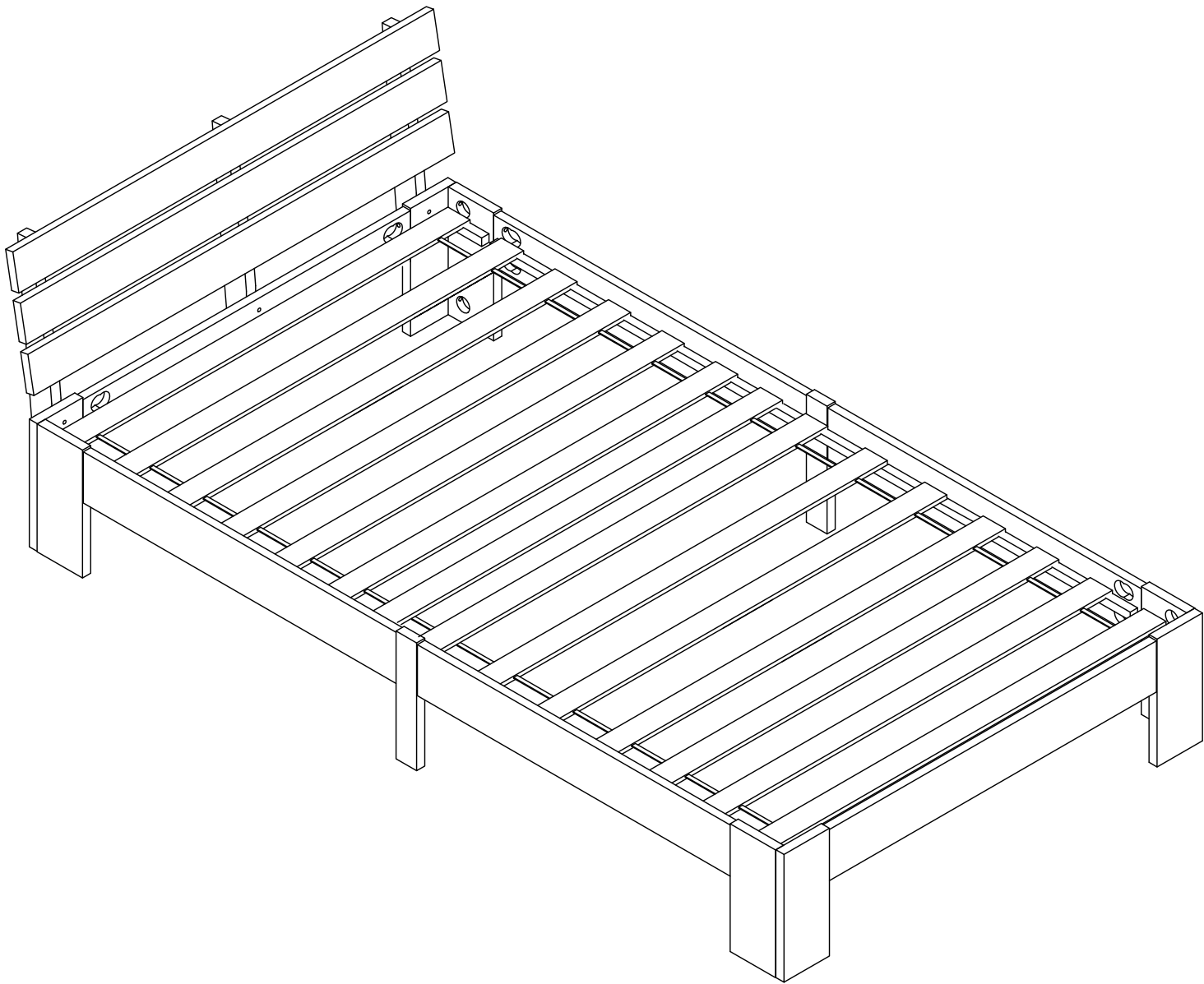
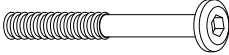
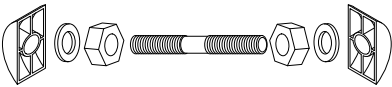
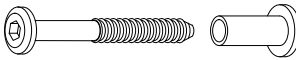
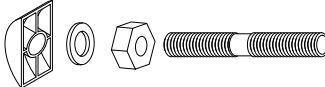
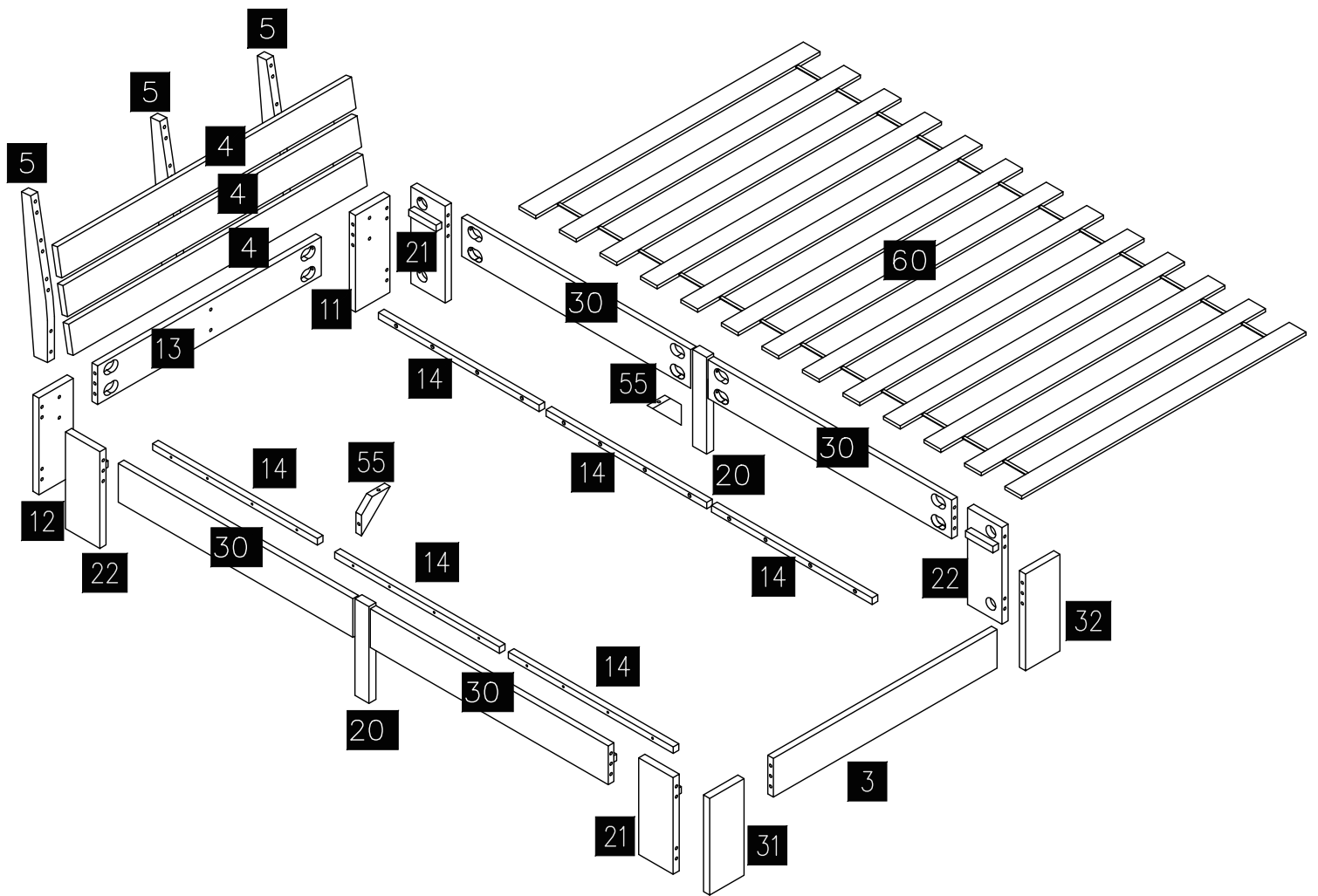
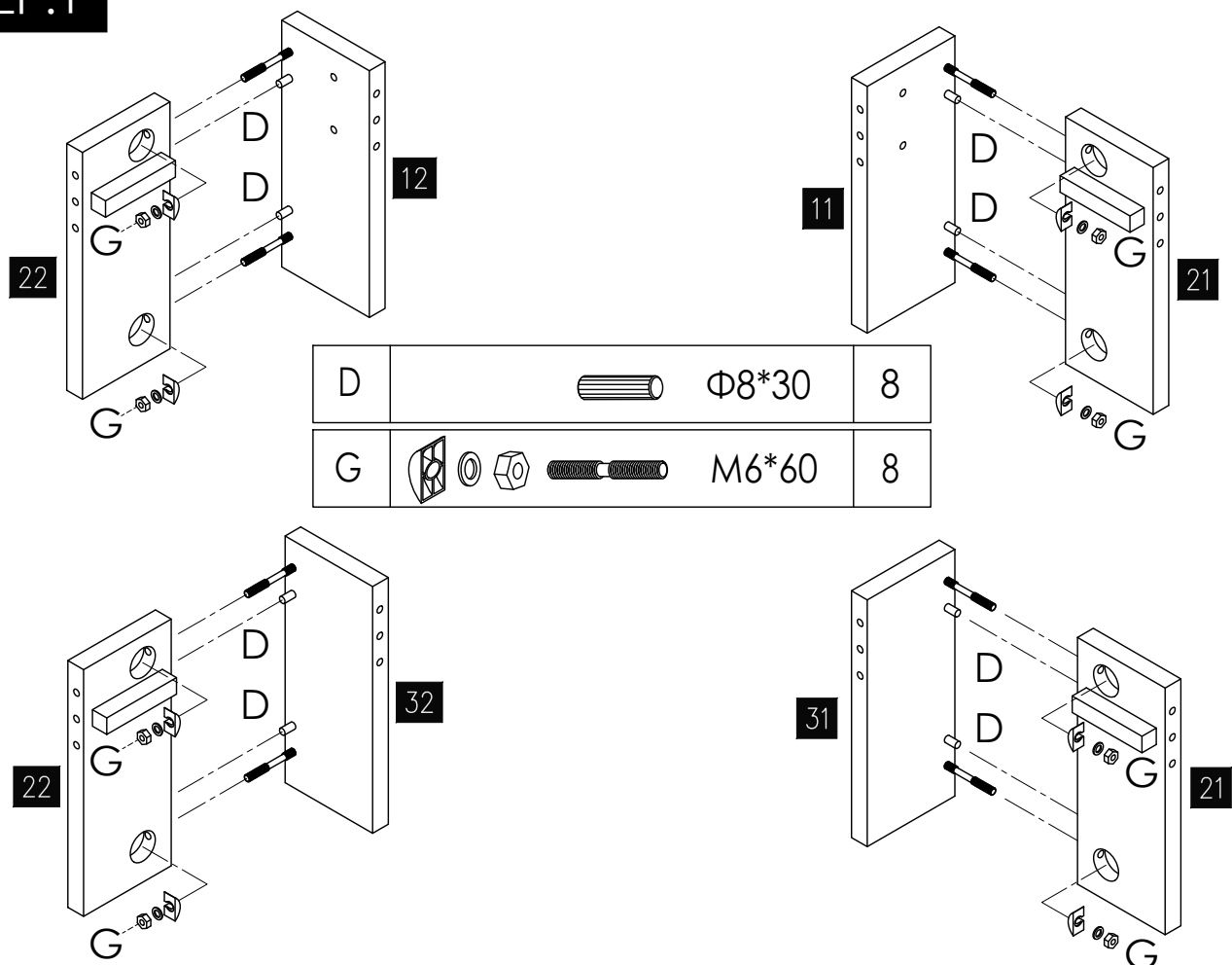




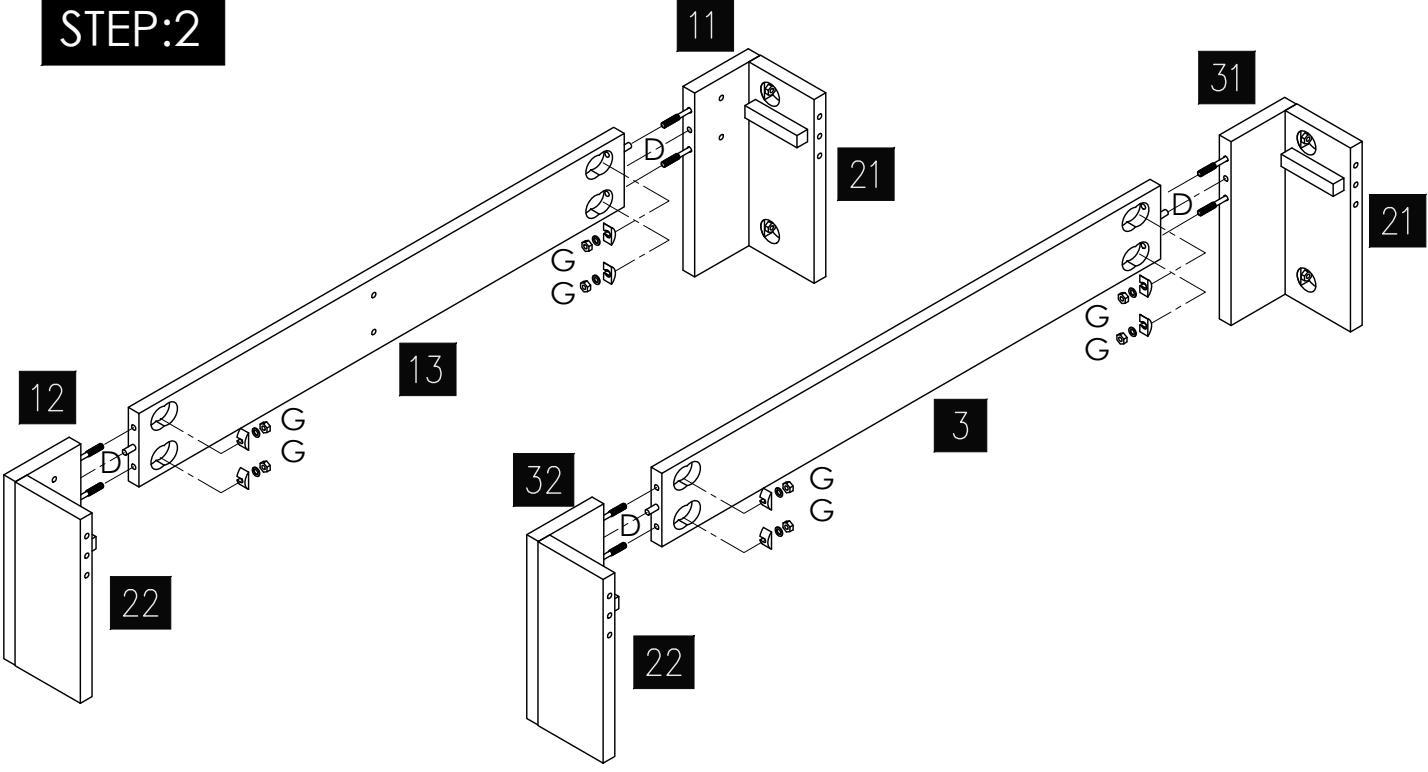
A		4*30	54
B		M6*40	18
C			2
D		Φ8*30	20
E		M6*140	4
F		M6*60	6
G		M6*60	24
H			2

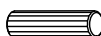
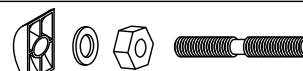


STEP:1

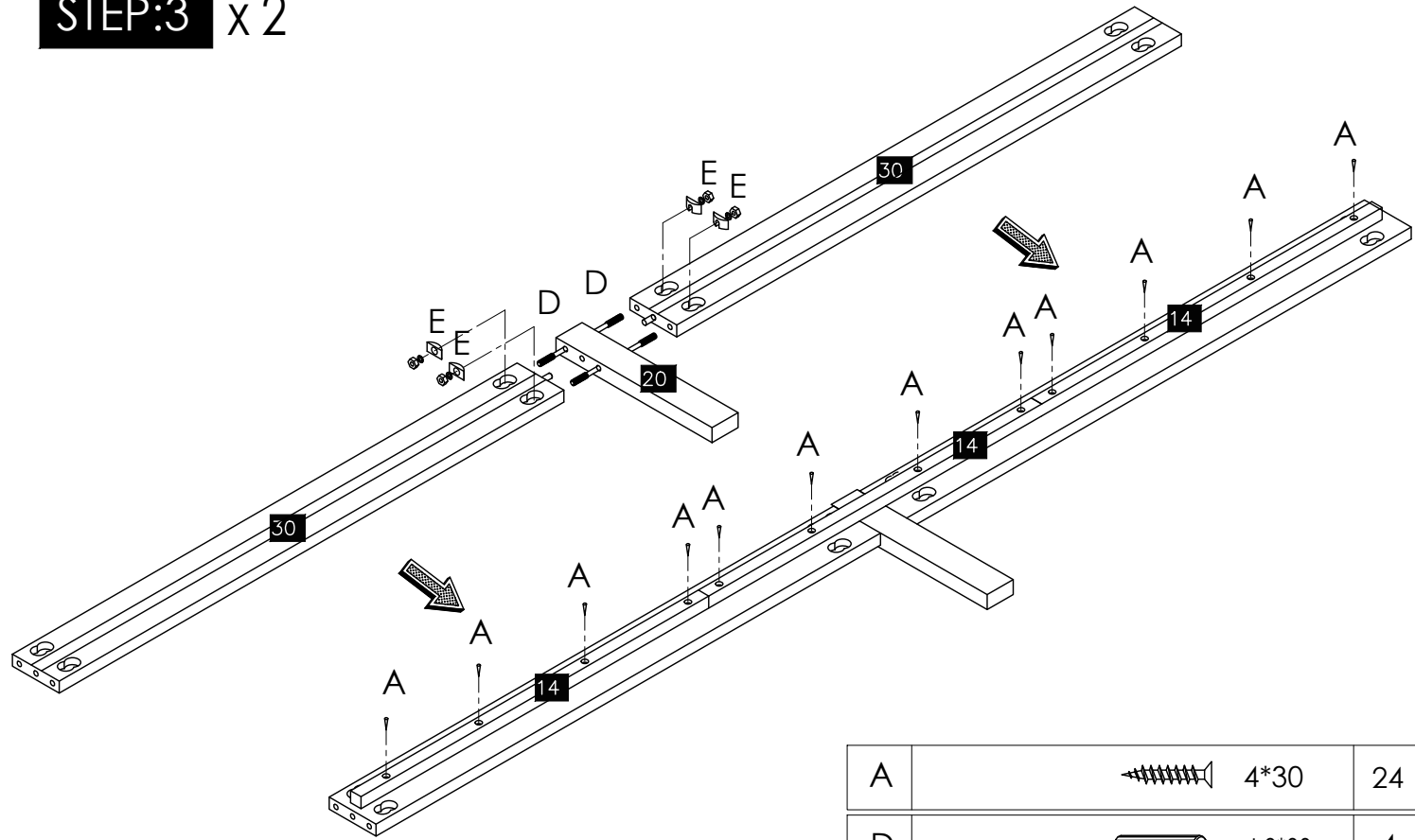


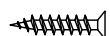
STEP:2



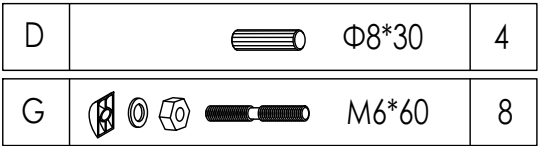
D		$\Phi 8*30$	4
G		M6*60	8

STEP:3 x 2

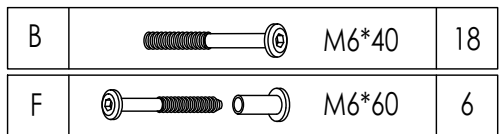


A		4*30	24
D		$\Phi 8*30$	4
E		M6*140	4

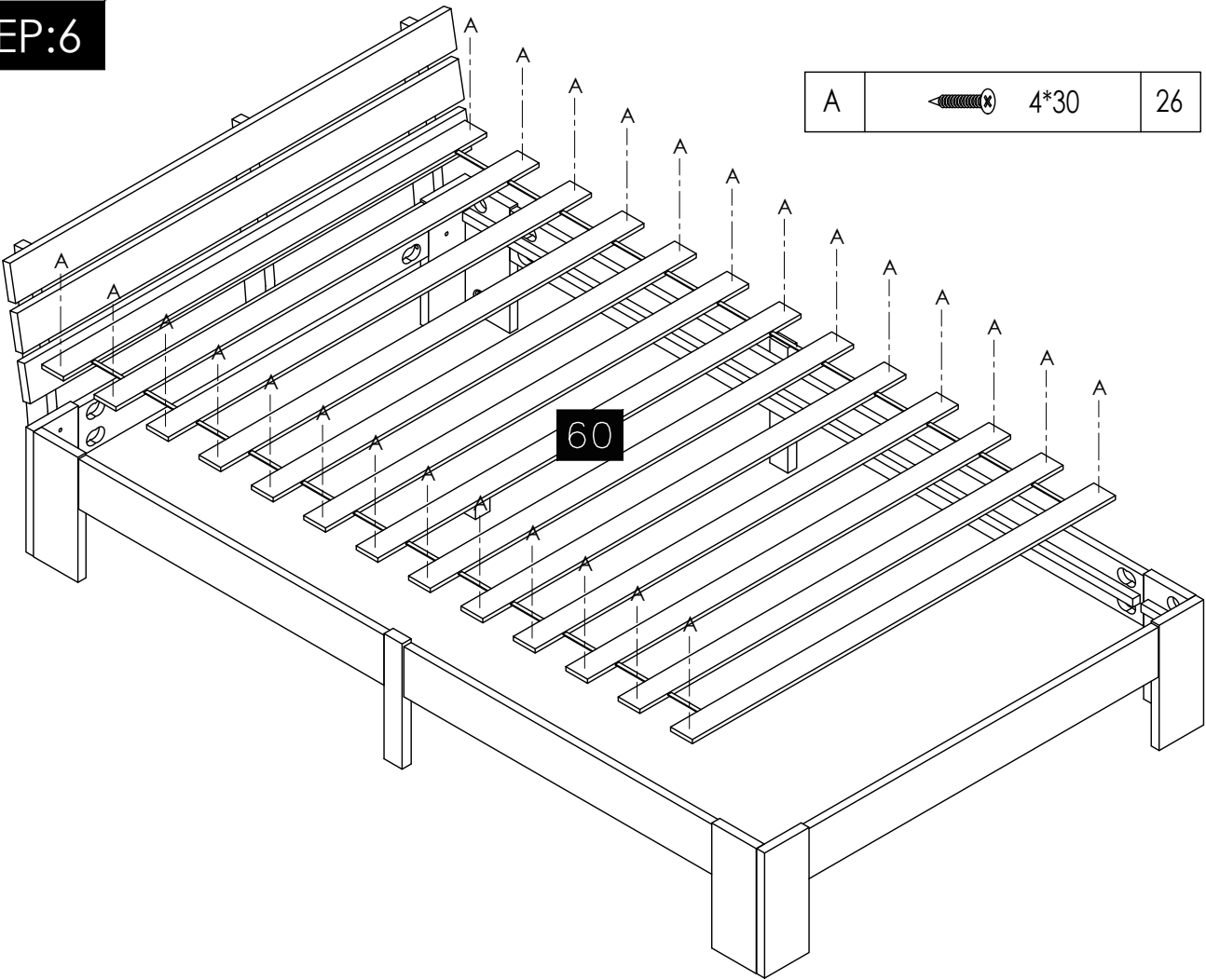
STEP:4



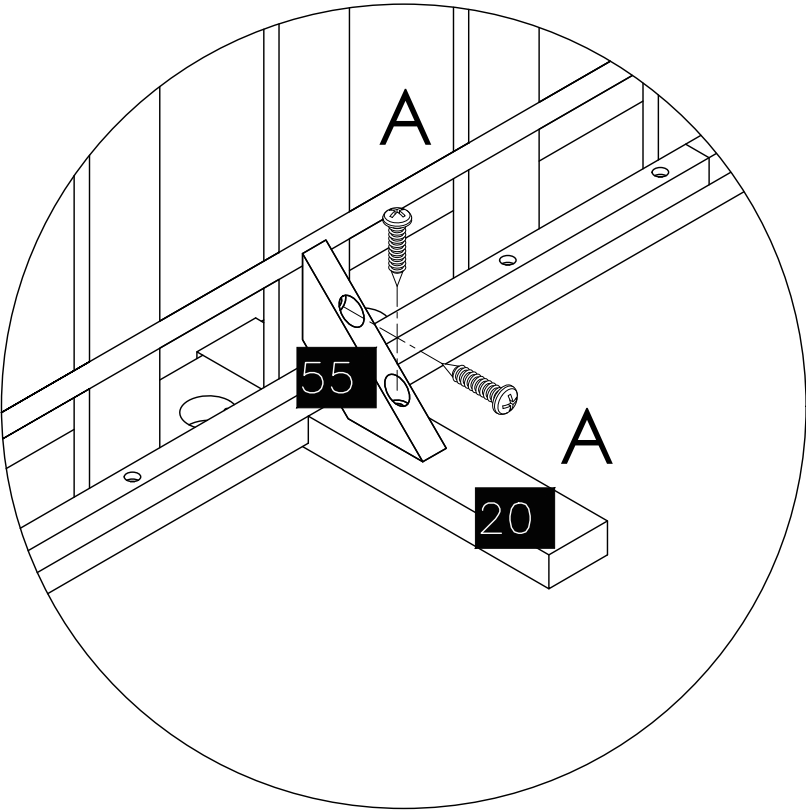
STEP:5

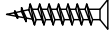


STEP:6



STEP:7



A		4*30	4
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