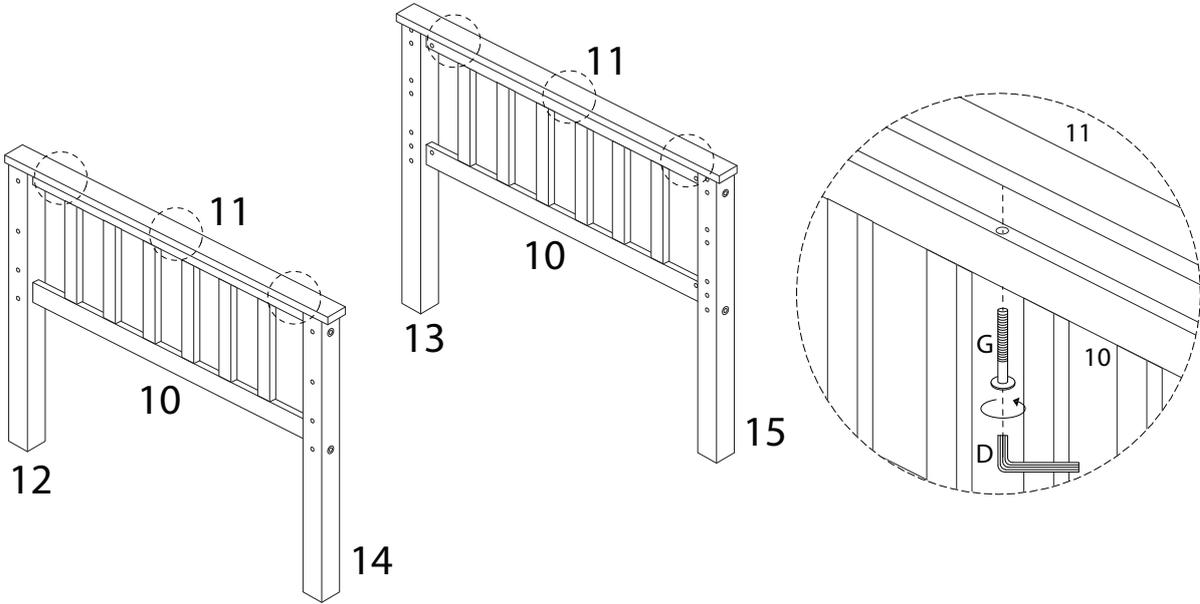
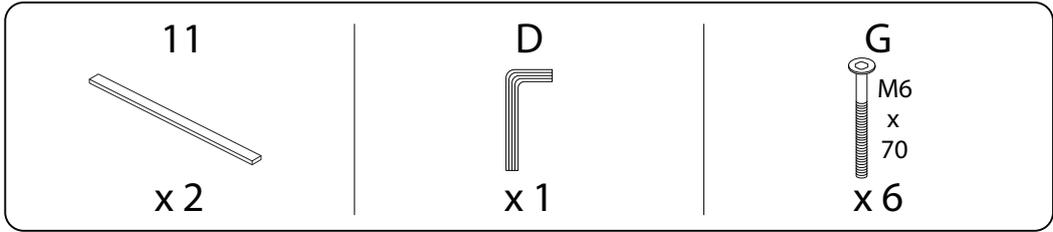


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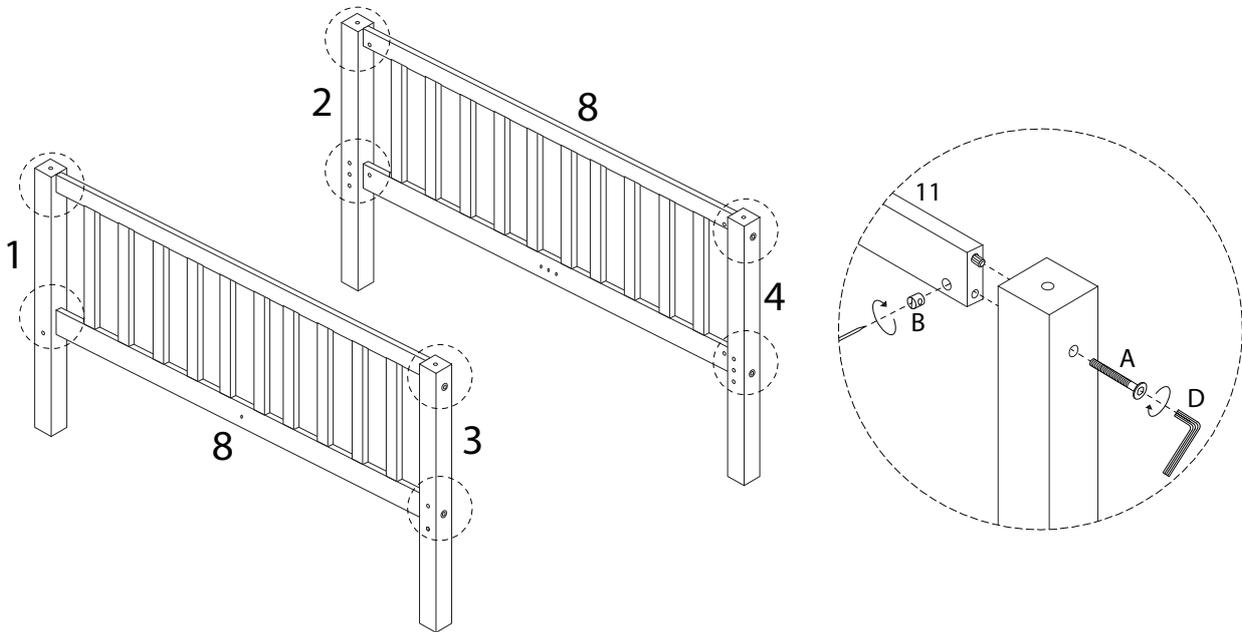
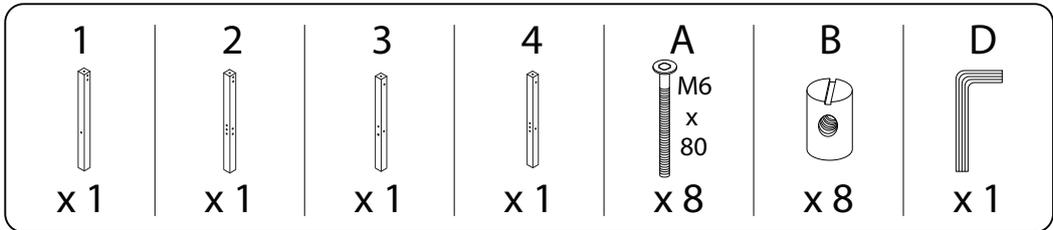
12  x 1	13  x 1	14  x 1	15  x 1	A  M6 x 80 x 8	B  x 8	D  x 1
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4

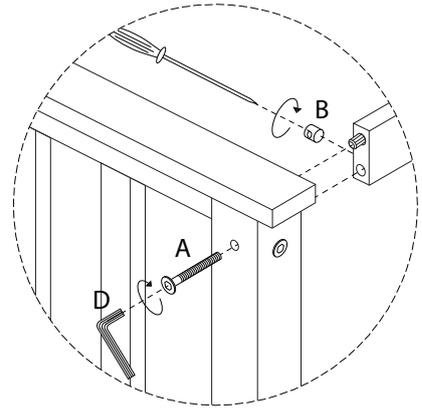
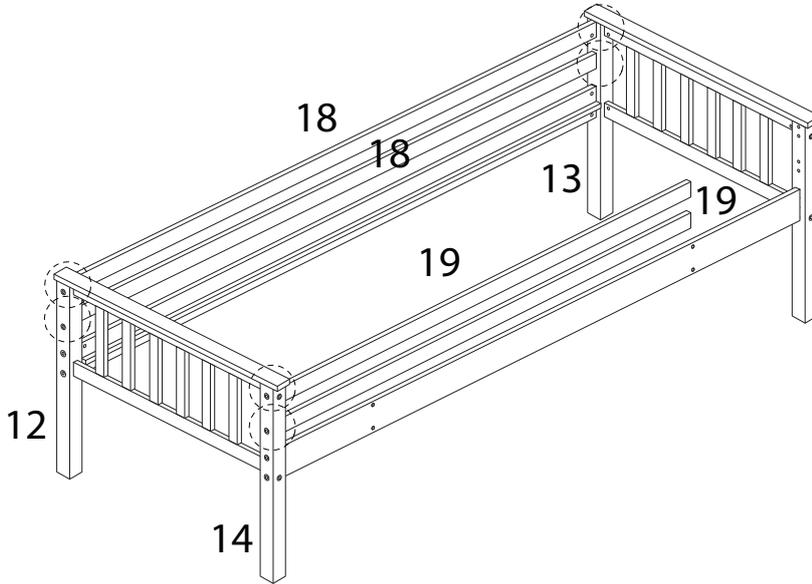
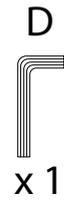
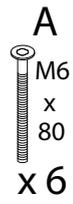


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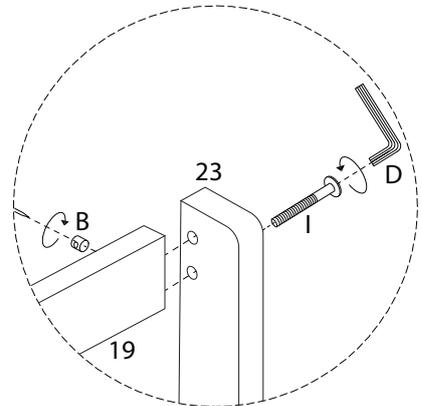
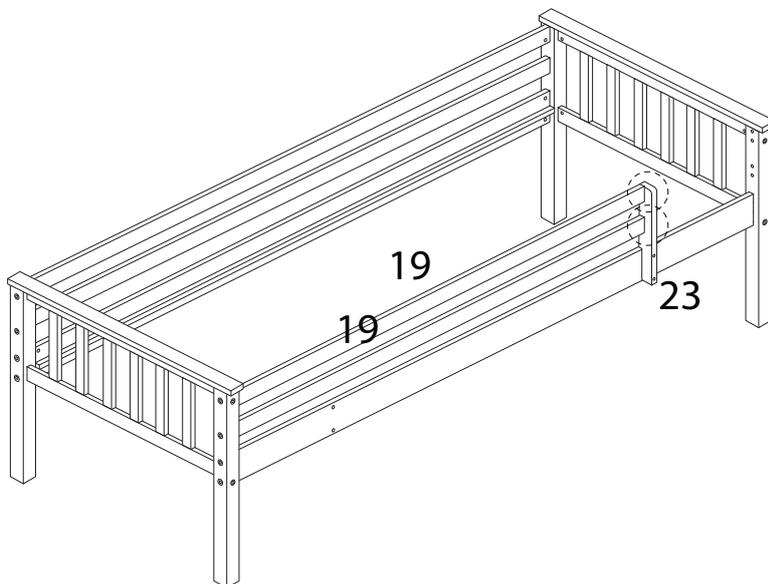
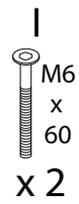
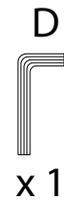




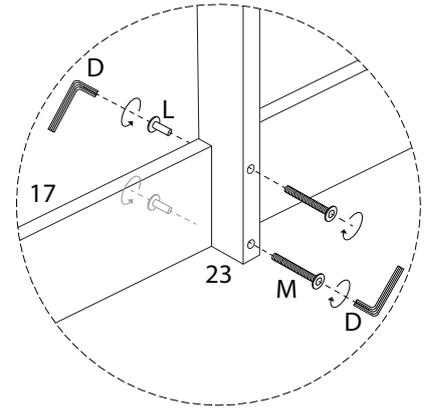
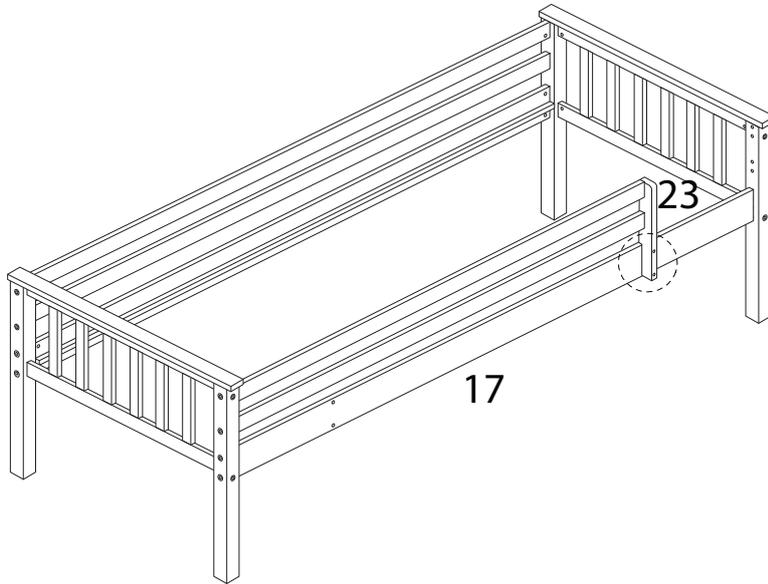
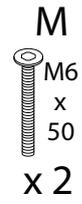
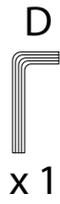
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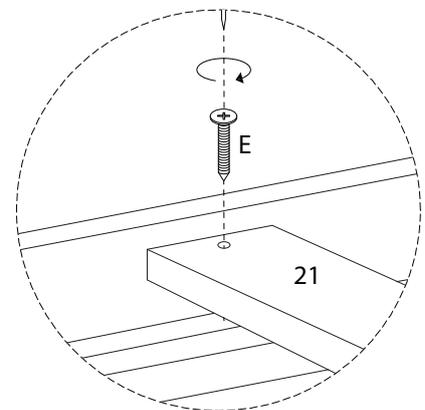
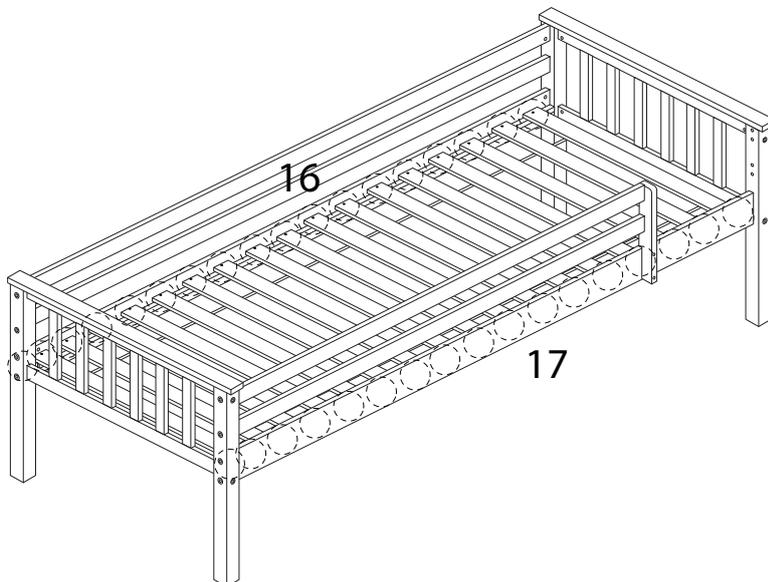
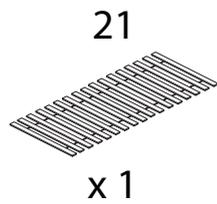
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10



11



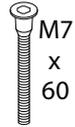
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22



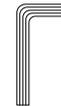
x 2

H

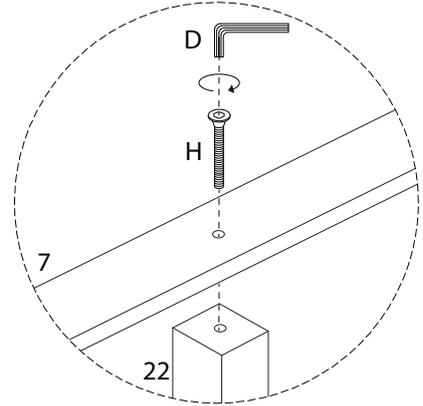
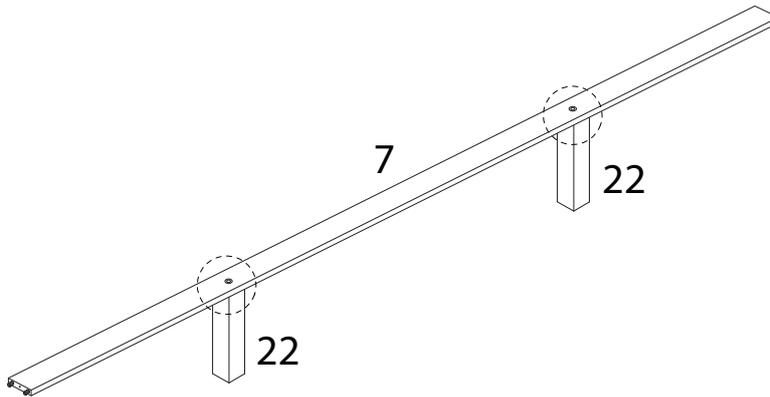


x 2

D

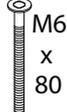


x 1



13

A



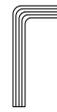
x 8

B



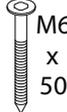
x 8

D

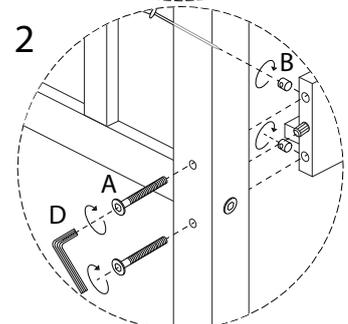
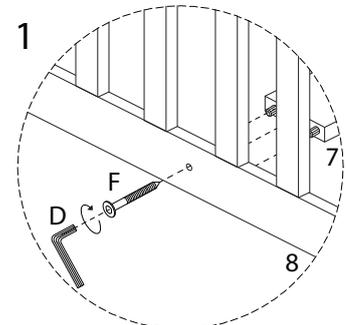
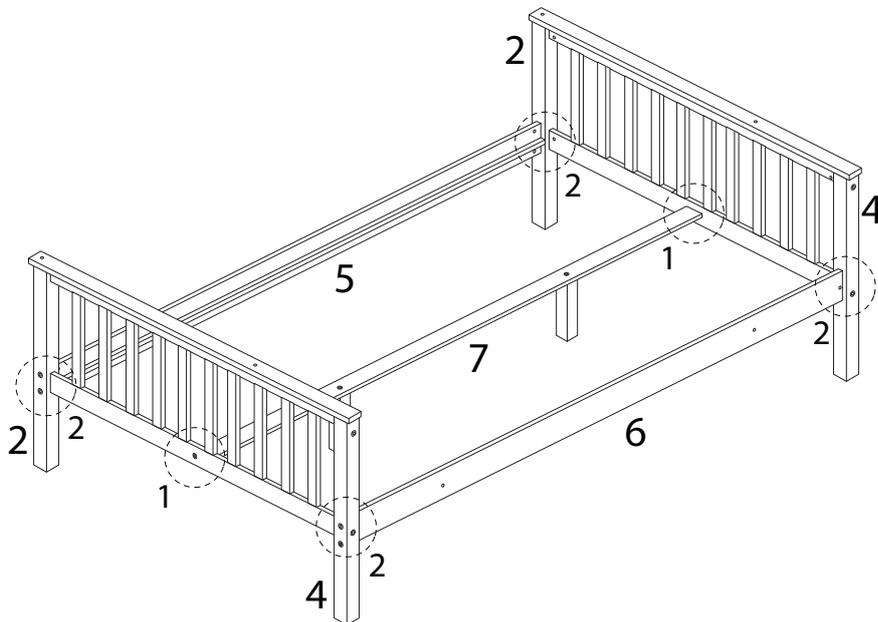


x 1

F

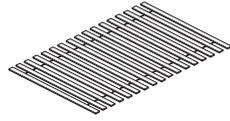


x 4



14

20

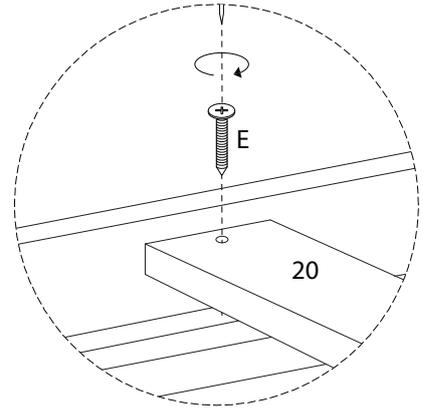
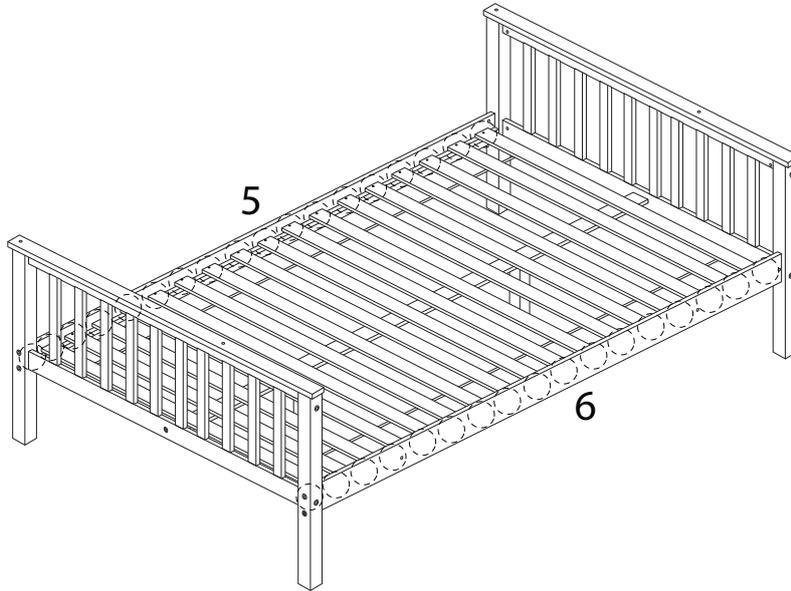


x 1

E



x 34

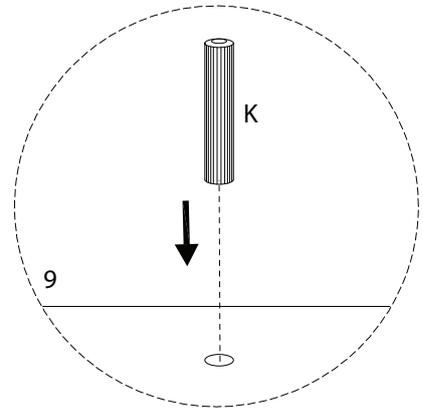
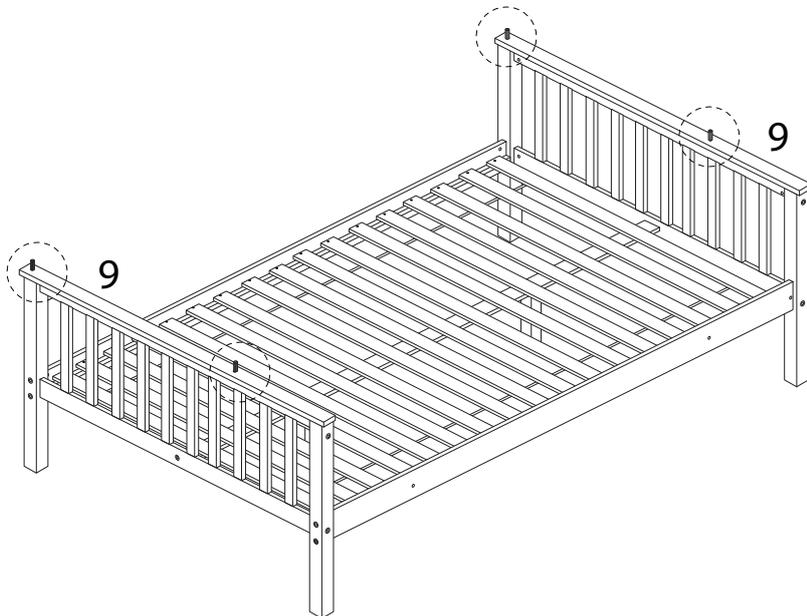


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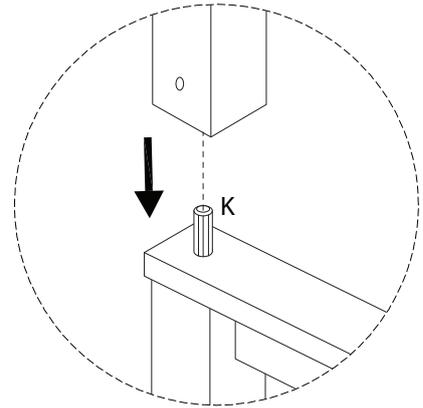
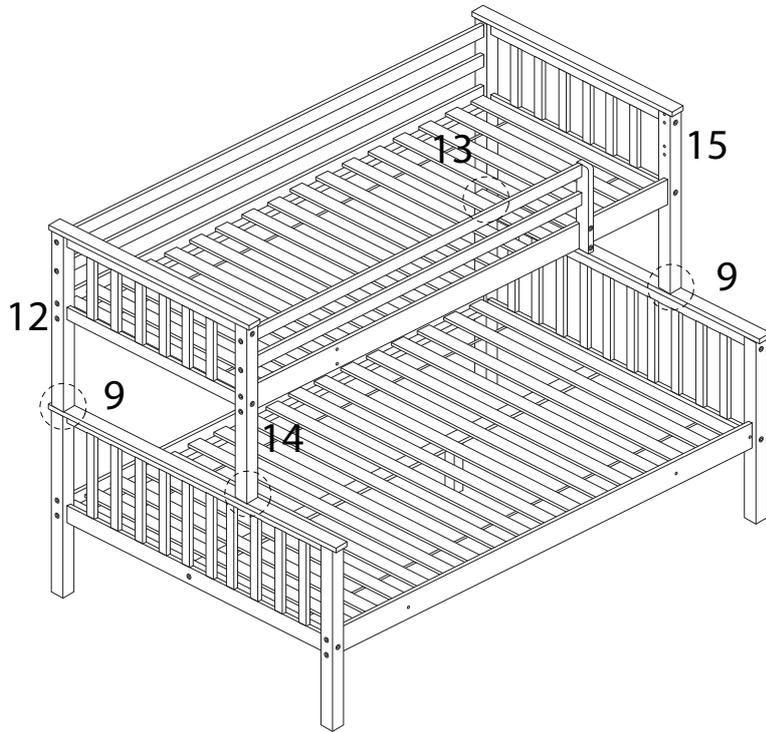
K



x 4

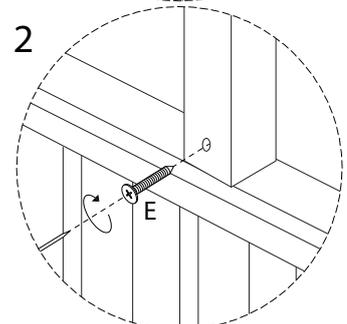
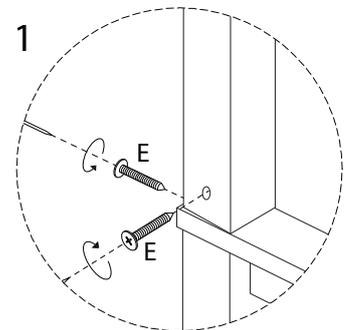
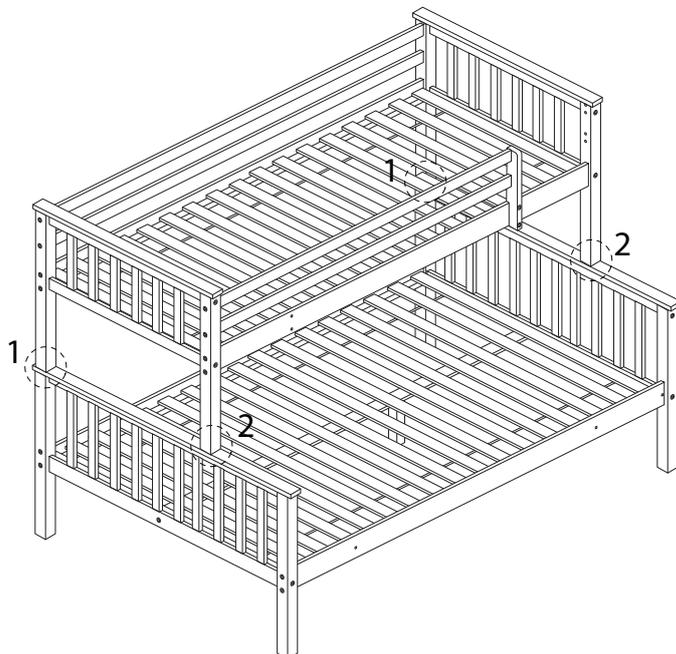


16

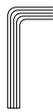


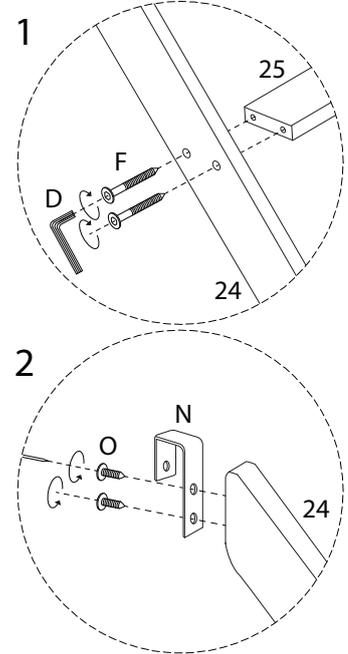
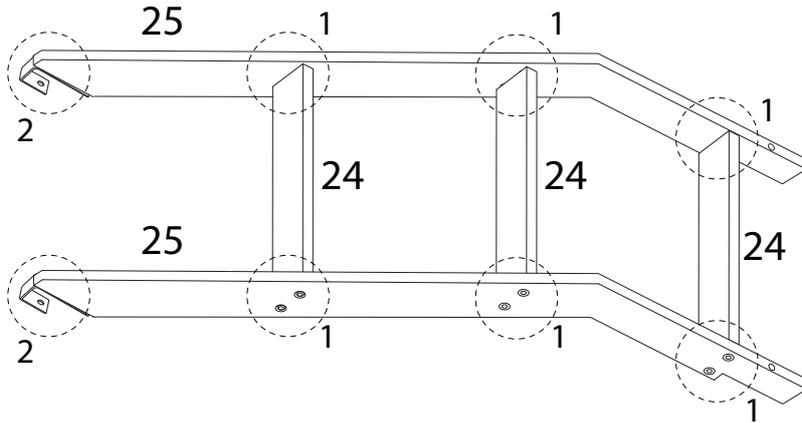
17

E  
M4  
x  
30  
x 6



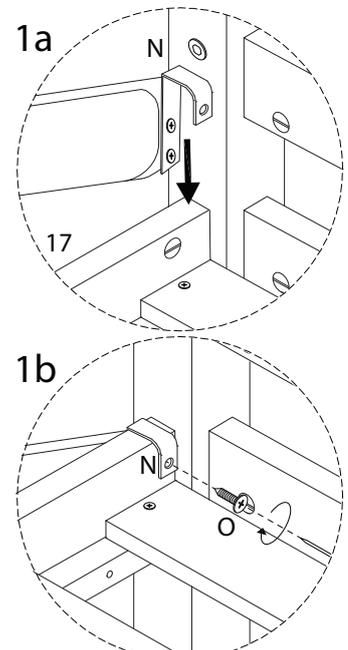
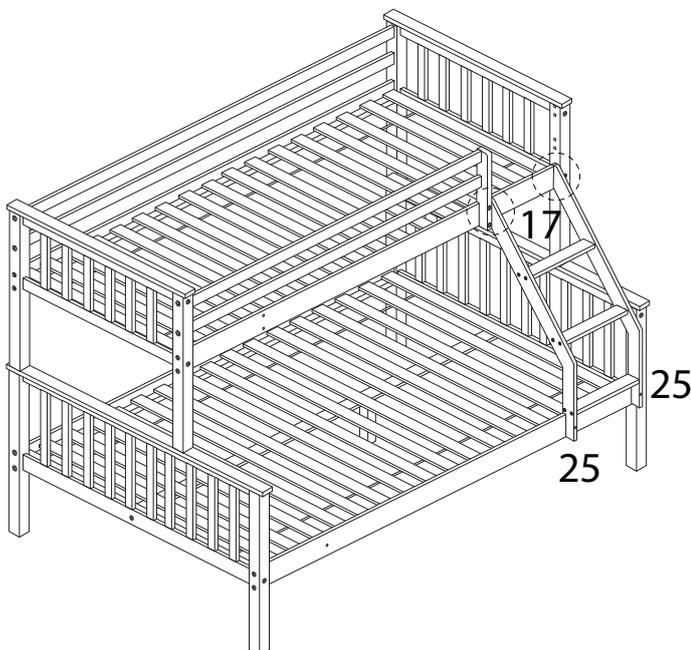
18

24  x 3	25  x 2	D  x 1	F  x 12	O  x 4	N  x 2
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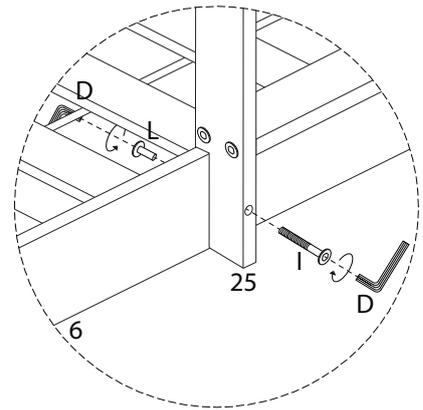
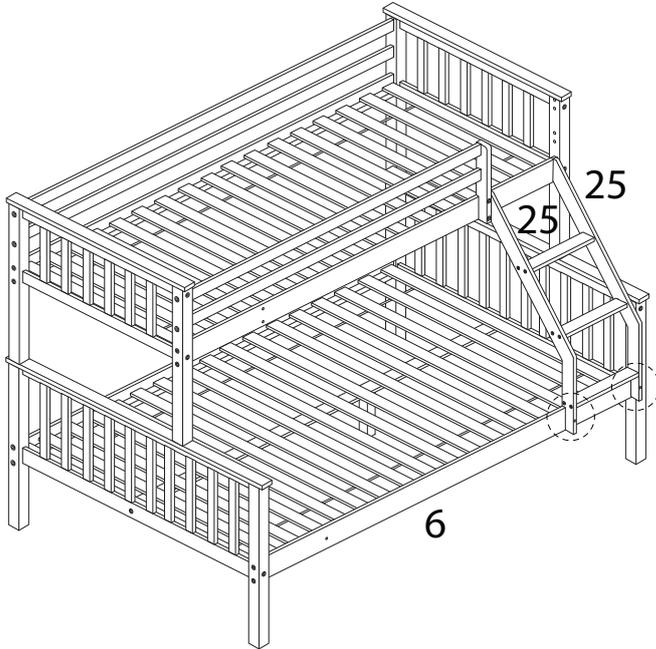
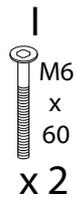
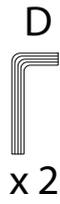


19

O  x 2
---



20

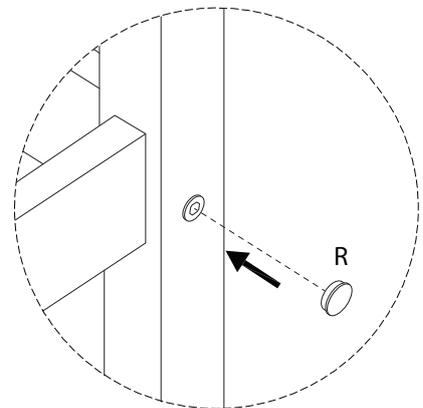


21

R



x 50



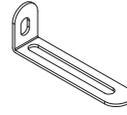
22

E

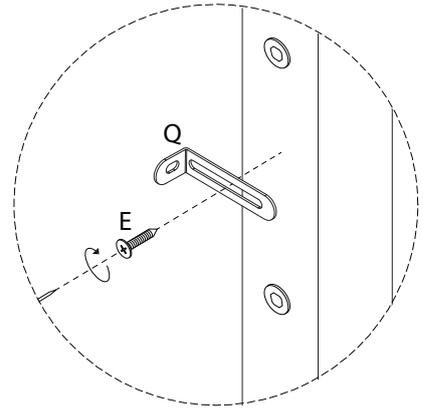
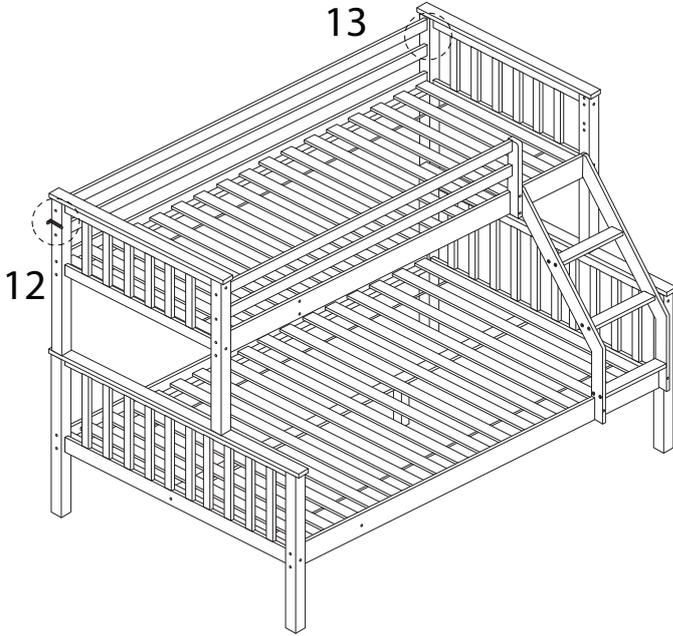


x 2

P



x 2



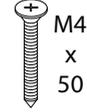
23

Q1



x 2

Q2



x 2

