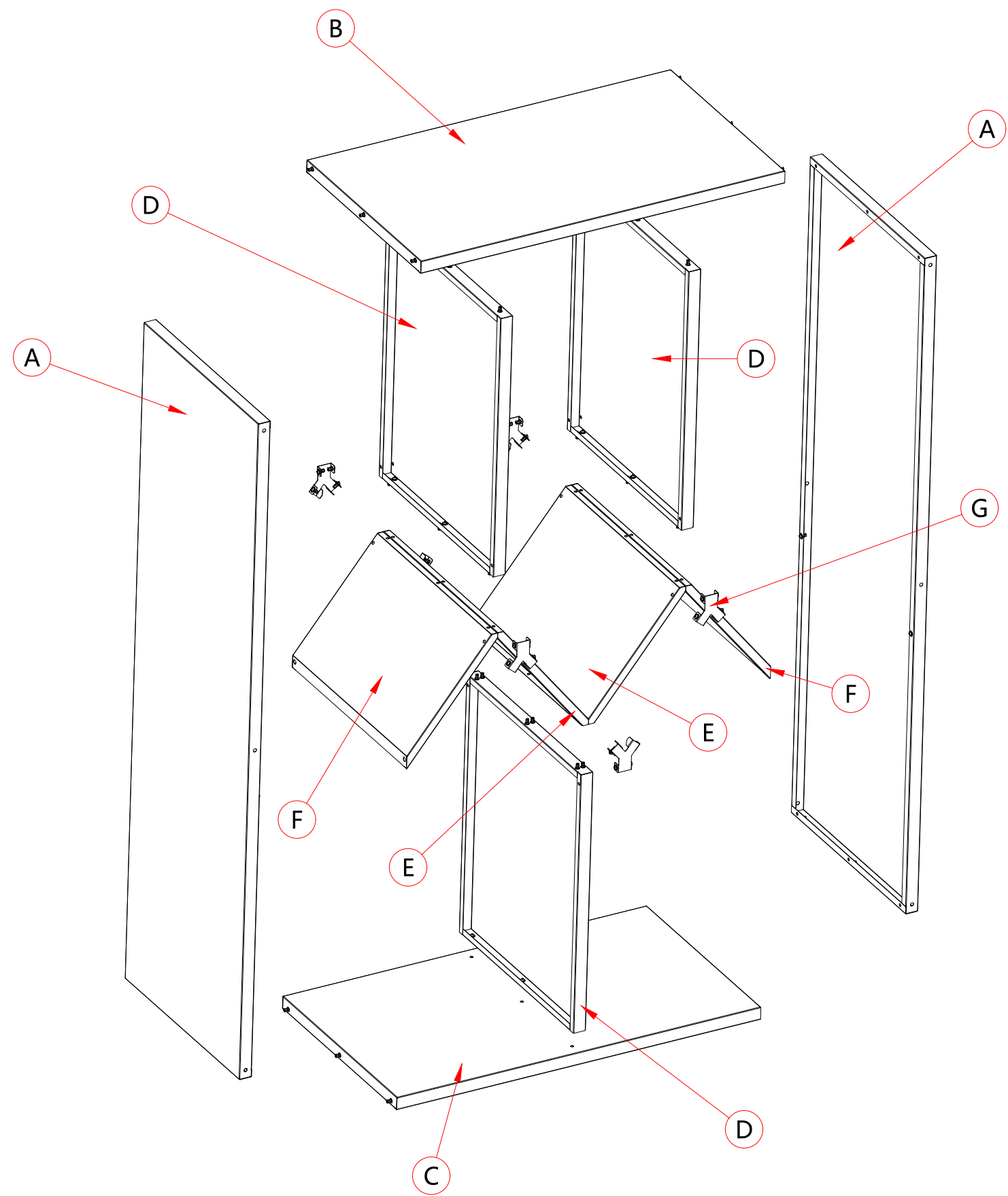
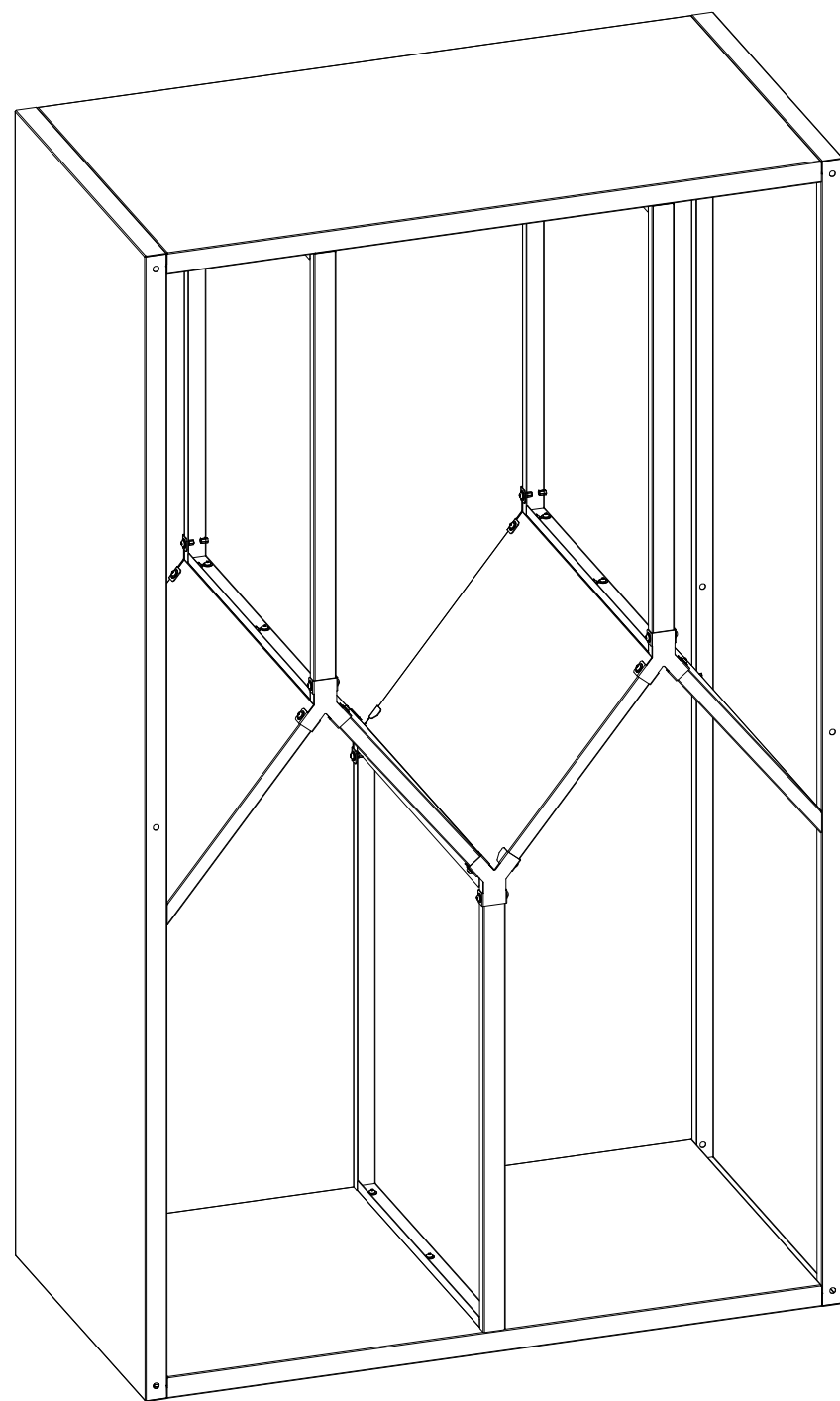
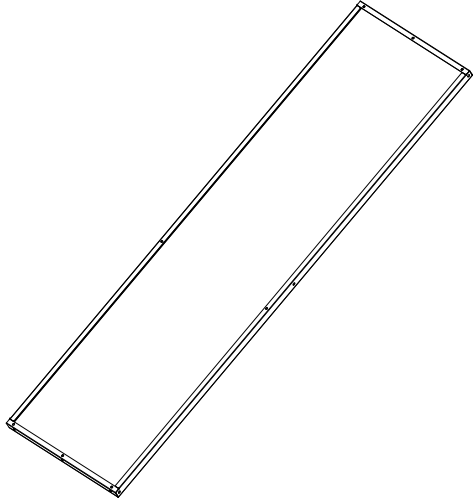
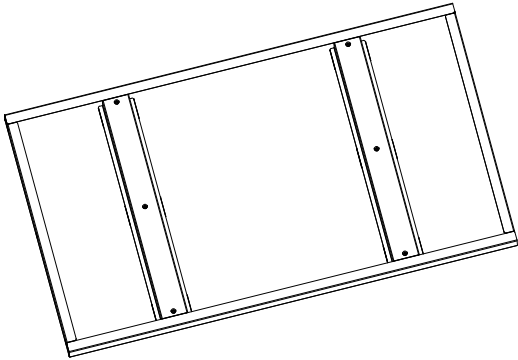
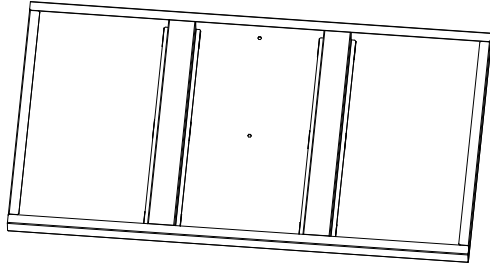
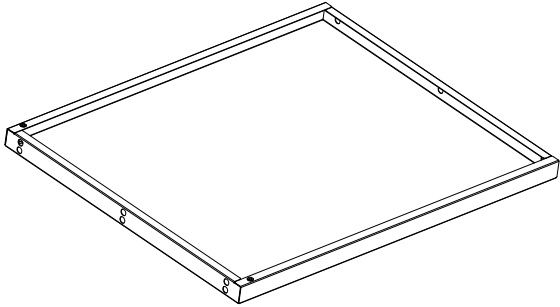
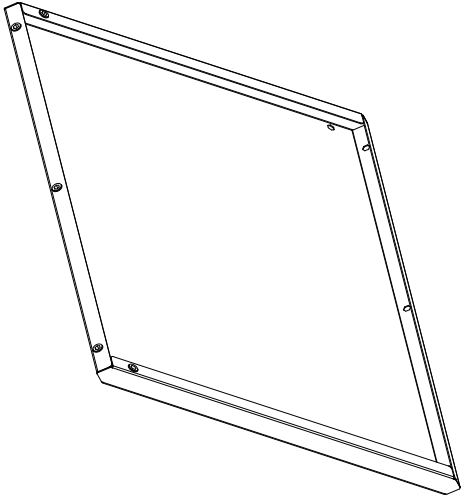
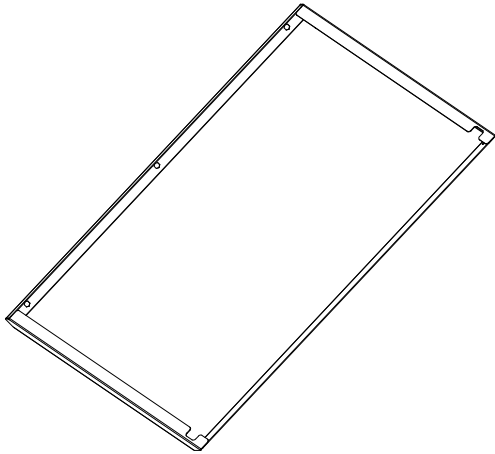
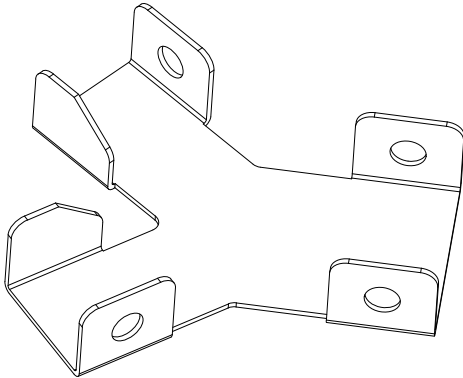
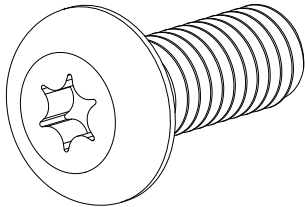
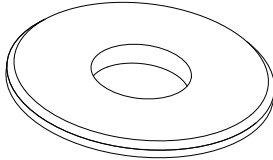
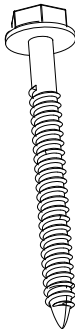
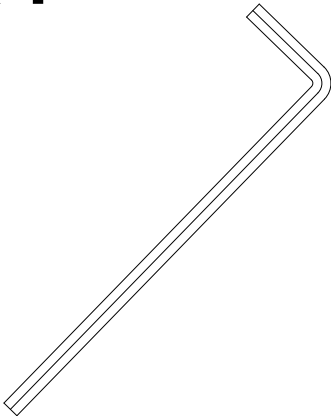
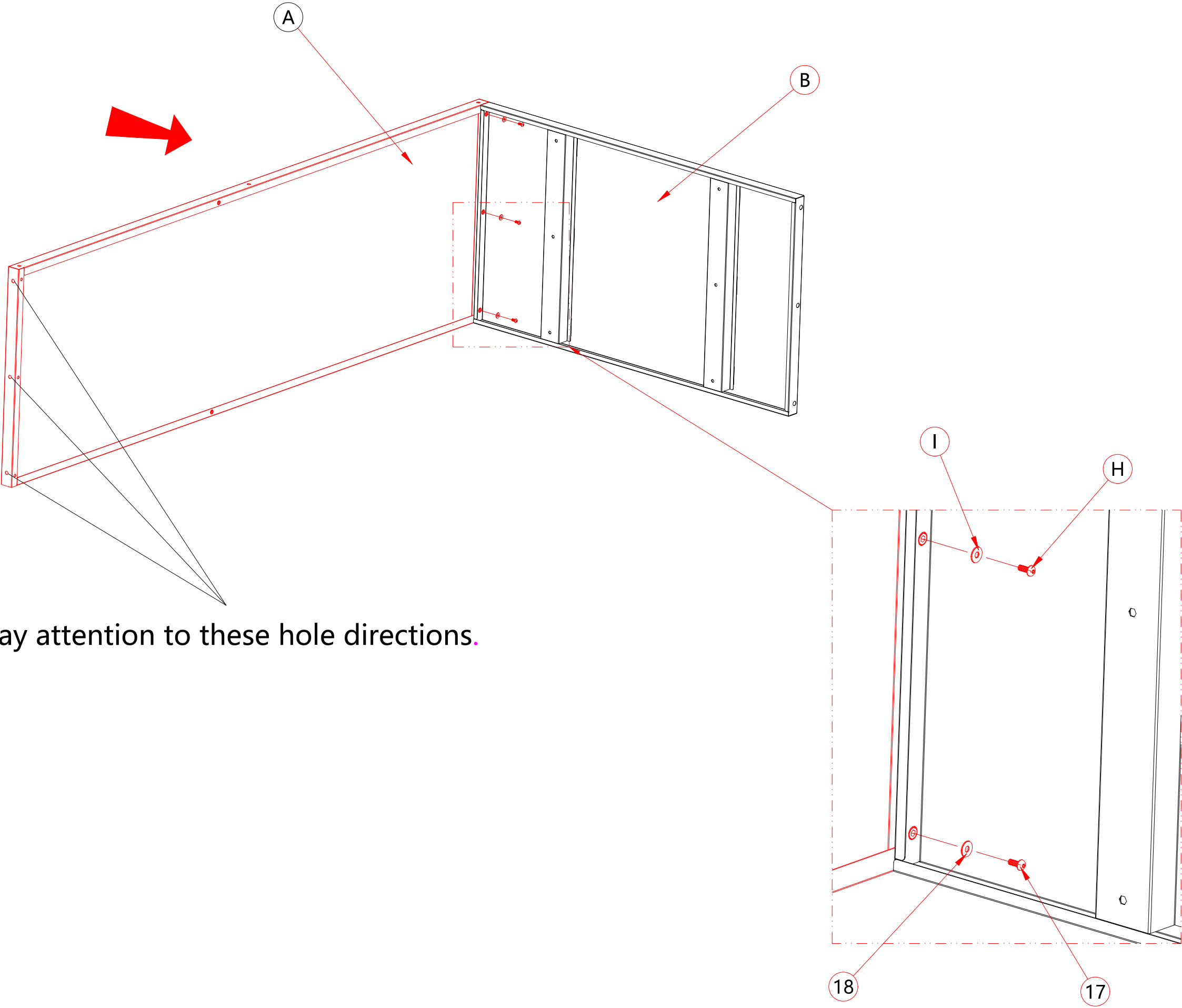


30Min

Ax2 	Bx1 	Cx1 	Dx3 	Ex2 
Fx2 	Gx6 	Hx67  M4x10mm	Ix67 	Jx8 
Kx8 	Lx1 			

STEP1

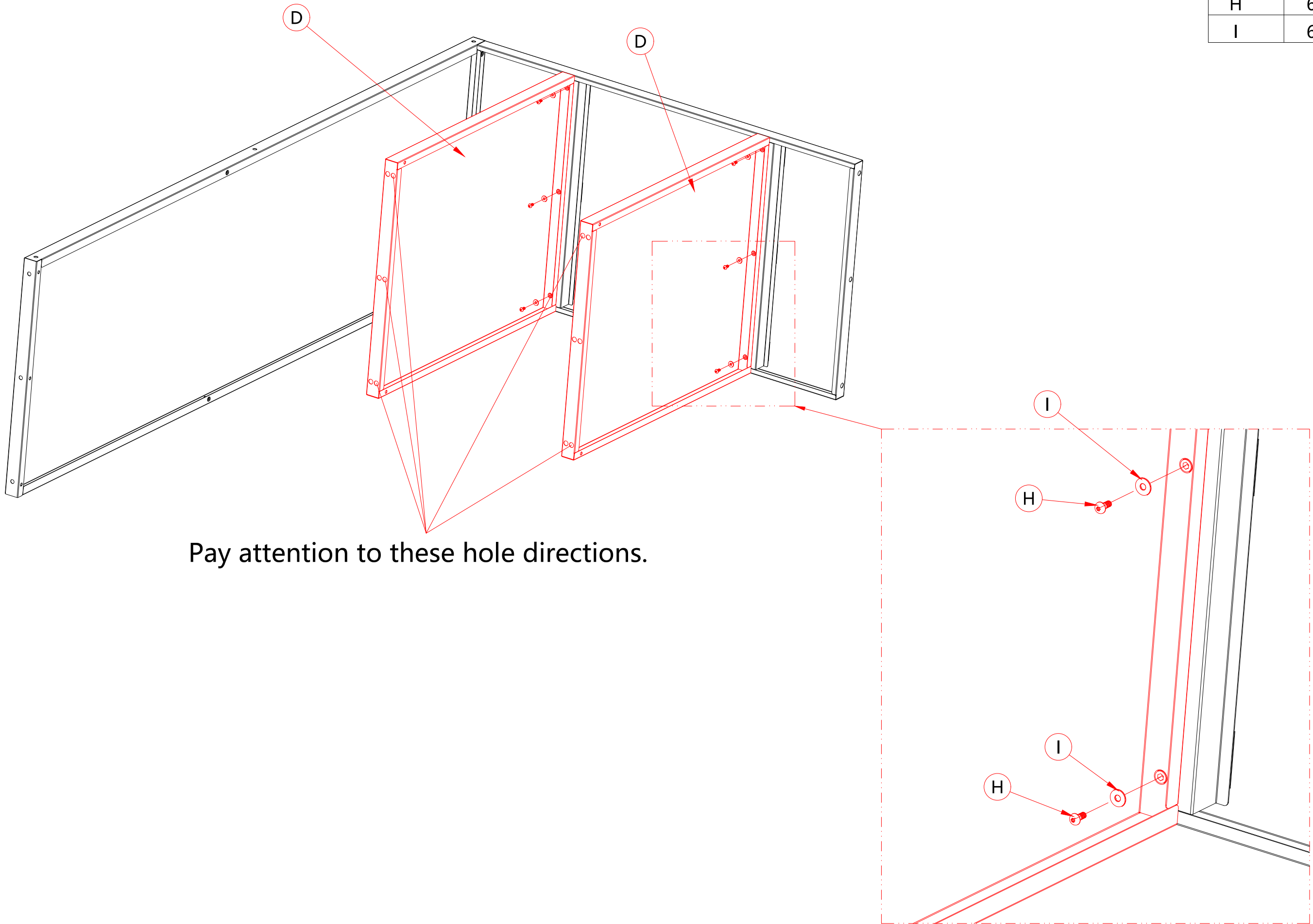
ITEM	Qty
A	1
B	1
H	3
I	3



Pay attention to these hole directions.

STEP2

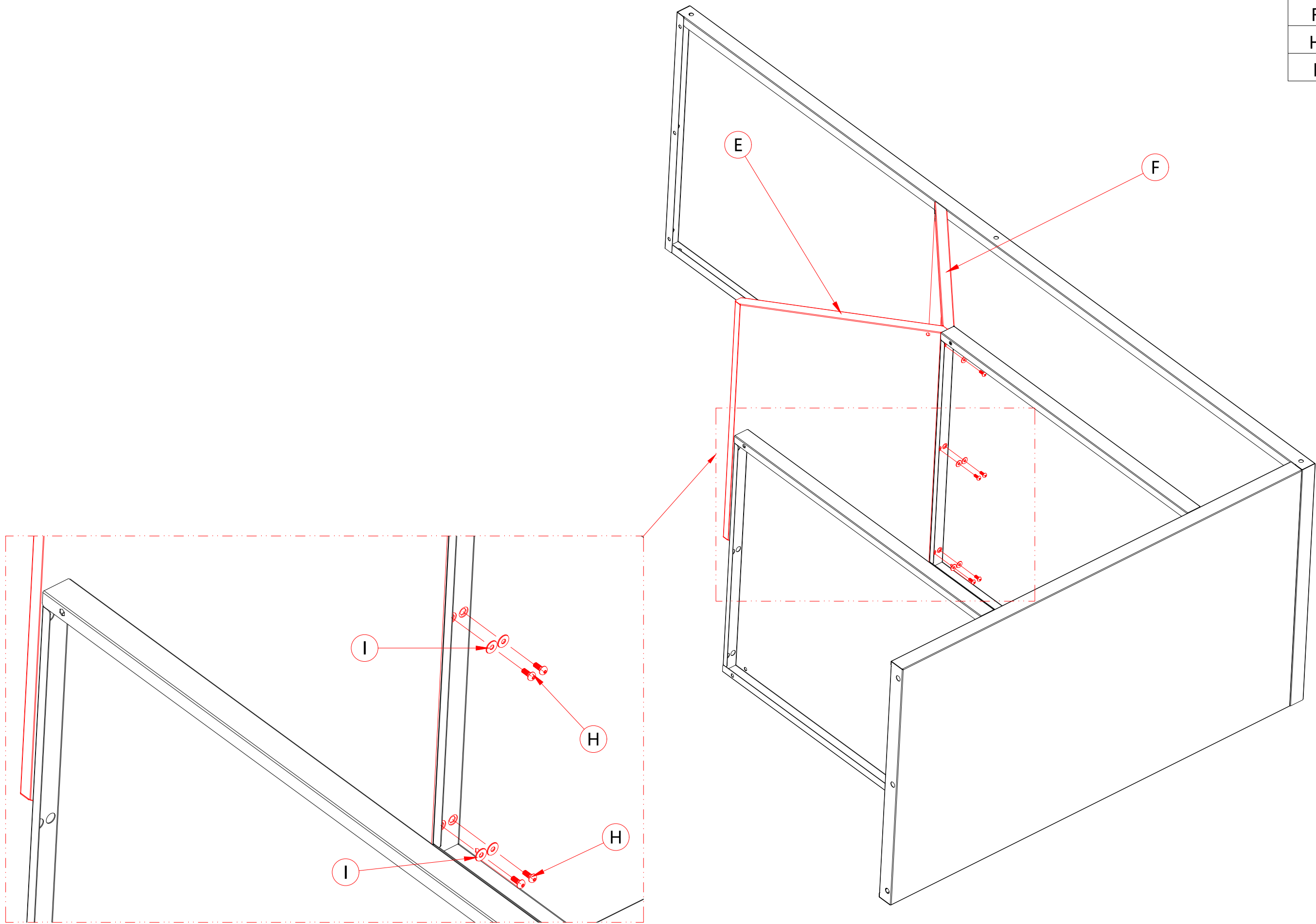
ITEM	Qty
D	2
H	6
I	6



Pay attention to these hole directions.

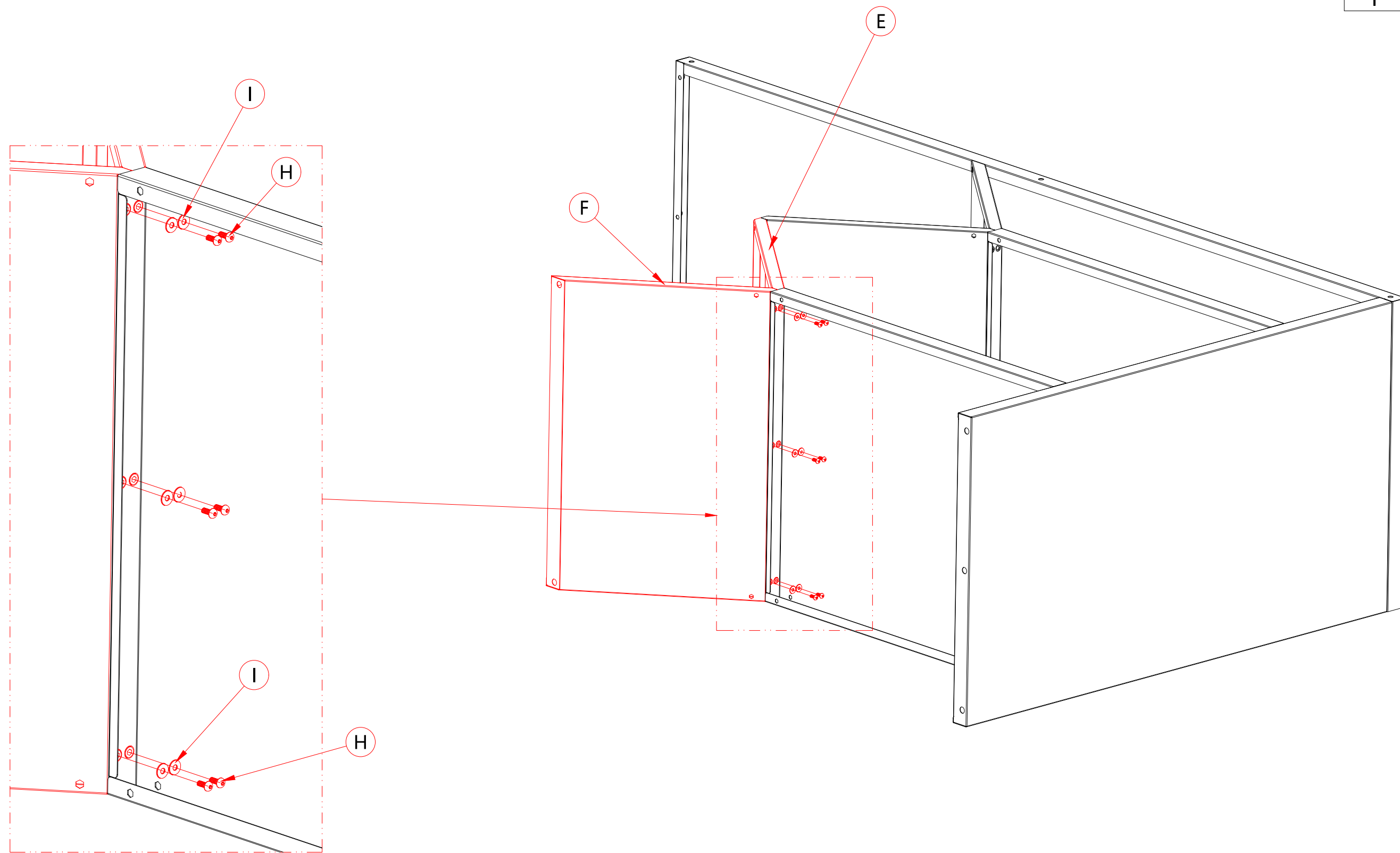
STEP3

ITEM	Qty
E	1
F	1
H	6
I	6



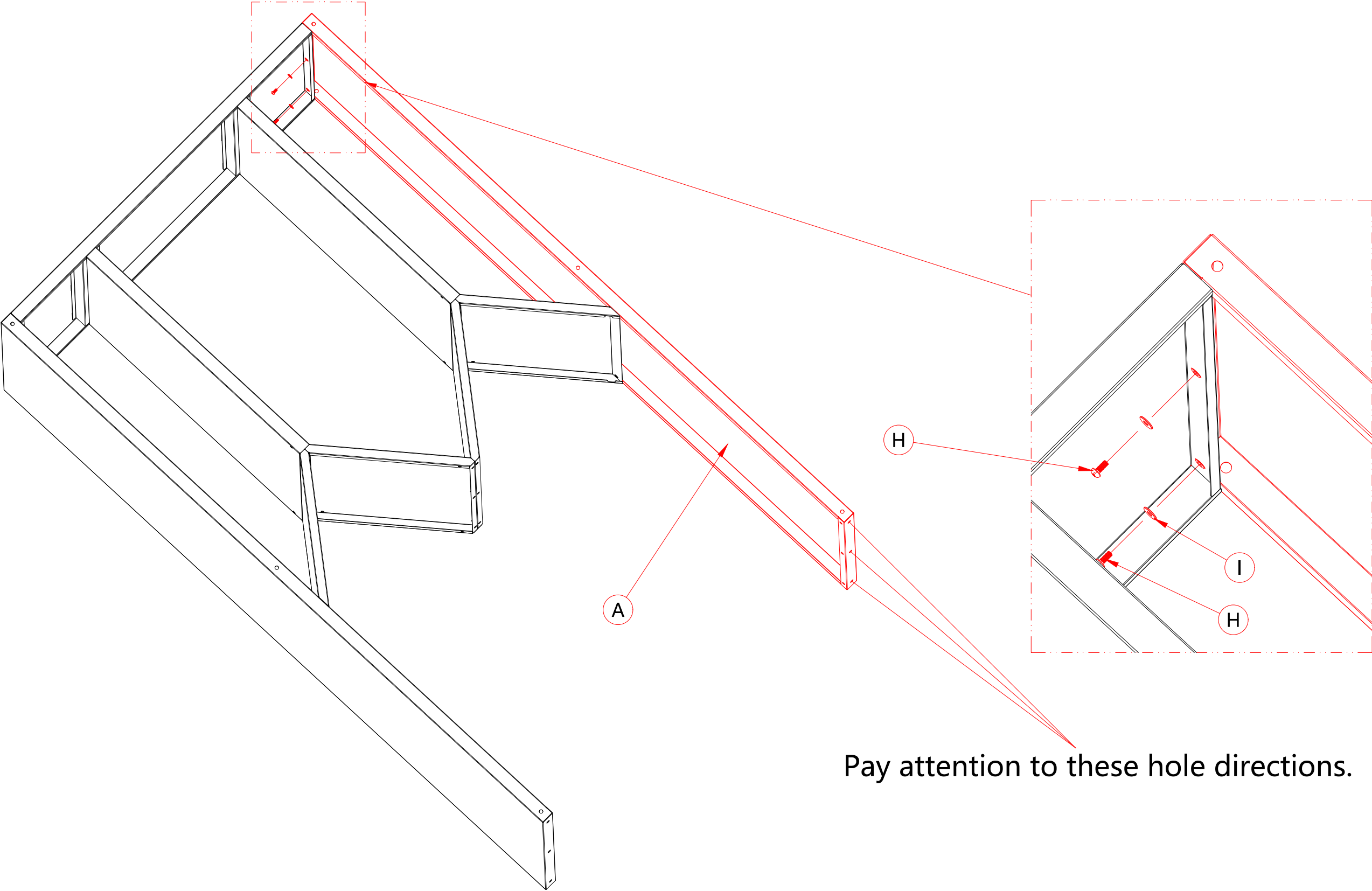
STEP4

ITEM	Qty
E	1
F	1
H	6
I	6



STEP5

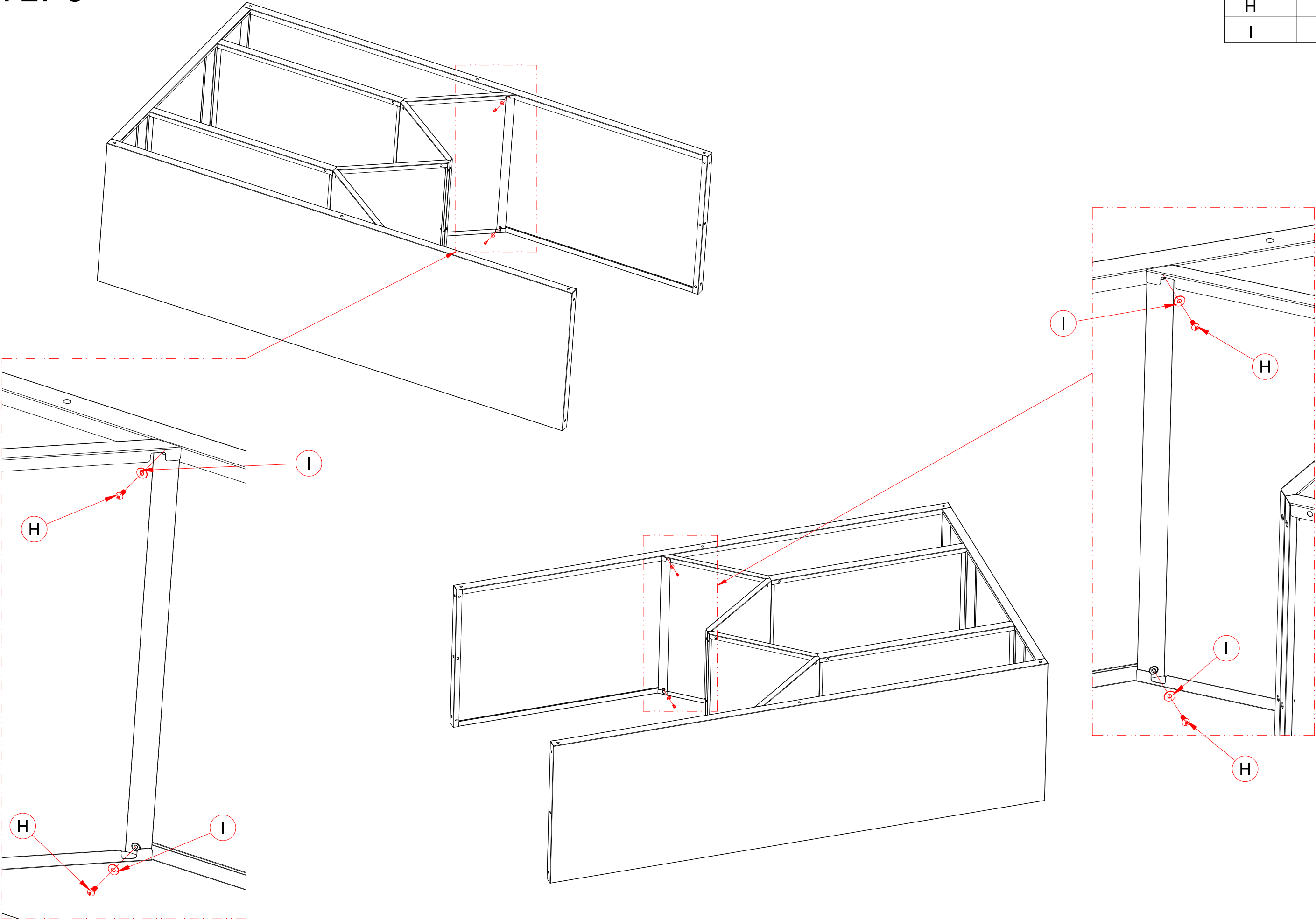
ITEM	Qty
A	1
H	3
I	3



Pay attention to these hole directions.

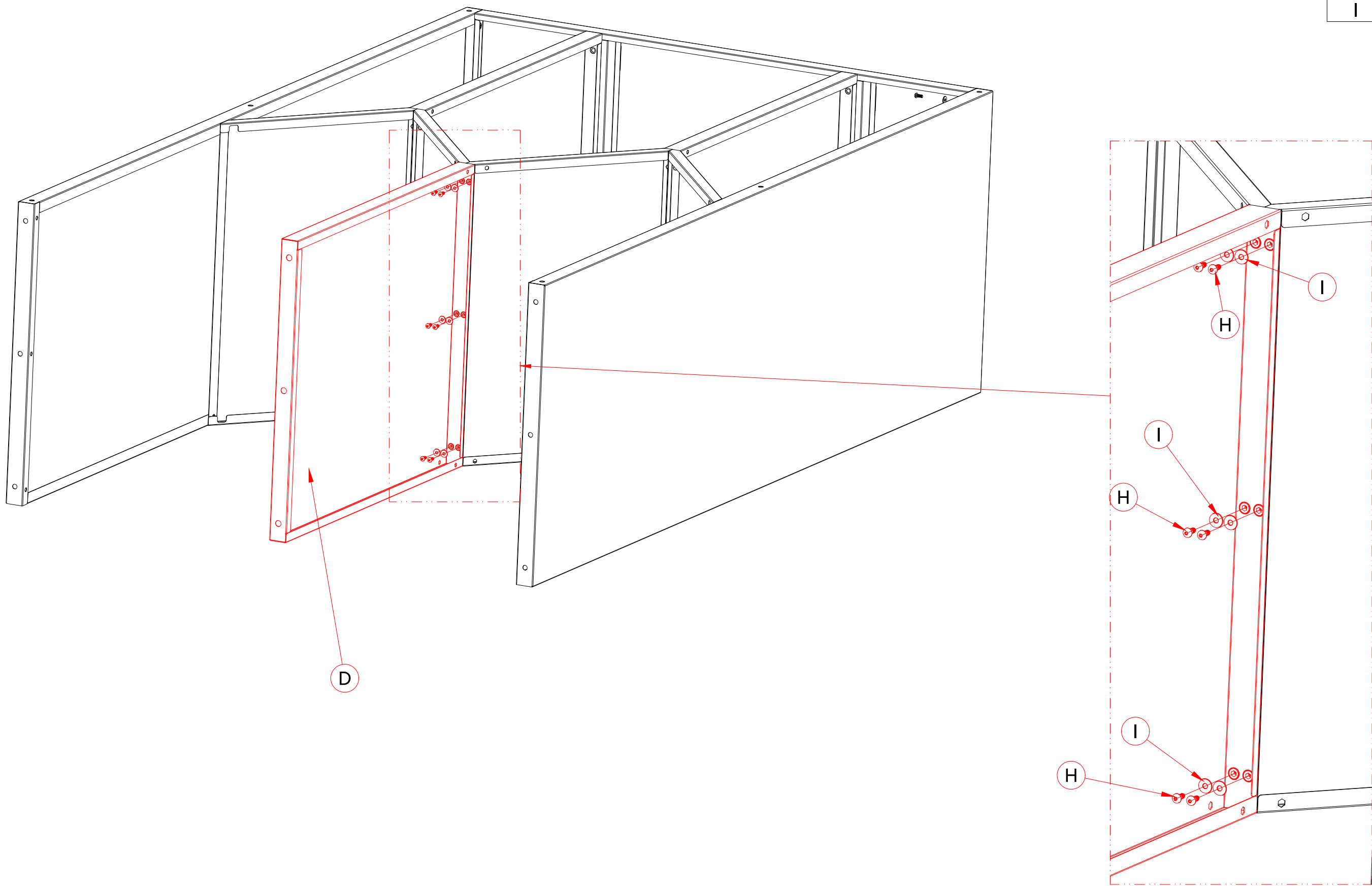
STEP6

ITEM	Qty
H	4
I	4



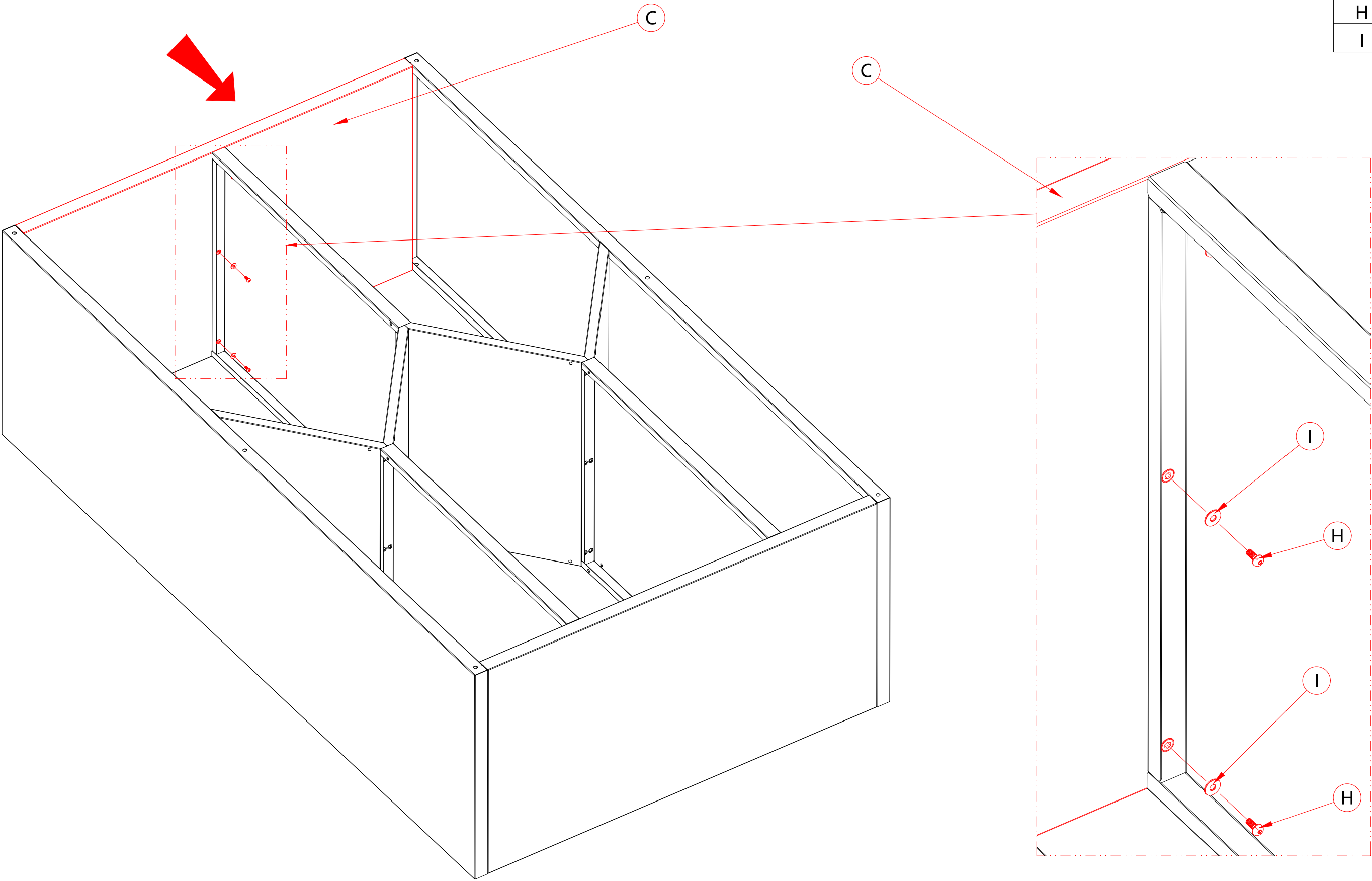
STEP7

ITEM	Qty
D	1
H	6
I	6



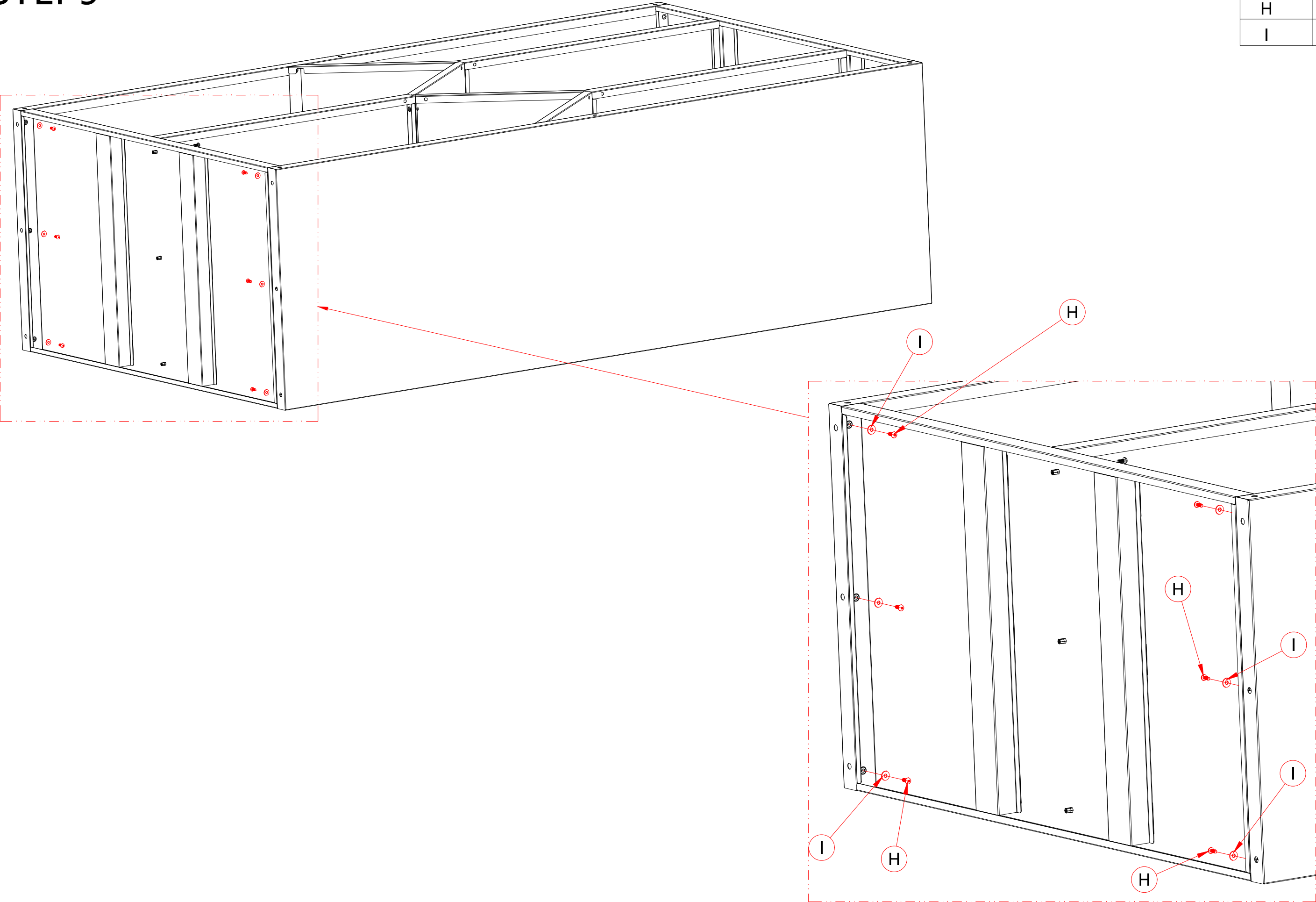
STEP8

ITEM	Qty
C	1
H	3
I	3



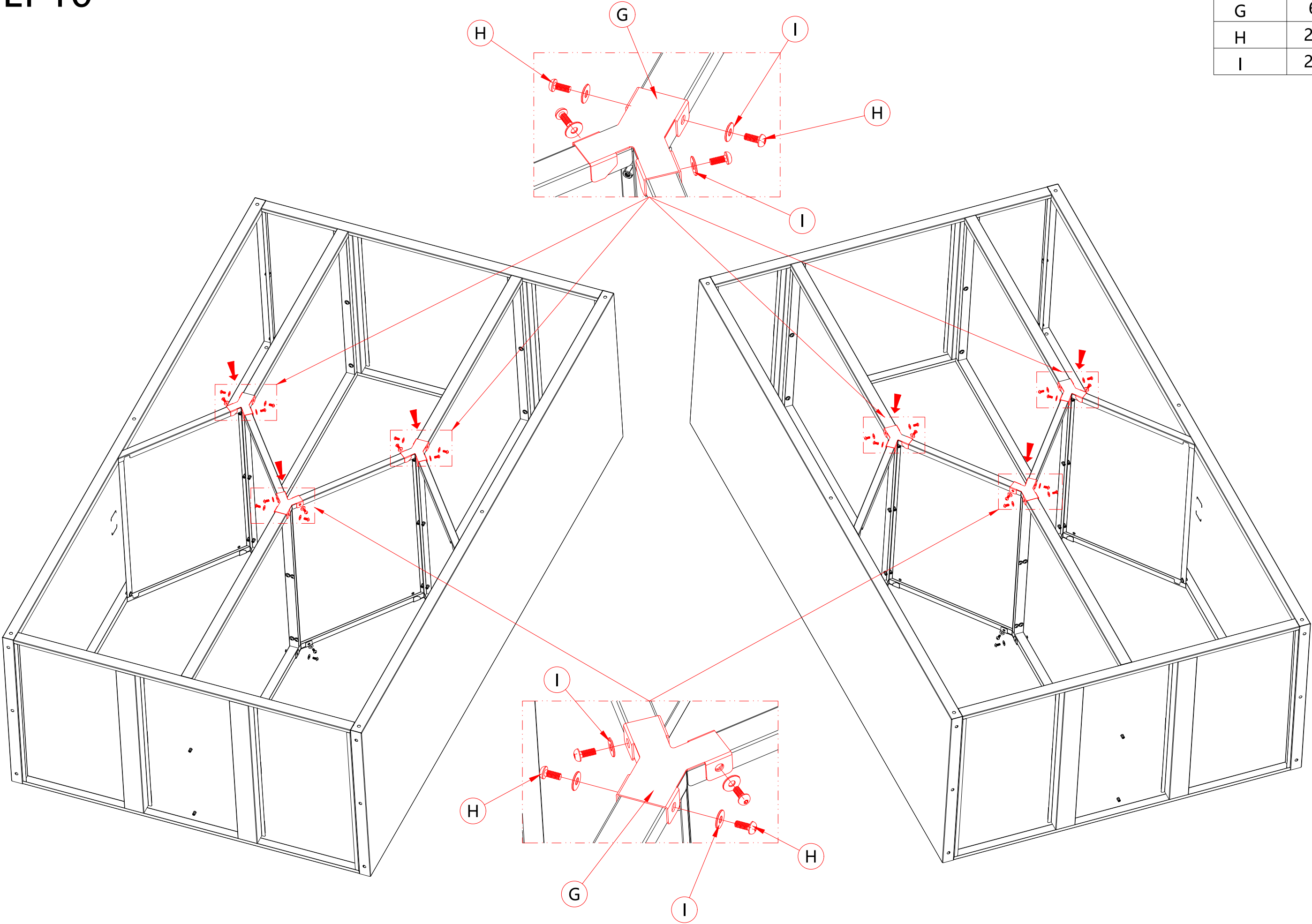
STEP9

ITEM	Qty
H	6
I	6



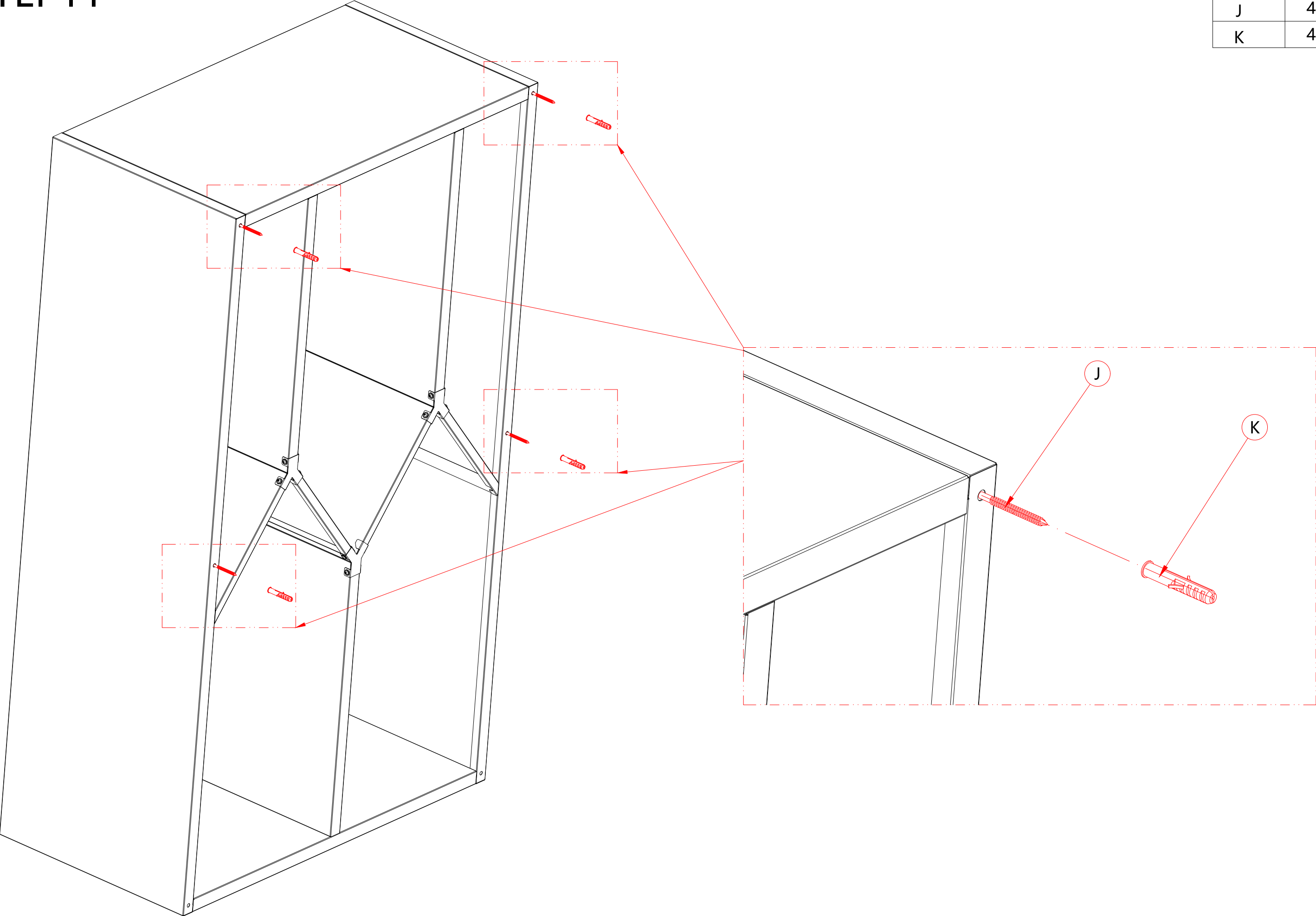
STEP10

ITEM	Qty
G	6
H	24
I	24



STEP11

ITEM	Qty
J	4
K	4



STEP12

ITEM	Qty
J	4
K	4

